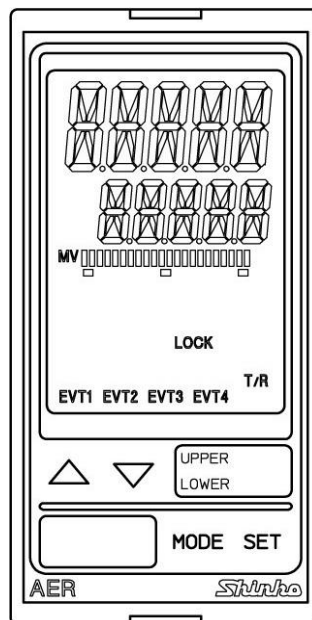


Digital Indicating Conductivity Meter

AER-102-ECL

(LOW CONCENTRATION)

Instruction Manual



Shinko

Preface

Thank you for purchasing our AER-102-ECL, Digital Indicating Conductivity Meter.

This manual contains instructions for the mounting, functions, operations and notes when operating the AER-102-ECL. To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.

To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.

Characters Used in This Manual


| | | | | | | | | | | | | | |
|--------------|----|---|---|---|---|---|---|---|---|---|---|---|---|
| Indication | 4 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | ℃ | ℉ |
| Number, °C/℉ | -1 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | ℃ | ℉ |
| Indication | A | b | c | d | E | F | G | H | I | J | K | L | M |
| Alphabet | A | B | C | D | E | F | G | H | I | J | K | L | M |
| Indication | N | o | P | Q | R | S | T | U | V | W | X | Y | Z |
| Alphabet | N | O | P | Q | R | S | T | U | V | W | X | Y | Z |

Caution

- This instrument should be used in accordance with the specifications described in the manual. If it is not used according to the specifications, it may malfunction or cause a fire.
- Be sure to follow all of the warnings, cautions and notices. If they are not observed, serious injury or malfunction may occur.
- The contents of this instruction manual are subject to change without notice.
- Care has been taken to ensure that the contents of this instruction manual are correct, but if there are any doubts, mistakes or questions, please inform our sales department.
- This instrument is designed to be installed through a control panel indoors. If it is not, measures must be taken to ensure that the operator cannot touch power terminals or other high voltage sections.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.
- Shinko Technos Co., Ltd. is not liable for any damage or secondary damage(s) incurred as a result of using this product, including any indirect damage.

Safety Precautions (Be sure to read these precautions before using our products.)

The safety precautions are classified into 2 categories: "Warning" and "Caution".

Depending on the circumstances, procedures indicated by  Caution may result in serious consequences, so be sure to follow the directions for usage.



Warning

Procedures which may lead to dangerous conditions and cause death or serious injury, if not carried out properly.



Caution

Procedures which may lead to dangerous conditions and cause superficial to medium injury or physical damage or may degrade or damage the product, if not carried out properly.



Warning

- To prevent an electric shock or fire, only Shinko or other qualified service personnel may handle the inner assembly.
- To prevent an electric shock, fire or damage to the instrument, parts replacement may only be undertaken by Shinko or other qualified service personnel.



SAFETY PRECAUTIONS

- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office. (Never use this instrument for medical purposes with which human lives are involved.)
- Proper periodic maintenance is also required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

Warning on Model Label



Caution

Failure to handle this instrument properly may result in minor or moderate injury or property damage due to fire, malfunction, malfunction, or electric shock. Please read this manual before using the product to ensure that you fully understand the product.



Caution with Respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument. In the case of resale, ensure that this instrument is not illegally exported.

1. Installation Precautions

Caution

This instrument is intended to be used under the following environmental conditions (IEC61010-1): Overvoltage category II, Pollution degree 2

Ensure the mounting location corresponds to the following conditions:

- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of 0 to 50°C (32 to 122°F) that does not change rapidly, and no icing
- An ambient non-condensing humidity of 35 to 85 %RH
- No large capacity electromagnetic switches or cables through which large current is flowing.
- No water, oil, chemicals or the vapors of these substances can come into direct contact with the unit.
- If the AER-102-ECL is mounted through the face of a control panel, the ambient temperature of the unit – not the ambient temperature of the control panel – must be kept under 50°C. Otherwise the life of electronic parts (especially electrolytic capacitors) of the unit will be shortened.

Note: Do not install this instrument on or near flammable material even though the case of this instrument is made of flame-resistant resin.

2. Wiring Precautions

Caution

- Do not leave wire remnants in the instrument, as they could cause a fire or a malfunction.
- Use a solderless terminal with an insulation sleeve in which the M3 screw fits when wiring the AER-102-ECL.
- The terminal block of this instrument is designed to be wired from the left side. The lead wire must be inserted from the left side of the terminal, and fastened with the terminal screw.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the terminal screw or the case may be damaged.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument. (Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 2 A)
- For a 24 V AC/DC power source, do not confuse polarity when using direct current (DC).
- Be sure to connect the ground terminal to earth for safety (D-class grounding). Keep the grounding of this unit separate from other electrical devices, such as motors.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.
- Use the 2-electrode Conductivity Sensor in accordance with the sensor input specifications of the AER-102-ECL.
- Keep the input wires and power lines separate.

Note about 2-Electrode Conductivity Sensor Cable

The 2-electrode Conductivity Sensor cable is a highly-insulated (electrical) cable. Please handle it with utmost care as follows.

- Do not allow terminals and socket of the 2-electrode Conductivity Sensor cable to come in contact with moisture or oil of any kind. Likewise, ensure fingers are clean, otherwise the insulation will deteriorate, resulting in unstable indication.

Be sure to keep the cable dry and clean at all times.

If the cable is stained, clean it with alcohol, and dry it completely.

- For calibration or electrode checking/replacement, the 2-electrode Conductivity Sensor cable should be wired with sufficient length.
- Keep the 2-electrode Conductivity Sensor cable and junction cable away from electrical devices, such as motors or their power lines from which inductive interference emanates.

Connection

The 2-electrode Conductivity Sensor cable has the following terminals.

| Code | Terminal |
|----------------|--|
| 1 | Conductivity sensor terminal |
| 2 | Conductivity sensor terminal |
| A, B (T, T) | Temperature compensation sensor terminals [Pt100 (2-wire), Pt1000] |
| A, B, B | Temperature compensation sensor terminals [Pt100 (3-wire)] |
| E | Shield wire terminal |

For the electrode with No Temperature Compensation, A, B (T, T) or A, B, B cables are not available.

E cables are available depending on the sensor type.

During operation, the Conductivity/Temperature Display may become abnormal or unstable due to inductive interference or noise. In this case, try [Grounding of shield wire terminal (E) (P.65)].

3. Operation and Maintenance Precautions



Caution

- Do not touch live terminals. This may cause an electric shock or problems in operation.
- Turn the power supply to the instrument OFF when retightening the terminal or cleaning.

Working on or touching the terminal with the power switched ON may result in severe injury or death due to electric shock.

- Use a soft, dry cloth when cleaning the instrument.
(Alcohol based substances may tarnish or deface the unit.)
- As the display section is vulnerable, be careful not to put pressure on, scratch or strike it with a hard object.

4. Compliance with Safety Standards



Caution

- Always install the recommended fuse described in this manual externally.
- If the instrument is used in a manner not specified by the manufacturer, the protection provided by the instrument may be impaired.
- Use a device with reinforced insulation or double insulation for the external circuit connected to this product.
- When using this product as a UL certified product, use a power supply conforming to Class 2 or LIM for the external circuit connected to the product.

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1. Model

1.1 Model

| | | | | | | |
|----------------------|----|----|---|---|---------|--|
| AER-10 | 2- | EC | L | | , □ □ □ | |
| Input Points | 2 | | | | | 2 points |
| Input | | EC | | | | 2-electrode Conductivity Sensor (Temperature element Pt100) (*1) |
| | | | | | | 2-electrode Conductivity Sensor (Temperature element Pt1000) (*1) |
| Concentration | | | L | | | Low concentration |
| Power supply voltage | | | | | | 100 to 240 V AC (standard) |
| | | | | 1 | | 24 V AC/DC (*2) |
| Option | | | | | C5 | Serial communication RS-485 |
| | | | | | EVT3 | EVT3, EVT4 outputs (Contact output 3, 4) |
| | | | | | TA2 | Transmission output 2 (*3) |

(*1) This input temperature specification was specified at the time of ordering.

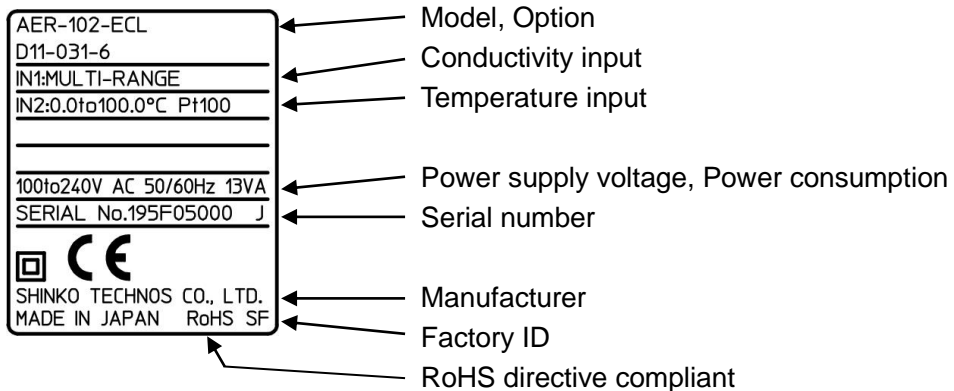
(*2) Power supply voltage 100 to 240 V AC is standard.

When ordering 24 V AC/DC, enter "1" in Power supply voltage, after 'ECL'.

(*3) If Transmission output 2 (TA2 option) is ordered, the EVT1 cannot be added.

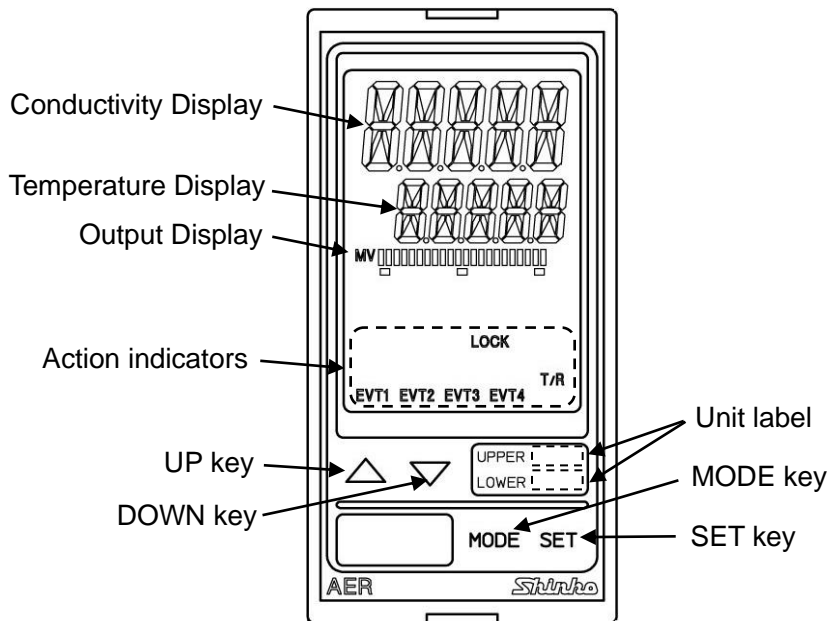
1.2 How to Read the Model Label

The model label is attached to the left side of the case.



(Fig. 1.2-1)

2. Names and Functions of Instrument



(Fig. 2-1)

Displays

| | |
|-----------------------------|---|
| Conductivity Display | Conductivity or characters in setting mode are indicated in red/green/orange. Indications differ depending on the selections in [Backlight selection (p.40)] and [Conductivity color (p.40)]. |
| Temperature Display | Temperature or values in setting mode are indicated in green. Indications differ depending on the selections in [Backlight selection (p.40)]. |
| Output Display | Backlight green The bar graph is lit corresponding to the transmission output. Indications differ depending on the selections in [Bar graph indication (p.41)]. |

Action Indicators (Backlight orange)

| | |
|-------------|---|
| EVT1 | Lights up when EVT1 output (Contact output 1) is ON. |
| EVT2 | Lights up when EVT2 output (Contact output 2) is ON. |
| EVT3 | Lights up when EVT3 output (Contact output 3) (EVT3 option) is ON. |
| EVT4 | Lights up when EVT4 output (Contact output 4) (EVT3 option) is ON. |
| T/R | Lights up during Serial communication (C5 option) TX output (transmitting). |
| LOCK | Lights up when Lock 1, Lock 2 or Lock 3 is selected. |

Unit label

| | |
|--------------|--|
| UPPER | Attach the user's unit of Conductivity Display from the included unit labels if necessary. |
| LOWER | Attach the user's unit of Temperature Display from the included unit labels if necessary. |

Keys

| | |
|-----------------|--|
| UP key | Increases the numeric value. |
| DOWN key | Decreases the numeric value. |
| MODE key | Selects a group. |
| SET key | Switches setting modes, and registers the set value. |

3. Mounting to the Control Panel

3.1 Site Selection



Caution

Use within the following temperature and humidity ranges.

Temperature: 0 to 50°C (32 to 122°F) (No icing)

Humidity: 35 to 85 %RH (Non-condensing)

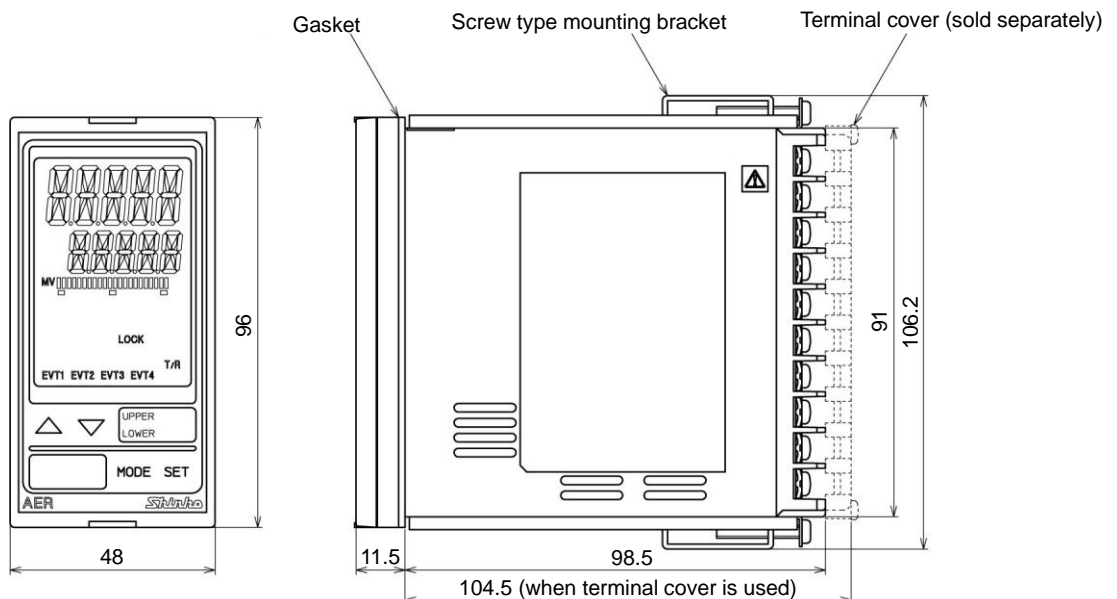
If AER-102-ECL is mounted through the face of a control panel, the ambient temperature of the unit – not the ambient temperature of the control panel – must be kept under 50°C, otherwise the life of electronic parts (especially electrolytic capacitors) of the unit will be shortened.

This instrument is intended to be used under the following environmental conditions (IEC61010-1): Overvoltage category II, Pollution degree 2

Ensure the mounting location corresponds to the following conditions:

- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of 0 to 50°C (32 to 122°F) that does not change rapidly
- An ambient non-condensing humidity of 35 to 85 %RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil, chemicals or the vapors of these substances can come into direct contact with the unit

3.2 External Dimensions (Scale: mm)



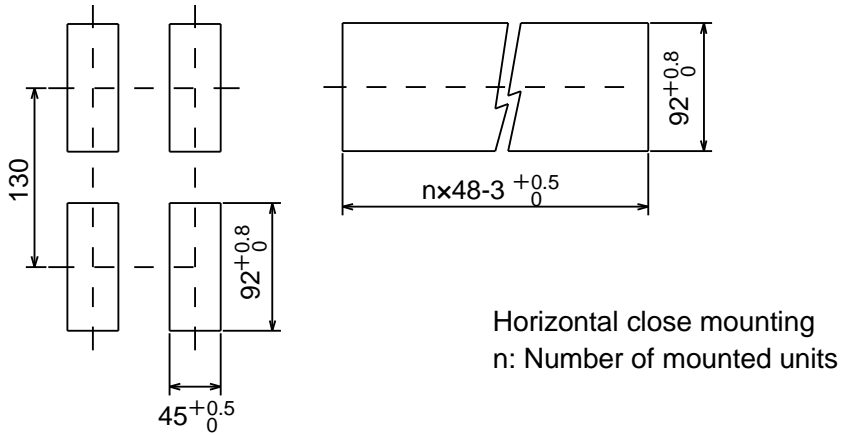
(Fig. 3.2-1)

3.3 Panel Cutout (Scale: mm)



Caution

If horizontal close mounting is used for the unit, IP66 specification (Drip-proof/Dust-proof) may be compromised, and all warranties will be invalidated.



(Fig. 3.3-1)

3.4 Mounting and Removal



Caution

As the case is made of resin, do not use excessive force while screwing in the mounting bracket, or the case or mounting brackets could be damaged. The tightening torque should be 0.12 N·m.

How to mount the unit

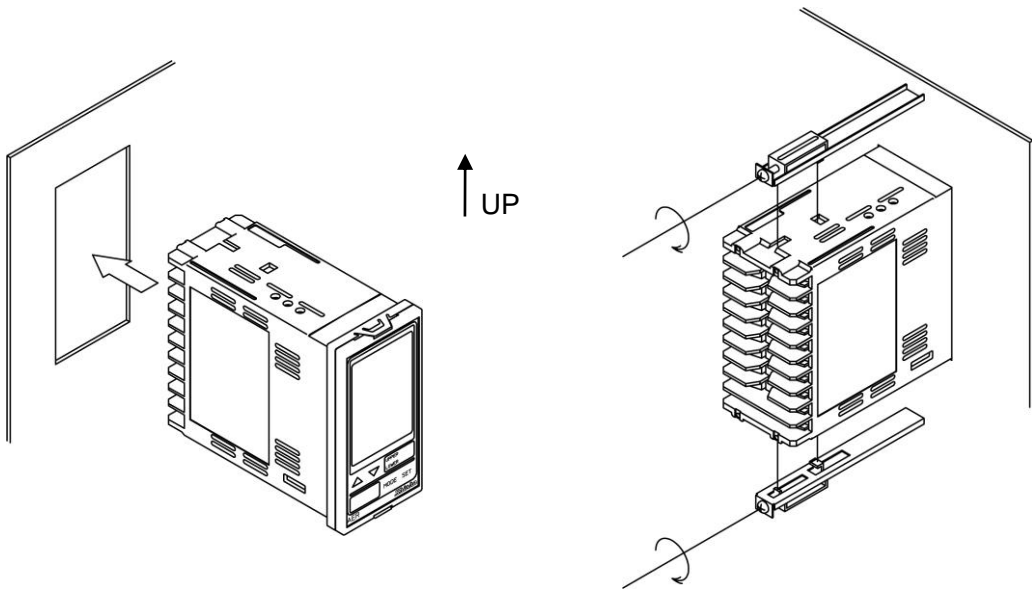
Mount the unit vertically to the flat, rigid panel to ensure it adheres to the Drip-proof/Dust-proof specification (IP66).

Mountable panel thickness: 1 to 8 mm

- (1) Insert the unit from the front side of the panel.
- (2) Attach the mounting brackets by the holes at the top and bottom of the case, and secure the unit in place with the screws.

How to remove the unit

- (1) Turn the power to the unit OFF, and disconnect all wires before removing the unit.
- (2) Loosen the screws of the mounting brackets, and remove the mounting brackets.
- (3) Pull the unit out from the front of the panel.



(Fig. 3.4-1)

4. Wiring



Warning

Turn the power supply to the instrument off before wiring or checking.
Working on or touching the terminal with the power switched on may result in severe injury or death due to electrical shock.



Caution

- Do not leave wire remnants in the instrument, as they could cause a fire or a malfunction.
- Use a solderless terminal with an insulation sleeve in which the M3 screw fits when wiring the AER-102-ECL.
- The terminal block of this instrument is designed to be wired from the left side. The lead wire must be inserted from the left side of the terminal, and fastened with the terminal screw.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the terminal screw may be damaged.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument. (Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 2 A)
- For a 24 V AC/DC power source, do not confuse polarity when using direct current (DC).
- Be sure to connect the ground terminal to earth for safety (D-class grounding). Keep the grounding of this unit separate from other electrical devices, such as motors.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.
- Use the 2-electrode Conductivity Sensor in accordance with the sensor input specifications of this unit.
- Keep the input wires and power lines separate.

Note about the 2-Electrode Conductivity Sensor Cable

The 2-electrode Conductivity Sensor cable is a highly-insulated (electrical) cable. Please handle it with utmost care as follows.

- Do not allow terminals and socket of the 2-electrode Conductivity Sensor cable to come in contact with moisture or oil of any kind. Likewise, ensure fingers are clean, otherwise the insulation will deteriorate, resulting in unstable indication. Be sure to keep the cable dry and clean at all times. If the cable is stained, clean it with alcohol, and dry it completely.
- For calibration or electrode checking/replacement, the 2-electrode Conductivity Sensor cable should be wired with sufficient length.
- Keep the 2-electrode Conductivity Sensor cable and junction cable away from electrical devices, such as motors or their power lines from which inductive interference emanates.

Connection

The 2-electrode Conductivity Sensor cable has the following terminals.

| Code | Terminal |
|-------------|--|
| 1 | Conductivity sensor terminal |
| 2 | Conductivity sensor terminal |
| A, B (T, T) | Temperature compensation sensor terminals [Pt100 (2-wire), Pt1000] |
| A, B, B | Temperature compensation sensor terminals [Pt100 (3-wire)] |
| E | Shield wire terminal |

For the electrode with No Temperature Compensation, A, B (T, T) or A, B, B cables are not available.

E cables are available depending on the sensor type.

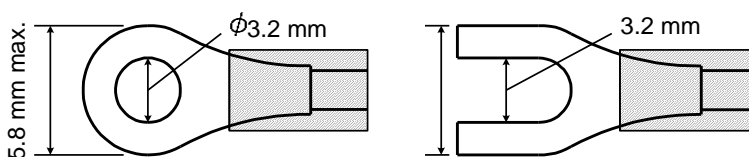
During operation, the Conductivity/Temperature Display may become abnormal or unstable due to inductive interference or noise. In this case, try [Grounding of shield wire terminal (E) (P.65)].

4.1 Lead Wire Solderless Terminal

Use a solderless terminal with an insulation sleeve in which an M3 screw fits as follows.

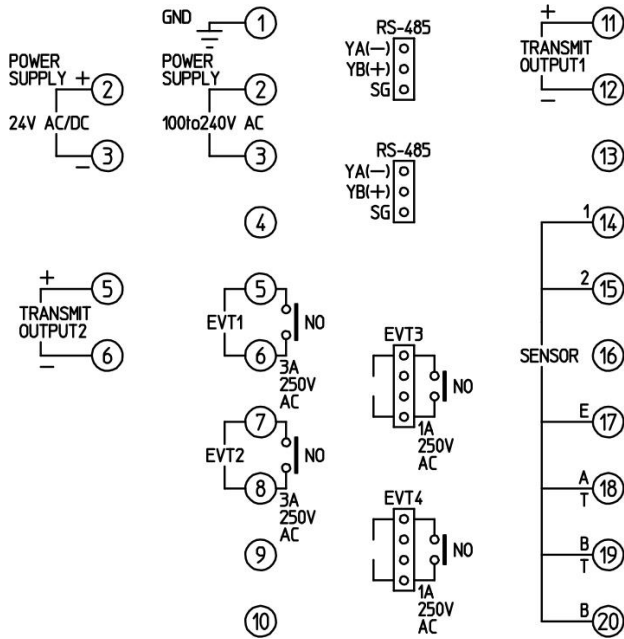
The tightening torque should be 0.63 N•m.

| Solderless Terminal | Manufacturer | Model | Tightening Torque |
|---------------------|---------------------------------------|-------------|-------------------|
| Y-type | NICHIFU TERMINAL INDUSTRIES CO., LTD. | TMEX1.25Y-3 | 0.63 N•m |
| | J.S.T.MFG.CO.,LTD. | VD1.25-B3A | |
| Ring-type | NICHIFU TERMINAL INDUSTRIES CO., LTD. | TMEX1.25-3 | |
| | J.S.T.MFG.CO.,LTD. | V1.25-3 | |



(Fig. 4.1-1)

4.2 Terminal Arrangement



(Fig. 4.2-1)

| | |
|------------------|---|
| GND | Ground |
| POWER SUPPLY | 100 to 240 V AC or 24 V AC/DC (when 1 is added after 'ECL'. For 24 V DC, ensure polarity is correct. |
| EVT1 | EVT1 output (Contact output 1) |
| EVT2 | EVT2 output (Contact output 2) |
| TRANSMIT OUTPUT1 | Transmission output 1 |
| TRANSMIT OUTPUT2 | Transmission output 2 (TA2 option) |
| 1, 2 | Conductivity sensor terminals 1, 2 |
| E | Conductivity sensor shield wire terminal |
| A, B (T, T) | Temperature compensation sensor terminals [Pt100 (2-wire), Pt1000] |
| A, B, B | Temperature compensation sensor terminals [Pt100 (3-wire)] |
| RS-485 | Serial communication RS-485 (C5 option) 2 connectors are wired internally. Use the included wire harnesses C5J and C0J. |
| EVT3 | EVT3 output (Contact output 3) (EVT3 option) Use the included wire harness HBJ. |
| EVT4 | EVT4 output (Contact output 4) (EVT3 option) Use the included wire harness HBJ. |

5. Outline of Key Operation and Setting Groups

5.1 Outline of Key Operation

There are 2 setting modes: Simple Setting mode, and Group Selection mode in which setting items are divided into groups.

To enter Simple Setting mode, press the **SET** key in Conductivity/Temperature Display Mode.

To enter Group Selection mode, press the **MODE** key in Conductivity/Temperature Display Mode.

Select a group with the **MODE** key, and press the **SET** key. The unit enters each setting item.

To set each item, use the **△** or **▽** key, and register the set value with the **SET** key.

5.2 Setting Groups

Setting groups are described in the next page.

[About each mode and setting items]

(*1) In Conductivity/Temperature Display Mode, measurement starts, indicating the item selected in [Backlight selection (p.40)] in the Basic Function Group.

(*2) If **OFF** (No temperature compensation) is selected in [Temperature compensation method (p.25)] in the Temperature Input Group, and if **OFF** (Unlit) or **REF** (Reference temperature) is selected in [Temperature Display when no temperature compensation (p.41)] in the Basic Function Group, the unit will not enter Temperature Calibration mode.

(*3) Available when the EVT3, EVT4 outputs (EVT3 option) are/is ordered.

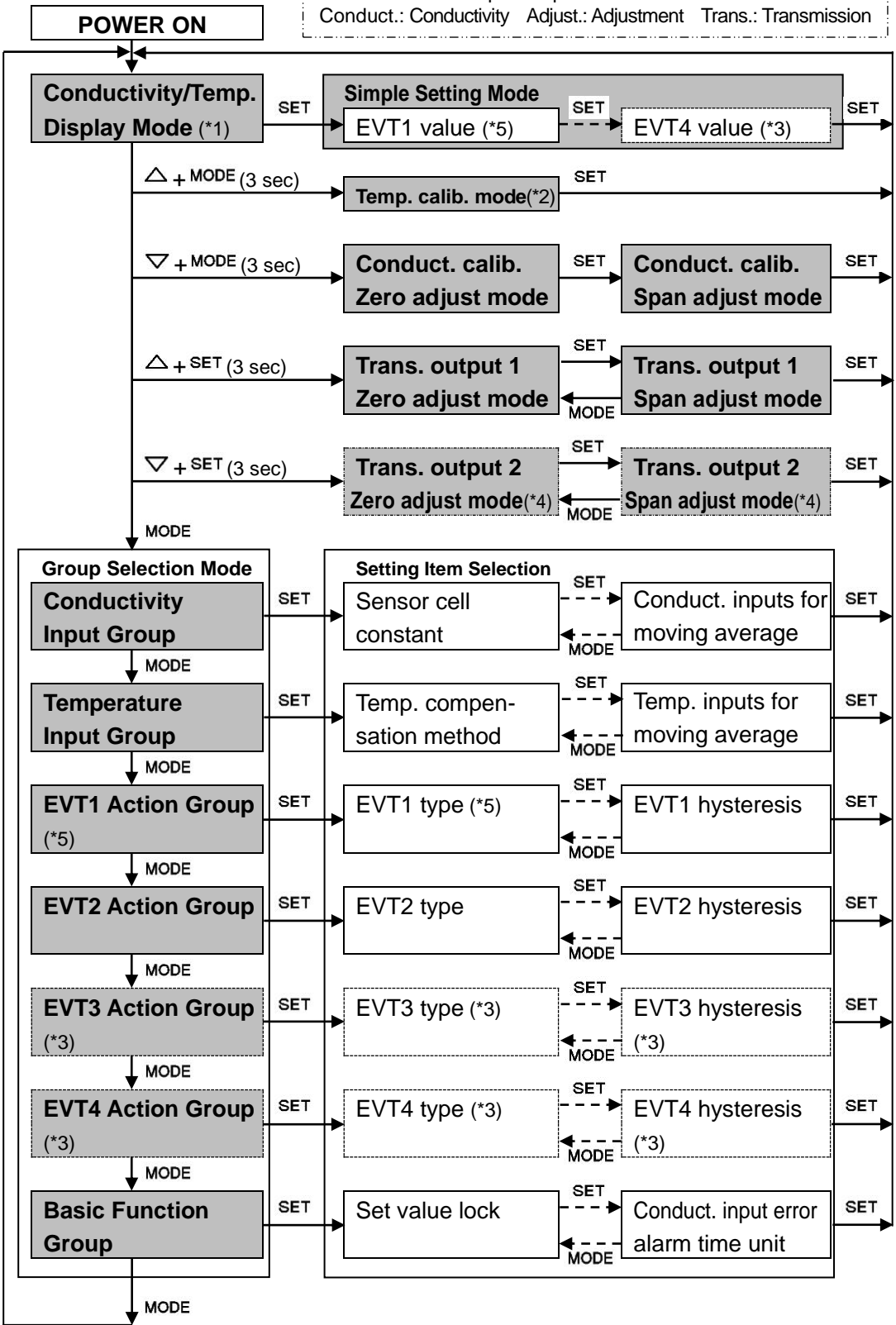
(*4) Available when Transmission output 2 (TA2 option) is ordered.

(*5) Not available if Transmission output 2 (TA2 option) is ordered.

[Key Operation]

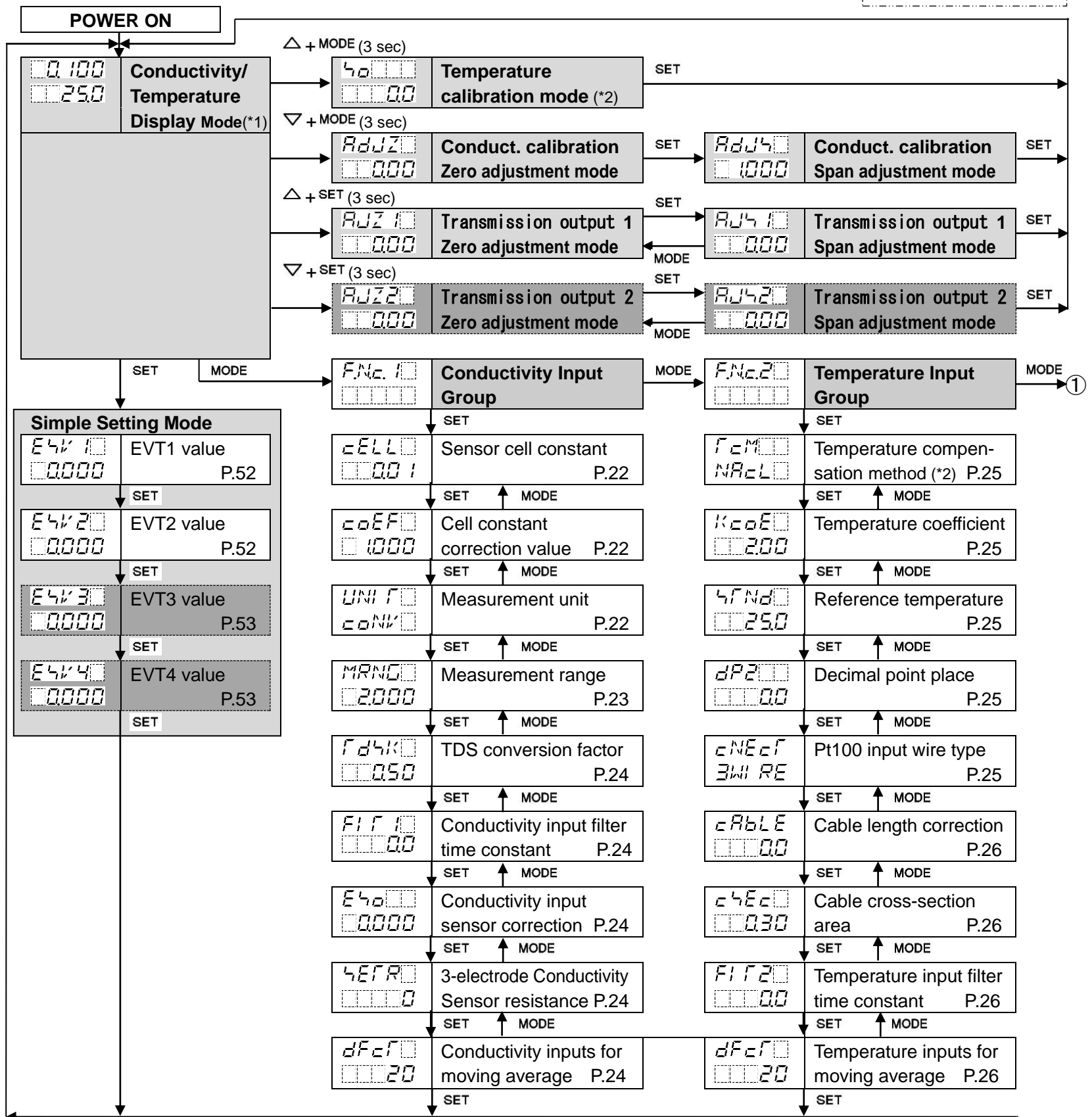
- **△ + MODE** (3 sec): Press and hold the **△** key and **MODE** key (in that order) together for 3 seconds. The unit will proceed to Temperature Calibration mode.
- **▽ + MODE** (3 sec): Press and hold the **▽** key and **MODE** key (in that order) together for 3 seconds. The unit will proceed to Conductivity Calibration Zero adjustment mode.
- **△ + SET** (3 sec): Press the **△** and **SET** key (in that order) together for 3 seconds. The unit will proceed to Transmission output 1 Zero adjustment mode.
- **▽ + SET** (3 sec): Press the **▽** and **SET** key (in that order) together for 3 seconds. The unit will proceed to Transmission output 2 Zero adjustment mode.
- **MODE** or **SET**: Press the **MODE** or **SET** key. The unit will proceed to the next setting item, illustrated by an arrow.
- **SET** or **MODE**: Press the **SET** or **MODE** key until the desired setting mode appears.
- To revert to Conductivity/Temperature Display Mode, press and hold the **MODE** key for 3 seconds while in any mode.

Abbreviations: Temp.: Temperature Calib.: Calibration
 Conduct.: Conductivity Adjust.: Adjustment Trans.: Transmission



6. Key Operation Flowchart

Abbreviations:
Conduct.: Conductivity



[About Setting Items]

| | | |
|--|------------|------|
| | EVT1 value | P.52 |
| | EVT3 value | P.53 |

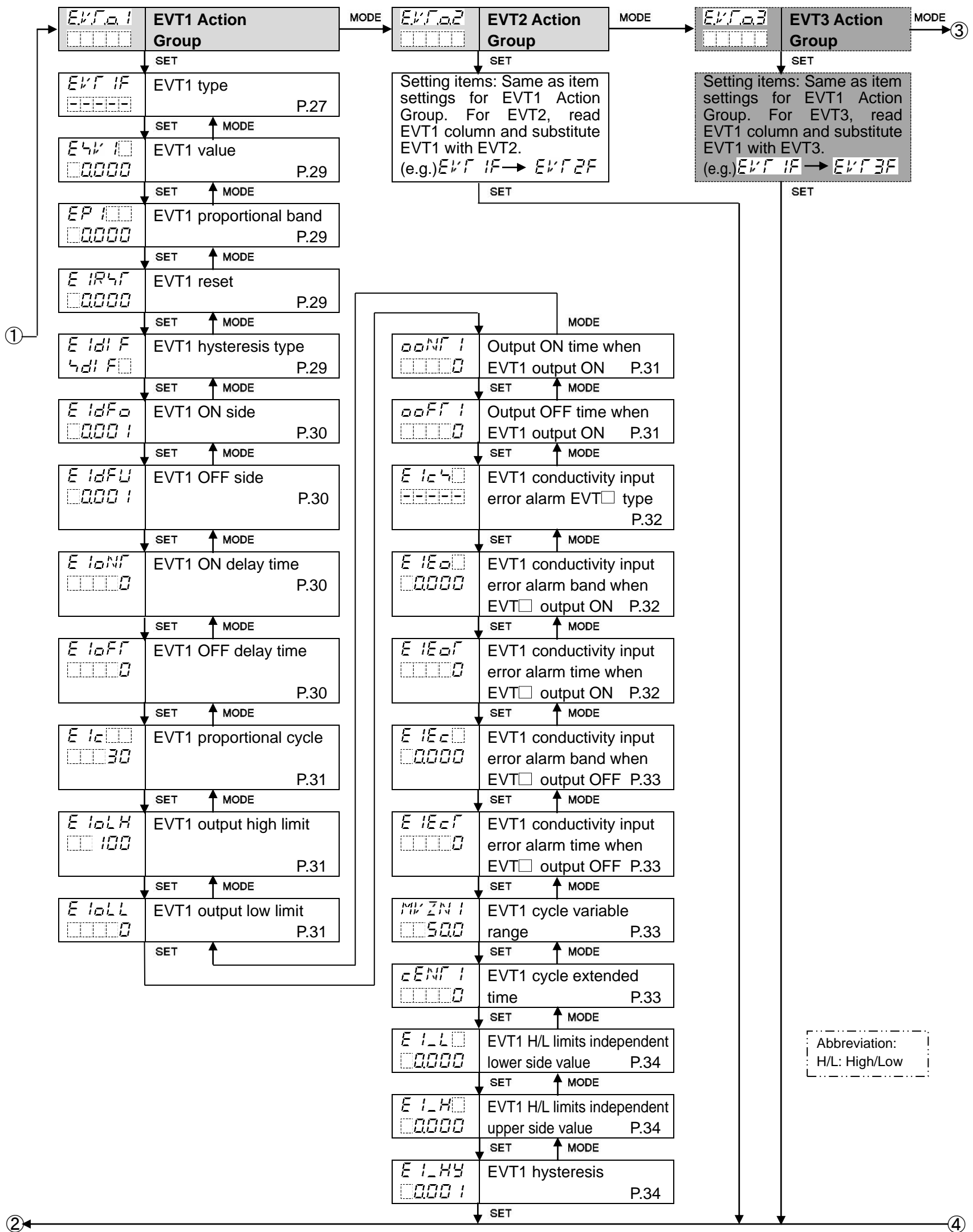
- **Upper left:** Conductivity Display: Indicates the setting item characters.
 - **Lower left:** Temperature Display: Indicates the factory default.
 - **Right side:** Indicates the setting item and reference page.
- Setting item in shaded section will be displayed only when the corresponding option is ordered.

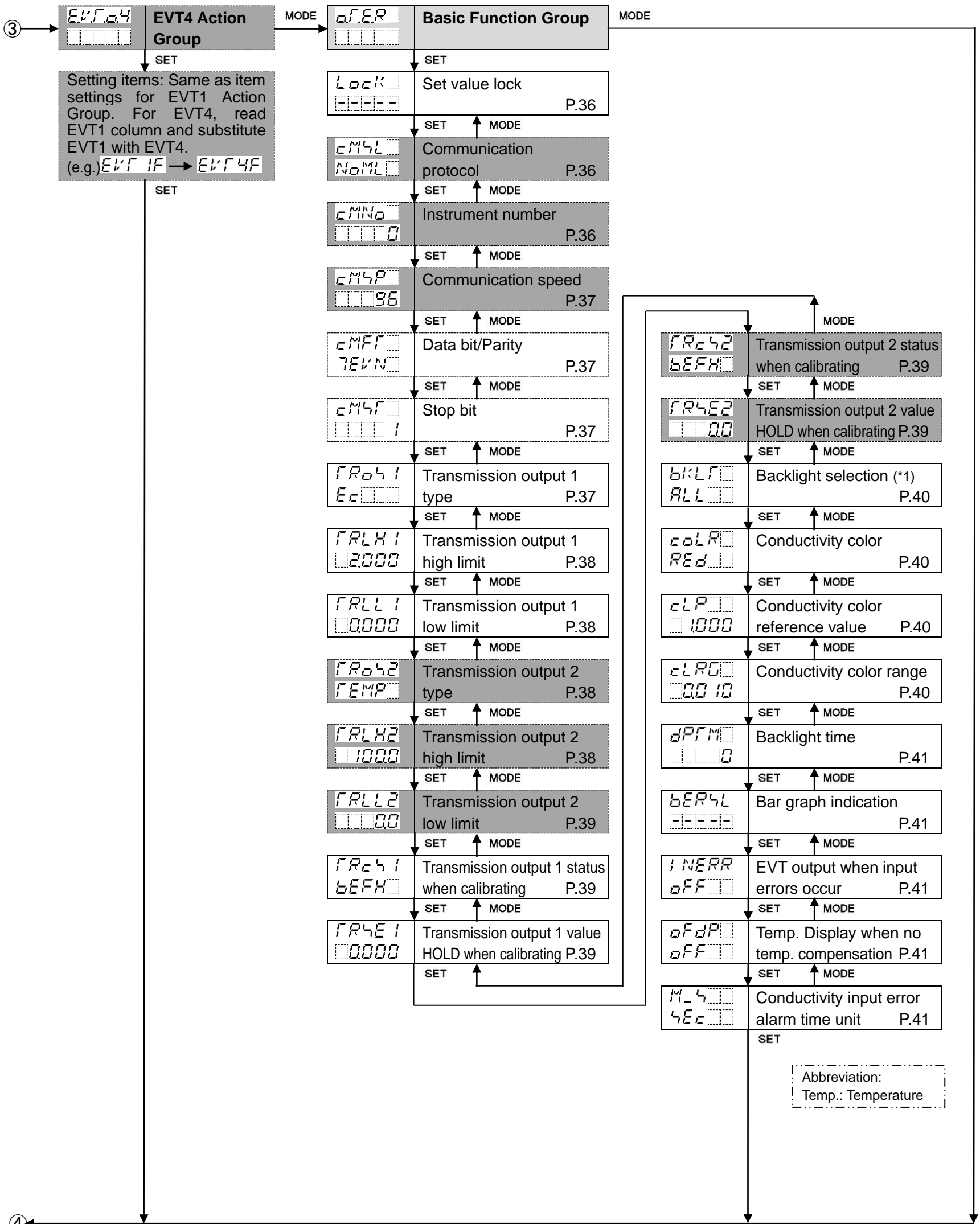
[About Each Mode and Setting Items]

(*1) Measurement starts, indicating the item selected in [Backlight selection (p.40)] in the Basic Function Group.
 (*2) If (No temperature compensation) is selected in [Temperature compensation method (p.25)] in the Temperature Input Group, and if (Unlit) or (Reference temperature) is selected in [Temperature Display when no temperature compensation (P.41)] in the Basic Function Group, the unit does not move to Temperature Calibration mode.

[About Key Operation]

- **Δ + MODE (3 sec):** Press and hold the Δ and MODE keys (in that order) together for 3 sec. The unit enters the next mode.
- **∇ + MODE (3 sec):** Press and hold the ∇ and MODE keys (in that order) together for 3 sec. The unit enters the next mode.
- **Δ + SET (3 sec):** Press and hold the Δ and SET keys (in that order) together for 3 sec. The unit enters the next mode.
- **∇ + SET (3 sec):** Press and hold the ∇ and SET keys (in that order) together for 3 sec. The unit enters the next mode.
- **SET, MODE:** Press the SET or MODE key. The unit will proceed to the next setting item, illustrated by an arrow.
- **To revert to Conductivity/Temperature Display Mode,** press and hold the MODE key for 3 seconds while in any mode.





7. Setup

Setup should be done before using this instrument according to the user's conditions:

Setting the Conductivity input, Temperature input, EVT1, EVT2, EVT3 (EVT3 option) and EVT4 (EVT3 option) types, Serial communication (C5 option), Transmission output 1, Transmission output 2 (TA2 option), and Indication settings (Backlight selection, Conductivity color, etc.)

Setup can be conducted in the Conductivity Input Group, Temperature Input Group, EVT1, EVT2, EVT3, EVT4 Action Groups and Basic Function Group.

If the user's specification is the same as the factory default of the AER-102-ECL, or if setup has already been complete, it is not necessary to set up the instrument. Proceed to Section "8. Calibration (p.42)".

7.1 Turn the Power Supply to the AER-102-ECL ON.

For approx. 4 seconds after the power is switched ON, the following characters are indicated on the Conductivity Display and Temperature Display.

| Display | Character | Measurement Unit | |
|----------------------|-----------|-----------------------------|--|
| Conductivity Display | CONV□ | Conductivity (μS/cm) | |
| | 4□□□ | Conductivity (mS/m) | |
| | TDS□□ | TDS conversion (mg/L) | |
| Display | Character | Input Temperature Spec. (*) | Selection Item in [Pt100 input wire type] (p.25) |
| Temperature Display | Pt□2□ | Pt100 | 2WI RE: 2-wire type |
| | Pt□3□ | | 3WI RE: 3-wire type |
| | Pt 10□ | Pt1000 | |

(*) This input temperature specification was specified at the time of ordering.

During this time, all outputs are in OFF status, and action indicators are turned off. After that, measurement starts, indicating the item selected in [Backlight selection (p.40)].

This status is called Conductivity/Temperature Display Mode.

7.2 Conductivity Input Group

To enter the Conductivity Input Group, follow the procedure below.

- ① $FNc. 1$ Press the **MODE** key in Conductivity/Temperature Display Mode.
- ② $cELL$ Press the **SET** key.

The unit proceeds to the Conductivity Input Group, and “Sensor cell constant” will appear.

| Character | Setting Item, Function, Setting Range | Factory Default |
|------------------|--|----------------------------|
| $cELL$ 0001 | Sensor cell constant • Selects the sensor cell constant. If cell constant is changed, Conductivity Zero and Span adjustment values, and Cell constant correction value will be cleared. Set the Cell constant correction value again, and re-calibrate Conductivity Zero and Span adjustment values. • 0001 : 0.01/cm 0001 : 0.1/cm 0010 : 1.0/cm | 0.01/cm |
| $coEF$ 1000 | Cell constant correction value • Sets sensor cell constant correction value. $coEF$ and conductivity value are displayed alternately. • Setting range: 0.001 to 5.000 | 1.000 |
| UNI $conv$ | Measurement unit • Selects the conductivity unit. If conductivity unit is changed, Conductivity Zero and Span adjustment values will be cleared. Re-calibrate Conductivity Zero and Span adjustment values. • $conv$: Conductivity (μ S/cm) 41 : Conductivity (mS/m) $rd4$: TDS conversion (mg/L) | Conductivity (μ S/cm) |

| Character | Setting Item, Function, Setting Range | Factory Default | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------------------|---|---------------------------------|----------------|-------------------|-----------------------------------|------|---------------------------------|------|--------------------------------|------|--------------------------------|---------------------|-------|---------------------|------|---------------------|------|---------------------|-----------------------|-----|-------------------|-----|------------------|-----|------------------|------------------|----------------|-------------------|-----------------------------------|------|--------------------------------|------|--------------------------------|------|-------------------------------|---------------------|------|---------------------|------|---------------------|------|--------------------|-----------------------|-----|------------------|-----|---------------|-----|---------------|------------------|----------------|-------------------|-----------------------------------|------|-------------------------------|--------------------|------|--------------------|-----------------------|-----|---------------|------------------------|
| MRND 2000 | Measurement range <ul style="list-style-type: none"> Selects the conductivity measurement range. <p>If measurement range is changed, Conductivity Zero and Span adjustment values will be cleared.</p> <p>Re-calibrate the Conductivity Zero and Span adjustment values.</p> <ul style="list-style-type: none"> Selection item differs depending on the selection of sensor cell constant and measurement unit. <p>When sensor cell constant 0.01/cm is selected: (Table 7.2-1)</p> <table border="1"> <thead> <tr> <th>Measurement Unit</th> <th>Selection Item</th> <th>Measurement Range</th> </tr> </thead> <tbody> <tr> <td rowspan="3">Conductivity ($\mu\text{S/cm}$)</td> <td>2000</td> <td>0.000 to 2.000 $\mu\text{S/cm}$</td> </tr> <tr> <td>2000</td> <td>0.00 to 20.00 $\mu\text{S/cm}$</td> </tr> <tr> <td>5000</td> <td>0.00 to 50.00 $\mu\text{S/cm}$</td> </tr> <tr> <td rowspan="3">Conductivity (mS/m)</td> <td>0.200</td> <td>0.000 to 0.200 mS/m</td> </tr> <tr> <td>2000</td> <td>0.000 to 2.000 mS/m</td> </tr> <tr> <td>5000</td> <td>0.000 to 5.000 mS/m</td> </tr> <tr> <td rowspan="3">TDS conversion (mg/L)</td> <td>200</td> <td>0.00 to 2.00 mg/L</td> </tr> <tr> <td>200</td> <td>0.0 to 20.0 mg/L</td> </tr> <tr> <td>500</td> <td>0.0 to 50.0 mg/L</td> </tr> </tbody> </table> <p>When sensor cell constant 0.1/cm is selected: (Table 7.2-2)</p> <table border="1"> <thead> <tr> <th>Measurement Unit</th> <th>Selection Item</th> <th>Measurement Range</th> </tr> </thead> <tbody> <tr> <td rowspan="3">Conductivity ($\mu\text{S/cm}$)</td> <td>2000</td> <td>0.00 to 20.00 $\mu\text{S/cm}$</td> </tr> <tr> <td>5000</td> <td>0.00 to 50.00 $\mu\text{S/cm}$</td> </tr> <tr> <td>5000</td> <td>0.0 to 500.0 $\mu\text{S/cm}$</td> </tr> <tr> <td rowspan="3">Conductivity (mS/m)</td> <td>2000</td> <td>0.000 to 2.000 mS/m</td> </tr> <tr> <td>5000</td> <td>0.000 to 5.000 mS/m</td> </tr> <tr> <td>5000</td> <td>0.00 to 50.00 mS/m</td> </tr> <tr> <td rowspan="3">TDS conversion (mg/L)</td> <td>200</td> <td>0.0 to 20.0 mg/L</td> </tr> <tr> <td>200</td> <td>0 to 200 mg/L</td> </tr> <tr> <td>500</td> <td>0 to 500 mg/L</td> </tr> </tbody> </table> <p>When sensor cell constant 1.0/cm is selected: (Table 7.2-3)</p> <table border="1"> <thead> <tr> <th>Measurement Unit</th> <th>Selection Item</th> <th>Measurement Range</th> </tr> </thead> <tbody> <tr> <td>Conductivity ($\mu\text{S/cm}$)</td> <td>2000</td> <td>0.0 to 200.0 $\mu\text{S/cm}$</td> </tr> <tr> <td>Conductivity mS/m)</td> <td>2000</td> <td>0.00 to 20.00 mS/m</td> </tr> <tr> <td>TDS conversion (mg/L)</td> <td>200</td> <td>0 to 200 mg/L</td> </tr> </tbody> </table> | Measurement Unit | Selection Item | Measurement Range | Conductivity ($\mu\text{S/cm}$) | 2000 | 0.000 to 2.000 $\mu\text{S/cm}$ | 2000 | 0.00 to 20.00 $\mu\text{S/cm}$ | 5000 | 0.00 to 50.00 $\mu\text{S/cm}$ | Conductivity (mS/m) | 0.200 | 0.000 to 0.200 mS/m | 2000 | 0.000 to 2.000 mS/m | 5000 | 0.000 to 5.000 mS/m | TDS conversion (mg/L) | 200 | 0.00 to 2.00 mg/L | 200 | 0.0 to 20.0 mg/L | 500 | 0.0 to 50.0 mg/L | Measurement Unit | Selection Item | Measurement Range | Conductivity ($\mu\text{S/cm}$) | 2000 | 0.00 to 20.00 $\mu\text{S/cm}$ | 5000 | 0.00 to 50.00 $\mu\text{S/cm}$ | 5000 | 0.0 to 500.0 $\mu\text{S/cm}$ | Conductivity (mS/m) | 2000 | 0.000 to 2.000 mS/m | 5000 | 0.000 to 5.000 mS/m | 5000 | 0.00 to 50.00 mS/m | TDS conversion (mg/L) | 200 | 0.0 to 20.0 mg/L | 200 | 0 to 200 mg/L | 500 | 0 to 500 mg/L | Measurement Unit | Selection Item | Measurement Range | Conductivity ($\mu\text{S/cm}$) | 2000 | 0.0 to 200.0 $\mu\text{S/cm}$ | Conductivity mS/m) | 2000 | 0.00 to 20.00 mS/m | TDS conversion (mg/L) | 200 | 0 to 200 mg/L | 2.000 $\mu\text{S/cm}$ |
| Measurement Unit | Selection Item | Measurement Range | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity ($\mu\text{S/cm}$) | 2000 | 0.000 to 2.000 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 2000 | 0.00 to 20.00 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.00 to 50.00 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity (mS/m) | 0.200 | 0.000 to 0.200 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 2000 | 0.000 to 2.000 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.000 to 5.000 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TDS conversion (mg/L) | 200 | 0.00 to 2.00 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 200 | 0.0 to 20.0 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 500 | 0.0 to 50.0 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Measurement Unit | Selection Item | Measurement Range | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity ($\mu\text{S/cm}$) | 2000 | 0.00 to 20.00 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.00 to 50.00 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.0 to 500.0 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity (mS/m) | 2000 | 0.000 to 2.000 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.000 to 5.000 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5000 | 0.00 to 50.00 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TDS conversion (mg/L) | 200 | 0.0 to 20.0 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 200 | 0 to 200 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 500 | 0 to 500 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Measurement Unit | Selection Item | Measurement Range | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity ($\mu\text{S/cm}$) | 2000 | 0.0 to 200.0 $\mu\text{S/cm}$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conductivity mS/m) | 2000 | 0.00 to 20.00 mS/m | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TDS conversion (mg/L) | 200 | 0 to 200 mg/L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Character | Setting Item, Function, Setting Range | Factory Default |
|---------------|--|------------------------|
| Td4K 0.50 | TDS conversion factor <ul style="list-style-type: none"> • Sets TDS conversion factor. • Available only when Td4K [TDS conversion (mg/L)] is selected in [Unit Selection]. • Setting range: 0.30 to 1.00 | 0.50 |
| F1F10 0.00 | Conductivity input filter time constant <ul style="list-style-type: none"> • Sets Conductivity input filter time constant. If the value is set too large, it affects EVT action due to the delay of response. Refer to “Conductivity (Temperature) Filter Time Constant” on p.26. • Setting range: 0.0 to 10.0 seconds | 0.0 seconds |
| E40 0.000 | Conductivity input sensor correction <ul style="list-style-type: none"> • Sets conductivity input sensor correction value. This corrects the input value from the conductivity sensor. When a sensor cannot be set at the exact location where measurement is desired, conductivity measured by the sensor may deviate from the conductivity in the measured location. In this case, desired conductivity can be obtained by adding a sensor correction value. However, it is only effective within the measurement range regardless of the sensor correction value. Conductivity after sensor correction= Current conductivity + (Sensor correction value) • Setting range: $\pm 10\%$ of measurement span (*) | 0.000 $\mu\text{S/cm}$ |
| 4EPR 0 | 3-electrode Conductivity Sensor resistance <ul style="list-style-type: none"> • If the 3-electrode Conductivity Sensor is used, set the resistance value of 3-electrode Conductivity Sensor. • Setting range: 0 to 100 Ω | 0 Ω |
| dFcF 20 | Conductivity inputs for moving average <ul style="list-style-type: none"> • Sets the number of conductivity inputs used to obtain moving average. An average conductivity input value is calculated using the selected number of conductivity inputs. The conductivity input value is replaced every input sampling period. However, the conductivity input moving average function is disabled in conductivity calibration mode or in temperature calibration mode. • Setting range: 1 to 120 | 20 |

(*) The measurement unit and decimal point place follow the measurement range.

7.3 Temperature Input Group

To enter the Temperature Input Group, follow the procedure below.

- ① F_{NaCl} Press the **MODE** key twice in Conductivity/Temperature Display Mode.
- ② F_{CM} Press the **SET** key.

The unit enters the Temperature Input Group, and “Temperature compensation method” will appear.

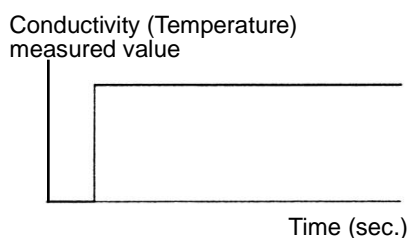
| Character | Setting Item, Function, Setting Range | Factory Default |
|---------------------|---|-----------------------------|
| F_{CM} $NaCl$ | Temperature compensation method | NaCl |
| | <ul style="list-style-type: none"> • Selects Temperature compensation calculation method. • $NaCl$: Temperature compensation is conducted using temperature characteristics of NaCl. Select when the main ingredient of salt included in a sample is NaCl. • F_{COE}: Temperature compensation is conducted using temperature coefficient (%/°C) and randomly selected reference temperature. • $PURE$: Temperature compensation is conducted using temperature characteristics of deionized water. • OFF: No temperature compensation | |
| K_{COE} 2.00 | Temperature coefficient | 2.00 %/°C |
| | <ul style="list-style-type: none"> • Sets Temperature coefficient. If Temperature coefficient is set to 2.00 %/°C, this value can be used for most aqueous solutions. If Temperature coefficient of an aqueous solution is known, set the value. If Temperature coefficient is set to 0.00 %/°C, conductivity without temperature compensation will be indicated. • Available only when F_{COE} is selected in [Temperature compensation method]. • Setting range: -5.00 to 5.00 %/°C | |
| $4F_{Nd}$ 25.0 | Reference temperature | 25.0°C |
| | <ul style="list-style-type: none"> • Sets the reference temperature for temperature compensation. • Setting range: 5.0 to 95.0°C | |
| $dP2$ 00 | Decimal point place | 1 digit after decimal point |
| | <ul style="list-style-type: none"> • Selects decimal point position to be indicated on the Temperature Display. • 00: No decimal point • 00: 1 digit after decimal point | |
| $cNEcF$ $3WI RE$ | Pt100 input wire type | 3-wire type |
| | <ul style="list-style-type: none"> • Selects the input wire type of Pt100. • Not available for 2-electrode Conductivity Sensor (Temperature element Pt1000). • $2WI RE$: 2-wire type • $3WI RE$: 3-wire type | |

| Character | Setting Item, Function, Setting Range | Factory Default |
|----------------|---|----------------------|
| cABLE □□□□ | Cable length correction <ul style="list-style-type: none"> • Sets the cable length correction value. • Available when 2WIRE (2-wire type) is selected in [Pt100 input wire type]. Not available for 2-electrode Conductivity Sensor (Temperature element Pt1000). • Setting range: 0.0 to 100.0 m | 0.0 m |
| c4E□□ □□□□ | Cable cross-section area <ul style="list-style-type: none"> • Sets the cable cross-section area. • Available when 2WIRE (2-wire type) is selected in [Pt100 input wire type]. Not available for 2-electrode Conductivity Sensor (Temperature element Pt1000). • Setting range: 0.10 to 2.00 mm² | 0.30 mm ² |
| FILT□□ □□□□ | Temperature input filter time constant <ul style="list-style-type: none"> • Sets Temperature input filter time constant. If the value is set too large, it affects EVT action due to the delay of response. Refer to “Conductivity (Temperature) Filter Time Constant” below. • Setting range: 0.0 to 10.0 seconds | 0.0 seconds |
| dFcF□□ □□□□ | Temperature inputs for moving average <ul style="list-style-type: none"> • Sets the number of temperature inputs used to obtain moving average. An average temperature input value is calculated using the selected number of temperature inputs. The temperature input value is replaced every input sampling period. However, the temperature input moving average function is disabled in temperature calibration mode. • Setting range: 1 to 120 | 20 |

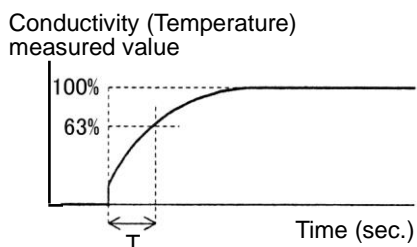
• Conductivity (Temperature) Filter Time Constant

Even when conductivity (temperature) measured value before filter process changes as shown in (Fig. 7.3-1), if the filter time constant “T” is set, the conductivity (temperature) measured value changes as shown in (Fig. 7.3-2) so that conductivity (temperature) measured value after finishing filter process can reach 63% (of the desired value) after T seconds have passed. If the filter time constant is set too large, it affects EVT action due to the delay of response.

(e.g.) In case the LSD (least significant digit) of the conductivity (temperature) measured value prior to filter process is fluctuating, it can be suppressed by using the filter time constant.



(Fig. 7.3-1)



(Fig. 7.3-2)

7.4 EVT1 Action Group

To enter the EVT1 Action Group, follow the procedure below.

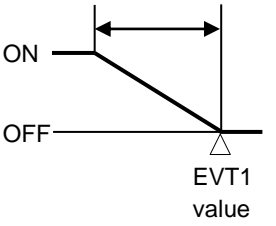
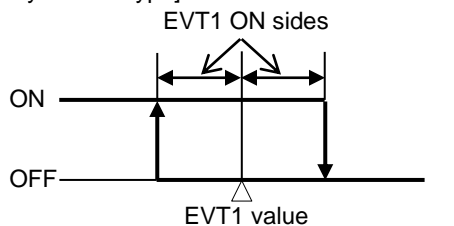
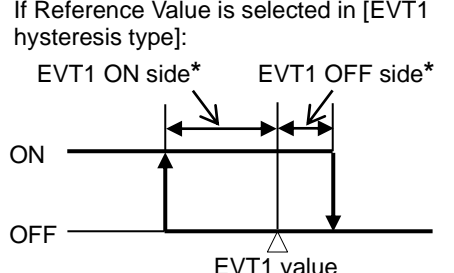
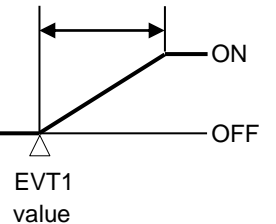
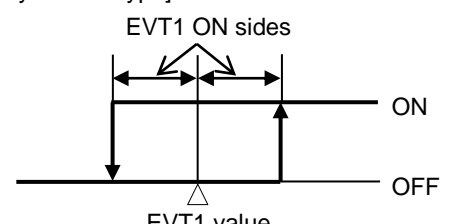
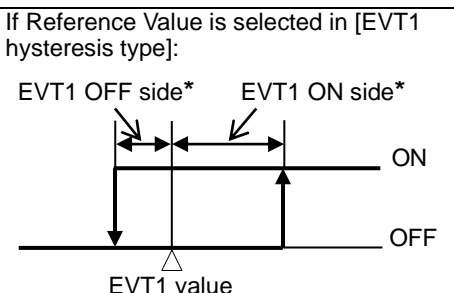
If Transmission output 2 (TA2 option) is ordered, this group will not be available.

- ① *EVT.a.1* Press the **MODE** key 3 times in Conductivity/Temperature Display Mode.
- ② *EVT IF* Press the **SET** key.

The unit proceeds to the EVT1 Action Group, and “EVT1 type” will appear.

| Character | Setting Item, Function, Setting Range | Factory Default | | | | | | | | | | | | | | | |
|-------------------------|--|--|----------------|-------------|------|----------------------------|--|------|------------------------------------|--|-------|--|--|-------|--|--|-----------|
| <i>EVT IF</i> [----] | EVT1 type <ul style="list-style-type: none"> • Selects an EVT1 output (Contact output 1) type. (Fig. 7.4-1) (p.28) Note: <ul style="list-style-type: none"> • If EVT1 type is changed, EVT1 value defaults to 0.000 or 0.0. • If <i>OFF</i> (No temperature compensation) is selected in [Temperature compensation method (p.25)], EVT1 action will be disabled even if Temperature input low limit or Temperature input high limit action is selected. • <i>----</i> : No action <i>Ec_L</i> : Conductivity input low limit action <i>Ec_H</i> : Conductivity input high limit action <i>TEMP_L</i> : Temperature input low limit action <i>TEMP_H</i> : Temperature input high limit action <i>ERRaUT</i> : Error output [When the error type is “Error” (Table 7.4-1), the output is turned ON.] <i>FAIL</i> : Fail output [When the error type is “Fail” (Table 7.4-1), the output is turned ON.] <i>EEUL</i> : Conductivity input error alarm output <i>Ec_HL</i> : Conductivity input High/Low limits independent action <i>TEMP_HL</i> : Temperature input High/Low limits independent action <ul style="list-style-type: none"> • Error output, Fail output (Table 7.4-1) <table border="1"> <thead> <tr> <th>Error Type</th> <th>Error Contents</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Fail</td> <td>Temperature sensor burnout</td> <td>Temperature sensor lead wire is burnt out.</td> </tr> <tr> <td>Fail</td> <td>Temperature sensor short-circuited</td> <td>Temperature sensor lead wire is short-circuited.</td> </tr> <tr> <td>Error</td> <td>Outside temperature compensation range</td> <td>Measured temperature has exceeded 110.0°C.</td> </tr> <tr> <td>Error</td> <td>Outside temperature compensation range</td> <td>Measured temperature is less than 0.0°C.</td> </tr> </tbody> </table> | Error Type | Error Contents | Description | Fail | Temperature sensor burnout | Temperature sensor lead wire is burnt out. | Fail | Temperature sensor short-circuited | Temperature sensor lead wire is short-circuited. | Error | Outside temperature compensation range | Measured temperature has exceeded 110.0°C. | Error | Outside temperature compensation range | Measured temperature is less than 0.0°C. | No action |
| Error Type | Error Contents | Description | | | | | | | | | | | | | | | |
| Fail | Temperature sensor burnout | Temperature sensor lead wire is burnt out. | | | | | | | | | | | | | | | |
| Fail | Temperature sensor short-circuited | Temperature sensor lead wire is short-circuited. | | | | | | | | | | | | | | | |
| Error | Outside temperature compensation range | Measured temperature has exceeded 110.0°C. | | | | | | | | | | | | | | | |
| Error | Outside temperature compensation range | Measured temperature is less than 0.0°C. | | | | | | | | | | | | | | | |

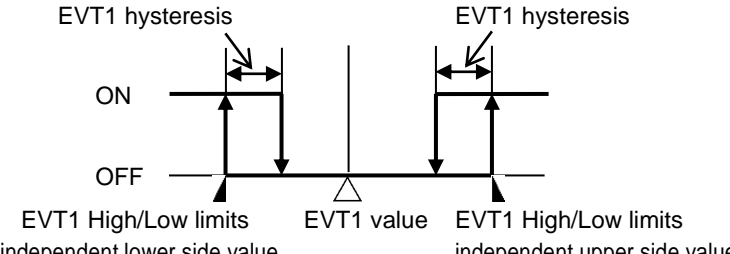
• **EVT1 Action**

| EVT1 Type | P Control Action | ON/OFF Control Action |
|---|--|--|
| Conductivity input low limit action, Temperature input low limit action (Activated based on indication value) | EVT1 proportional band  | If Medium Value is selected in [EVT1 hysteresis type]:  If Reference Value is selected in [EVT1 hysteresis type]:  |
| Conductivity input high limit action, Temperature input high limit action (Activated based on indication value) | EVT1 proportional band  | If Medium Value is selected in [EVT1 hysteresis type]:  If Reference Value is selected in [EVT1 hysteresis type]:  |

* **Setting Example:**

If [EVT1 ON side (E1dFo)] is set to 0.000 or 0.0, EVT1 output can be turned ON at the value set in [EVT1 value (E4v ID)].

If [EVT1 OFF side (E1dFU)] is set to 0.000 or 0.0, EVT1 output can be turned OFF at the value set in [EVT1 value (E4v ID)].

| EVT1 Type | ON/OFF Control Action |
|---|--|
| Conductivity input High/Low limits independent action, Temperature input High/Low limits independent action (Activated based on indication value) |  |

(Fig. 7.4-1)

| Character | Setting Item, Function, Setting Range | Factory Default |
|-------------------|--|--|
| E4V 1□ □0000 | EVT1 value <ul style="list-style-type: none"> Sets EVT1 value. (Fig. 7.4-1) (p.28) Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. Setting range: Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| EP 1□□ □0000 | EVT1 proportional band <ul style="list-style-type: none"> Sets EVT1 proportional band. (Fig. 7.4-1) (p.28) ON/OFF control action when set to 0.000 or 0.0. Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. Setting range: Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| E 1R4F □0000 | EVT1 reset <ul style="list-style-type: none"> Sets EVT1 reset value. Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. Not available for the ON/OFF control action. Setting range: Conductivity input: ±10% of measurement span (*1) Temperature input: ±10.0°C (*2) | Conductivity input: 0.000 μ S/cm Temperature input: 0.0°C |
| E 1d1 F 4d1 F□ | EVT1 hysteresis type <ul style="list-style-type: none"> Selects EVT1 output hysteresis type (Medium or Reference Value). (Fig. 7.4-1) (p.28) Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. Not available for the P control action. <i>c d1 F</i>□: Medium Value Sets the same value for both ON and OFF sides in relation to EVT1 value. Only ON side needs to be set. <i>4 d1 F</i>□: Reference Value Sets individual values for ON and OFF sides in relation to EVT1 value. Both ON and OFF sides need to be set individually. | Reference Value |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

| Character | Setting Item, Function, Setting Range | Factory Default |
|-------------------------|---|---|
| <i>E 1dFo</i> □□□□ 1 | EVT1 ON side <ul style="list-style-type: none"> • Sets the span of EVT1 ON side. (Fig. 7.4-1) (p.28) If <i>c d! F</i>□ (Medium Value) is selected in [EVT1 hysteresis type], the span of ON/OFF side will be the same value. • Not available if □□□□□ (No action), <i>ERoUf</i> (Error output), <i>FRI L</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the P control action. • Setting range: Conductivity input: 0.000 to 20% of Measurement range high limit (*1) Temperature input: 0.0 to 10.0°C (*2) | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C |
| <i>E 1dFu</i> □□□□ 1 | EVT1 OFF side <ul style="list-style-type: none"> • Sets the span of EVT1 OFF side. (Fig. 7.4-1) (p.28) • Not available if □□□□□ (No action), <i>ERoUf</i> (Error output), <i>FRI L</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the P control action, or if <i>c d! F</i>□ (Medium Value) is selected in [EVT1 hysteresis type]. • Setting range: Conductivity input: 0.000 to 20% of Measurement range high limit (*1) Temperature input: 0.0 to 10.0°C (*2) | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C |
| <i>E 1oNf</i> □□□□ 0 | EVT1 ON delay time <ul style="list-style-type: none"> • Sets EVT1 ON delay time. The EVT1 output does not turn ON (under the conditions of turning ON) until the time set in [EVT1 ON delay time] elapses. • Not available if □□□□□ (No action), <i>ERoUf</i> (Error output), <i>FRI L</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the P control action. • Setting range: 0 to 10000 seconds | 0 seconds |
| <i>E 1oFf</i> □□□□ 0 | EVT1 OFF delay time <ul style="list-style-type: none"> • Sets EVT1 OFF delay time. The EVT1 output does not turn OFF (under the conditions of turning OFF) until the time set in [EVT1 OFF delay time] elapses. • Not available if □□□□□ (No action), <i>ERoUf</i> (Error output), <i>FRI L</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the P control action. • Setting range: 0 to 10000 seconds | 0 seconds |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

| Character | Setting Item, Function, Setting Range | Factory Default |
|---|---|-----------------|
| E 1c <input type="text"/> <input type="text"/> 30 | EVT1 proportional cycle <ul style="list-style-type: none"> • Sets EVT1 proportional cycle. • Not available if <input type="text"/> (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the ON/OFF control action. • Setting range: 1 to 300 seconds | 30 seconds |
| E 1oLH <input type="text"/> <input type="text"/> 100 | EVT1 output high limit <ul style="list-style-type: none"> • Sets EVT1 output high limit value. • Not available if <input type="text"/> (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the ON/OFF control action. • Setting range: EVT1 output low limit to 100% | 100% |
| E 1oLL <input type="text"/> <input type="text"/> 0 | EVT1 output low limit <ul style="list-style-type: none"> • Sets EVT1 output low limit value. • Not available if <input type="text"/> (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the ON/OFF control action. • Setting range: 0% to EVT1 output high limit | 0% |
| ooNF 1 <input type="text"/> <input type="text"/> 0 | Output ON Time when EVT1 output ON <ul style="list-style-type: none"> • Sets Output ON time when EVT1 output is ON. If ON time and OFF time are set, EVT1 output can be turned ON/OFF in a configured cycle when EVT1 output is ON. (Fig. 7.4-2) (p.32) • Not available if <input type="text"/> (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for P control action. • Setting range: 0 to 10000 seconds | 0 seconds |
| ooFF 1 <input type="text"/> <input type="text"/> 0 | Output OFF Time when EVT1 output ON <ul style="list-style-type: none"> • Sets Output OFF time when EVT1 output is ON. If ON time and OFF time are set, EVT1 output can be turned ON/OFF in a configured cycle when EVT1 output is ON. (Fig. 7.4-2) (p.32) • Not available if <input type="text"/> (No action), <i>EROUT</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for P control action. • Setting range: 0 to 10000 seconds | 0 seconds |

| Character | Setting Item, Function, Setting Range | Factory Default |
|--|--|-----------------------------|
| Timing chart (Output ON time and OFF time when EVT1 output is ON) | | |
| <p style="text-align: center;">(Fig. 7.4-2)</p> | | |
| E 1E4 ---- | EVT1 conductivity input error alarm EVT□ type | No action |
| | <ul style="list-style-type: none"> • Selects EVT□ output type (except EVT1 type) in order to assess EVT1 conductivity input error alarm. • Available only when <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • ---- : No action • <i>EVT2</i> : EVT2 type • <i>EVT3</i> : EVT3 type • <i>EVT4</i> : EVT4 type | |
| E 1Ea 0000 | EVT1 conductivity input error alarm band when EVT□ output ON | Measurement range low limit |
| | <ul style="list-style-type: none"> • Sets band to assess EVT1 conductivity input error alarm when EVT□ output (selected in [EVT1 conductivity input error alarm EVT□ type]) is ON. • Available only when <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Setting range: Measurement range low limit to Measurement range high limit (*1) When set to 0.000, Conductivity input error alarm is disabled. | |
| E 1EaT 0000 | EVT1 conductivity input error alarm time when EVT□ output ON | 0 seconds |
| | <ul style="list-style-type: none"> • Sets time to assess EVT1 conductivity input error alarm when EVT□ output (selected in [EVT1 conductivity input error alarm EVT□ type]) is ON. • Available only when <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type]. • Setting range: 0 to 10000 seconds or minutes (*2) When set to 0, Conductivity input error alarm is disabled. | |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) Time unit follows the selection in [Conductivity input error alarm time unit].

| Character | Setting Item, Function, Setting Range | Factory Default |
|-------------------------|---|-----------------------------|
| <i>E 1E c</i> □□□□ | EVT1 conductivity input error alarm band when EVT□ output OFF <ul style="list-style-type: none"> • Sets band to assess EVT1 conductivity input error alarm when EVT□ output (selected in [EVT1 conductivity input error alarm EVT□ type]) is OFF. • Available only when <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Setting range: Measurement range low limit to Measurement range high limit (*1) When set to 0.000, Conductivity input error alarm is disabled. | Measurement range low limit |
| <i>E 1E c T</i> □□□□ | EVT1 conductivity input error alarm time when EVT□ output OFF <ul style="list-style-type: none"> • Sets time to assess EVT1 conductivity input error alarm when EVT□ output (selected in [EVT1 conductivity input error alarm EVT□ type]) is OFF. • Available only when <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Setting range: 0 to 10000 seconds or minutes (*2) When set to 0, Conductivity input error alarm is disabled. | 0 seconds |
| <i>MV ZN 1</i> □□500 | EVT1 cycle variable range <ul style="list-style-type: none"> • Sets EVT1 cycle variable range. • Not available if □□□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the ON/OFF control action. • Setting range: 1.0 to 100.0% | 50.0% |
| <i>cENF 1</i> □□□□ | EVT1 cycle extended time <ul style="list-style-type: none"> • Sets EVT1 cycle extended time. • Not available if □□□□□ (No action), <i>EROUT</i> (Error output), <i>FAIL</i>□ (Fail output) or <i>EEUL</i>□ (Conductivity input error alarm output) is selected in [EVT1 type]. • Not available for the ON/OFF control action. • Setting range: 0 to 300 seconds | 0 seconds |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) Time unit follows the selection in [Conductivity input error alarm time unit].

| Character | Setting Item, Function, Setting Range | Factory Default |
|-----------------|---|--|
| E 1_L L □□□□ | EVT1 High/Low limits independent lower side value <ul style="list-style-type: none"> • Sets the lower side value of EVT1 High/Low limits independent action. (Fig. 7.4-1)(p.28) Disabled when set to 0.000 or 0.0°C. • Available when $E C_HL$ (Conductivity input High/Low limits independent action) or $F E MHL$ (Temperature input High/Low limits independent action) is selected in [EVT1 type]. • Setting range: Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| E 1_H □□□□ | EVT1 High/Low limits independent upper side value <ul style="list-style-type: none"> • Sets the upper side value of EVT1 High/Low limits independent action. (Fig. 7.4-1)(p.28) Disabled when set to 0.000 or 0.0°C. • Available when $E C_HL$ (Conductivity input High/Low limits independent action) or $F E MHL$ (Temperature input High/Low limits independent action) is selected in [EVT1 type]. • Setting range: Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| E 1_H H □□□□ | EVT1 hysteresis <ul style="list-style-type: none"> • Sets hysteresis of EVT1 High/Low limits independent action. (Fig. 7.4-1)(p.28) • Available when $E C_HL$ (Conductivity input High/Low limits independent action) or $F E MHL$ (Temperature input High/Low limits independent action) is selected in [EVT1 type]. • Setting range: Conductivity input: 0.001 to 20% of Measurement range high limit (*1) Temperature input: 0.1 to 10.0°C (*2) | Conductivity input : 0.001 μ S/cm Temperature input: 1.0°C |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

7.5 EVT2 Action Group

To enter the EVT2 Action Group, follow the procedure below.

- ① *EVT.02* Press the **MODE** key 4 times in Conductivity/Temperature Display Mode.
- ② *EVT2F* Press the **SET** key.

The unit proceeds to the EVT2 Action Group, and "EVT2 type" appears.

Action, indication condition and setting range of the EVT2 Action Group are the same as those of EVT1 Action Group.

Substitute EVT1 with EVT2, and refer to the EVT1 Action Group (pp. 27 to 34).

(e.g.) *EVT 1F* → *EVT2F*
E4V 1□ → *E4V2□*

7.6 EVT3 Action Group

EVT3 Action Group is indicated only when EVT3, EVT4 outputs (EVT3 option) are/is ordered.

To enter the EVT3 Action Group, follow the procedure below.

- ① *EVT.03* Press the **MODE** key 5 times in Conductivity/Temperature Display Mode.
- ② *EVT3F* Press the **SET** key.

The unit proceeds to the EVT3 Action Group, and "EVT3 type" appears.

Action, indication condition and setting range of the EVT3 Action Group are the same as those of EVT1 Action Group.

Substitute EVT1 with EVT3, and refer to the EVT1 Action Group (pp. 27 to 34).

(e.g.) *EVT 1F* → *EVT3F*
E4V 1□ → *E4V3□*

7.7 EVT4 Action Group

EVT4 Action Group is indicated only when EVT3, EVT4 outputs (EVT3 option) are/is ordered.

To enter the EVT4 Action Group, follow the procedure below.

- ① *EVT.04* Press the **MODE** key 6 times in Conductivity/Temperature Display Mode.
- ② *EVT4F* Press the **SET** key.

The unit proceeds to the EVT4 Action Group, and "EVT4 type" appears.

Action, indication condition and setting range of the EVT4 Action Group are the same as those of EVT1 Action Group.

Substitute EVT1 with EVT4, and refer to the EVT1 Action Group (pp. 27 to 34).

(e.g.) *EVT 1F* → *EVT4F*
E4V 1□ → *E4V4□*

7.8 Basic Function Group

To enter the Basic Function Group, follow the procedure below.

- ① *OFFER* Press the **MODE** key 5 times in Conductivity/Temperature Display Mode. If EVT3, EVT4 outputs (EVT3 option) are/is ordered, press the **MODE** key 7 times in Conductivity/Temperature Display Mode.
- ② *Lock* Press the **SET** key.

The unit enters the Basic Function Group, and the “Set value lock” will appear.

| Character | Setting Item, Function, Setting Range | Factory Default |
|----------------------------|---|-----------------|
| <i>Lock</i> ----- | Set value lock <ul style="list-style-type: none"> • Locks the set values to prevent setting errors. • ----- (Unlock): All set values can be changed. • <i>Lock 1</i> (Lock 1) : None of the set values can be changed. • <i>Lock 2</i> (Lock 2) : Only EVT1, EVT2, EVT3, EVT4 values can be changed. • <i>Lock 3</i> (Lock 3) : All set values – except Sensor cell constant, Measurement unit, Measurement range, Conductivity Zero and Span adjustment values, Temperature calibration value, Transmission output 1 Zero and Span adjustment values, Transmission output 2 Zero and Span adjustment values – can be temporarily changed. However, they revert to their previous value after the power is turned off because they are not saved in the non-volatile IC memory. Do not change setting items (EVT1, EVT2, EVT3, EVT4 types). If they are changed, they will affect other setting items. Be sure to select Lock 3 when changing the set value frequently via software communication. (If the value set by the software communication is the same as the value before the setting, the value will not be written in the non-volatile IC memory.) | Unlock |
| <i>cmHL</i> <i>nmHL</i> | Communication protocol <ul style="list-style-type: none"> • Selects communication protocol. • Available when the Serial communication (C5) option is ordered. • <i>nmHL</i> : Shinko protocol • <i>ModA</i> : MODBUS ASCII mode • <i>ModR</i> : MODBUS RTU mode | Shinko protocol |
| <i>cmNo</i> -----0 | Instrument number <ul style="list-style-type: none"> • Sets the instrument number of this unit. (The instrument numbers should be set one by one when multiple instruments are connected, otherwise communication is impossible.) • Available when the Serial communication (C5) option is ordered. • Setting range: 0 to 95 | 0 |

| Character | Setting Item, Function, Setting Range | Factory Default |
|-----------------------|--|---------------------------|
| <i>cMhP</i> □□□96 | Communication speed <ul style="list-style-type: none"> • Selects a communication speed equal to that of the host computer. • Available when the Serial communication (C5) option is ordered. • □□96 : 9600 bps □□192 : 19200 bps □□384 : 38400 bps | 9600 bps |
| <i>cMFF</i> 7EVN□ | Data bit/Parity <ul style="list-style-type: none"> • Selects data bit and parity. • Available when the Serial communication (C5) option is ordered. • 8NoN□ : 8 bits/No parity 7NoN□ : 7 bits/No parity 8EVN□ : 8 bits/Even 7EVN□ : 7 bits/Even 8Odd□ : 8 bits/Odd 7Odd□ : 7 bits/Odd | 7 bits/Even |
| <i>cMhF</i> □□□□1 | Stop bit <ul style="list-style-type: none"> • Selects the stop bit. • Available when the Serial communication (C5) option is ordered. • □□□□1 : 1 bit □□□□2 : 2 bits | 1 bit |
| <i>TRo41</i> Ec□□□ | Transmission output 1 type <ul style="list-style-type: none"> • Selects Transmission output 1 type. • If <i>oFF</i>□□ (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if <i>TEMP</i>□ (Temperature transmission) is selected, Transmission output 1 value will differ depending on the selection in [Temperature Display when no temperature compensation (p.41)] as follows. <ul style="list-style-type: none"> • If <i>oFF</i>□□ (Unlit) or <i>4Fd</i>□□ (Reference temperature) is selected, the value set in [Reference temperature (p.25)] will be output. • If <i>PV</i>□□□ (Measured value) is selected, the measured value will be output. • <i>Ec</i>□□□: Conductivity transmission <i>TEMP</i>□: Temperature transmission <i>MV 1</i>□□: EVT1 MV transmission (*1) <i>MV 2</i>□□: EVT2 MV transmission <i>MV 3</i>□□: EVT3 MV transmission (*2) <i>MV 4</i>□□: EVT4 MV transmission (*2) | Conductivity transmission |

(*1) Not available when Transmission output 2 (TA2 option) is ordered.

(*2) Available when EVT3, EVT4 outputs (EVT3 option) are/is ordered.

| Character | Setting Item, Function, Setting Range | Factory Default |
|----------------|--|--|
| FRLH1 □2000 | Transmission output 1 high limit | Conductivity transmission: Measurement range high limit Temperature transmission: 100.0°C MV transmission: 100.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 1 high limit value. (This value corresponds to 20 mA DC output.). If Transmission output 1 high limit and low limit are set to the same value, Transmission output 1 will be fixed at 4 mA DC. Setting range: Conductivity transmission: Transmission output 1 low limit to Measurement range high limit (*1) Temperature transmission: Transmission output 1 low limit to 100.0°C(*2) MV transmission: Transmission output 1 low limit to 100.0% | |
| FRL1 □0000 | Transmission output 1 low limit | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 1 low limit value. (This value corresponds to 4 mA DC output.). If Transmission output 1 high limit and low limit are set to the same value, Transmission output 1 will be fixed at 4 mA DC. Setting Range: Conductivity transmission: Measurement range low limit to Transmission output 1 high limit (*1) Temperature transmission: 0.0°C to Transmission output 1 high limit (*2) MV transmission: 0.0% to Transmission output 1 high limit | |
| FR02 FEMP□ | Transmission output 2 type | Temperature transmission |
| | <ul style="list-style-type: none"> Selects Transmission output 2 type. If αFF□□ (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if $FEMP$□ (Temperature transmission) is selected, Transmission output 2 value will differ depending on the selection in [Temperature Display when no temperature compensation (p.41)] as follows. <ul style="list-style-type: none"> If αFF□□ (Unlit) or $4Fd$□□ (Reference temperature) is selected, the value set in [Reference temperature (p.25)] will be output. If PV□□□ (Measured value) is selected, the measured value will be output. Ec□□□: Conductivity transmission $FEMP$□: Temperature transmission $MV2$□□: EVT2 MV transmission $MV3$□□: EVT3 MV transmission (*3) $MV4$□□: EVT4 MV transmission (*3) | |
| FRLH2 □1000 | Transmission output 2 high limit | Conductivity transmission: Measurement range high limit Temperature transmission: 100.0°C MV transmission: 100.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 2 high limit value. (This value corresponds to 20 mA DC output.). If Transmission output 2 high limit and low limit are set to the same value, Transmission output 2 will be fixed at 4 mA DC. Setting range: Conductivity transmission: Transmission output 2 low limit to Measurement range high limit (*1) Temperature transmission: Transmission output 2 low limit to 100.0°C(*2) MV transmission: Transmission output 2 low limit to 100.0% | |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

(*3) Available when EVT3, EVT4 outputs (EVT3 option) are/is ordered.

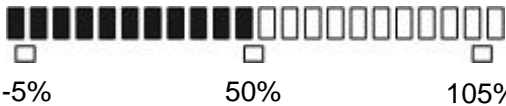
| Character | Setting Item, Function, Setting Range | Factory Default |
|---------------|---|---|
| FRL2 □□□□ | Transmission output 2 low limit | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 2 low limit value. (This value corresponds to 4 mA DC output.). If Transmission output 2 high limit and low limit are set to the same value, Transmission output 2 will be fixed at 4 mA DC. Setting Range: Conductivity transmission: Measurement range low limit to Transmission output 2 high limit (*1) Temperature transmission: 0.0°C to Transmission output 2 high limit (*2) MV transmission: 0.0% to Transmission output 2 high limit | |
| FR41 bEFH□ | Transmission output 1 status when calibrating | Last value HOLD |
| | <ul style="list-style-type: none"> Selects Transmission output 1 status when calibrating conductivity. bEFH□: Last value HOLD (Retains the last value before conductivity calibration, and outputs it.) 4EFH□: Set value HOLD (Outputs the value set in [Transmission output 1 value HOLD when calibrating].) PVH□: Measured value (Outputs the measured value when calibrating conductivity.) | |
| FR4E1 □□□□ | Transmission output 1 value HOLD when calibrating | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 1 value HOLD. Available only when 4EFH□ (Set value HOLD) is selected in [Transmission output 1 status when calibrating]. Setting range: Conductivity transmission: Measurement range low limit to high limit (*1) Temperature transmission: 0.0 to 100.0°C (*2) MV transmission: 0.0 to 100.0% | |
| FR42 bEFH□ | Transmission output 2 status when calibrating | Last value HOLD |
| | <ul style="list-style-type: none"> Selects Transmission output 2 status when calibrating conductivity. bEFH□: Last value HOLD (Retains the last value before conductivity calibration, and outputs it.) 4EFH□: Set value HOLD (Outputs the value set in [Transmission output 2 value HOLD when calibrating].) PVH□: Measured value (Outputs the measured value when calibrating conductivity.) | |
| FR4E2 □□□□ | Transmission output 2 value HOLD when calibrating | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% |
| | <ul style="list-style-type: none"> Sets Transmission output 2 value HOLD. Available only when 4EFH□ (Set value HOLD) is selected in [Transmission output 2 status when calibrating]. Setting range: Conductivity transmission: Measurement range low limit to high limit (*1) Temperature transmission: 0.0 to 100.0°C (*2) MV transmission: 0.0 to 100.0% | |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

| Character | Setting Item, Function, Setting Range | Factory Default |
|--|---|-------------------------------------|
| bKLT <input type="checkbox"/> ALL <input type="checkbox"/> | Backlight selection • Selects the display to backlight. • ALL <input type="checkbox"/> : All are backlit. EC <input type="checkbox"/> : Conductivity Display is backlit. TEMP <input type="checkbox"/> : Temperature Display is backlit. Ac <input type="checkbox"/> : Action indicators are backlit. ECTEMP <input type="checkbox"/> : Conductivity Display + Temperature Display are backlit. ECAc <input type="checkbox"/> : Conductivity Display + Action indicators are backlit. TEMPAc <input type="checkbox"/> : Temperature Display + Action indicators are backlit. | All are backlit |
| cOLR <input type="checkbox"/> REd <input type="checkbox"/> | Conductivity color • Selects a color for the Conductivity Display. • GRN <input type="checkbox"/> : Green REd <input type="checkbox"/> : Red oRD <input type="checkbox"/> : Orange ECGR <input type="checkbox"/> : Conductivity color changes continuously (Fig. 7.8-1). The Conductivity Display color changes according to [Conductivity color reference value] and [Conductivity color range] settings. • When conductivity is lower than [Conductivity color reference value] – [Conductivity color range]: Orange • When conductivity is within [Conductivity color reference value] ± [Conductivity color range]: Green • When conductivity is higher than [Conductivity color reference value] + [Conductivity color range]: Red <div style="text-align: center;"> <p>(Fig. 7.8-1)</p> </div> | Red |
| cLR <input type="checkbox"/> <input type="checkbox"/> 1000 | Conductivity color reference value • Sets a reference value for conductivity color to be green when ECGR (Conductivity color changes continuously) is selected in [Conductivity color]. • Setting range: 0.000 to Measurement range high limit (*) | 50% of Measurement range high limit |
| cLR <input type="checkbox"/> <input type="checkbox"/> 00 10 | Conductivity color range • Sets a range for Conductivity color to be green when ECGR (Conductivity color changes continuously) is selected in [Conductivity color]. • Setting range: 0.010 to Measurement range high limit (*) | 0.010 μ S/cm |

(*) The measurement unit and decimal point place follow the measurement range.

| Character | Setting Item, Function, Setting Range | Factory Default |
|----------------|--|-----------------|
| dPTM □□□□0 | Backlight time <ul style="list-style-type: none"> Sets time to backlight from no operation status until backlight is switched off. When set to 0, the backlight remains ON. Backlight relights by pressing any key while backlight is OFF. Setting range: 0 to 99 minutes | 0 minutes |
| bER4L □□□□□ | Bar graph indication <ul style="list-style-type: none"> Selects bar graph indication. □□□□□: No indication TRoF 1: Transmission output 1 TRoF 2: Transmission output 2 Segments will light in accordance with the output. Scale is -5 to 105%. Segments will light from left to right in accordance with the output. <p>When output is 50%</p>  <p>Lights from left to the right in accordance with the output.</p> <p>(Fig. 7.8-2)</p> | No indication |
| INERR oFF□□ | EVT output when input errors occur <ul style="list-style-type: none"> If input errors occur, such as conductivity sensor is burnt out or short-circuited, EVT output Enabled/Disabled can be selected. If “Enabled” is selected, EVT output will be maintained when input errors occur. If “Disabled” is selected, EVT output will be turned OFF when input errors occur. Available when Ec_L□ (Conductivity input low limit action), Ec_H□ (Conductivity input high limit action), TEMPL (Temperature input low limit action), or TEMPH (Temperature input high limit action) is selected in [EVT□ type]. oFF□□: Disabled oN□□□: Enabled | Disabled |
| oFdP□ oFF□□ | Temperature Display when no temperature compensation <ul style="list-style-type: none"> Selects an item to be indicated on the Temperature Display when oFF□□ (No temperature compensation) is selected in [Temperature compensation method (p.25)]. Available when oFF□□ (No temperature compensation) is selected in [Temperature compensation method (p.25)]. oFF□□: Unlit TRd□□: Reference temperature Temperature set in [Reference temperature (p.25)] will be indicated. PV□□□: Measured value | Unlit |
| M_4□□ 4Ec□□ | Conductivity input error alarm time unit <ul style="list-style-type: none"> Selects conductivity input error alarm time unit. Selection item 4Ec□□: Second(s) MIN□□: Minute(s) | Second(s) |

8. Calibration

Conductivity and Temperature Calibration modes, Transmission output 1 and 2 adjustment modes are described below.

8.1 Conductivity Calibration Mode

Deterioration of the 2-electrode Conductivity Sensor might cause the cell constant to change. To correct the changed cell constant, calibration is required.

Calibrate Conductivity Zero adjustment first, followed by Conductivity Span adjustment. However, if *LOCK 1* (Lock 1), *LOCK 2* (Lock 2) or *LOCK 3* (Lock 3) is selected in [Set value lock (p.36)], the unit cannot move to Conductivity Calibration mode.

The following outlines the procedure for conductivity calibration.

- ① When selecting *BEFH* (Last value HOLD) in [Transmission output 1 status when calibrating (p.39)] or in [Transmission output 2 status when calibrating (p.39)], select it while the 2-electrode Conductivity Sensor is being immersed in the solution currently calibrated.
- ② At this stage, do not immerse the 2-electrode Conductivity Sensor in the standard solution.
- ③ Press and hold the ∇ key and *MODE* key (in that order) together for 3 seconds in Conductivity/Temperature Display Mode.
The unit enters [Conductivity calibration Zero adjustment mode], and indicates the following.

| Display | Indication |
|----------------------|---|
| Conductivity Display | <i>ADJZ</i> and conductivity are indicated alternately. |
| Temperature Display | Conductivity Zero adjustment value |

- ④ Set the Conductivity Zero adjustment value with the \triangle or ∇ key so that conductivity becomes 0 (zero).
If conductivity is 0 (zero), this adjustment is not necessary.
The setting range of Conductivity Zero adjustment value differs depending on the measurement range. (Table 8.1-1) (p.43)
However, it is only effective within the measurement range regardless of conductivity Zero adjustment value.

(Table 8.1-1)

| Measurement Range | | Conductivity Zero Adjustment Value Setting Range |
|-----------------------|-------------------------------|--|
| Cell constant 0.01/cm | 2.000 $\mu\text{S}/\text{cm}$ | -0.200 to 0.200 |
| | 20.00 $\mu\text{S}/\text{cm}$ | -2.00 to 2.00 |
| | 50.00 $\mu\text{S}/\text{cm}$ | -5.00 to 5.00 |
| | 0.200 mS/m | -0.020 to 0.020 |
| | 2.000 mS/m | -0.200 to 0.200 |
| | 5.000 mS/m | -0.500 to 0.500 |
| | 2.00 mg/L | -0.20 to 0.20 |
| | 20.0 mg/L | -2.0 to 2.0 |
| | 50.0 mg/L | -5.0 to 5.0 |
| Cell constant 0.1/cm | 20.00 $\mu\text{S}/\text{cm}$ | -2.00 to 2.00 |
| | 50.00 $\mu\text{S}/\text{cm}$ | -5.00 to 5.00 |
| | 500.0 $\mu\text{S}/\text{cm}$ | -50.0 to 50.0 |
| | 2.000 mS/m | -0.200 to 0.200 |
| | 5.000 mS/m | -0.500 to 0.500 |
| | 50.00 mS/m | -5.00 to 5.00 |
| | 20.0 mg/L | -2.0 to 2.0 |
| | 200 mg/L | -20 to 20 |
| | 500 mg/L | -50 to 50 |
| Cell constant 1.0/cm | 200.0 $\mu\text{S}/\text{cm}$ | -20.0 to 20.0 |
| | 20.00 mS/m | -2.00 to 2.00 |
| | 200 mg/L | -20 to 20 |

- ⑤ Press the **SET** key.

Conductivity Zero adjustment value will be registered, and the unit enters [Conductivity calibration Span adjustment mode], and indicates the following.

| Display | Indication |
|----------------------|--|
| Conductivity Display | ADJ and conductivity are indicated alternately. |
| Temperature Display | Conductivity Span adjustment value |

- ⑥ Immerse the 2-electrode Conductivity Sensor in the standard solution.

- ⑦ Set the Conductivity Span adjustment value with the Δ or ∇ key while checking the conductivity.

Conductivity Span adjustment value: 0.700 to 1.300

- ⑧ Press the **SET** key.

Conductivity Span adjustment value will be registered, and the unit reverts to Conductivity/Temperature Display Mode.

8.2 Temperature Calibration Mode

To calibrate a temperature, set a temperature calibration value.

If $\square F F \square \square$ (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if $\square F F \square \square$ (Unlit) or $\sphericalangle F \square \square \square$ (Reference temperature) is selected in [Temperature Display when no temperature compensation (p.41)], Temperature Calibration mode is not available.

When a sensor cannot be set at the exact location where measurement is desired, the resulting measured temperature may deviate from the temperature in the desired location. In this case, the desired temperature can be set for the desired location by setting a temperature calibration value. However, it is only effective within the input rated range regardless of the temperature calibration value.

Temperature after calibration = Current temperature + (Temperature calibration value)
(e.g.) When current temperature is 23.5°C,

If temperature calibration value is set to 1.5°C: $23.5 + (1.5) = 25.0^\circ\text{C}$

If temperature calibration value is set to -1.5°C: $23.5 + (-1.5) = 22.0^\circ\text{C}$

The following outlines the procedure for Temperature calibration.

- ① Press and hold the \triangle key and **MODE** key (in that order) together for 3 seconds in Conductivity/Temperature Display Mode.

The unit will proceed to Temperature Calibration mode, and indicates the following.

| Display | Indication |
|----------------------|--|
| Conductivity Display | $\sphericalangle \square \square \square \square$ and temperature are indicated alternately. |
| Temperature Display | Temperature calibration value |

- ② Set a temperature calibration value with the \triangle or ∇ key, while checking the temperature.

Setting range: -10.0 to 10.0°C

- ③ Press the **SET** key.

Temperature calibration is complete, and the unit reverts to Conductivity/Temperature Display Mode.

8.3 Transmission Output 1 Adjustment Mode

Fine adjustment of Transmission output 1 is performed.

The AER-102-ECL is adjusted at the factory, however, differences may occur between the indication value of the connected equipment (recorders, etc.) and output value of this instrument.

In this case, perform Transmission output 1 Zero adjustment and Span adjustment.

The unit cannot enter Transmission output 1 Zero adjustment mode in the following cases:

- During Conductivity Calibration mode or Temperature Calibration mode
- When *LOCK 1* (Lock 1), *LOCK 2* (Lock 2) or *LOCK 3* (Lock 3) is selected in [Set value lock (p.36)]

The following outlines the procedure for Transmission output 1 adjustment.

- ① Press and hold the \triangle key and **SET** key (in that order) together for 3 seconds in Conductivity/Temperature Display Mode.

The unit enters Transmission output 1 Zero adjustment mode, and indicates the following.

| Display | Indication |
|----------------------|---|
| Conductivity Display | ADJ 0 |
| Temperature Display | Transmission output 1 Zero adjustment value |

- ② Set a Transmission output 1 Zero adjustment value with the \triangle or ∇ key, while viewing the value indicated on the connected equipment (recorders, etc.).
Setting range: $\pm 5.00\%$ of Transmission output 1 span

- ③ Press the **SET** key.

The unit enters Transmission output 1 Span adjustment mode, and indicates the following.

| Display | Indication |
|----------------------|---|
| Conductivity Display | ADJ 0 |
| Temperature Display | Transmission output 1 Span adjustment value |

- ④ Set a Transmission output 1 Span adjustment value with the \triangle or ∇ key, while viewing the value indicated on the connected equipment (recorders, etc.).
Setting range: $\pm 5.00\%$ of Transmission output 1 span

- ⑤ Press the **MODE** key.

The unit reverts to Transmission output 1 Zero adjustment mode.

Repeat steps ② to ⑤ if necessary.

- ⑥ To finish Transmission output 1 adjustment, press the **SET** key in Transmission output 1 Span adjustment mode.

The unit reverts to Conductivity/Temperature Display Mode.

8.4 Transmission Output 2 Adjustment Mode

Fine adjustment of Transmission output 2 is performed.

The AER-102-ECL is adjusted at the factory, however, differences may occur between the indication value of the connected equipment (recorders, etc.) and output value of this instrument.

In this case, perform Transmission output 2 Zero adjustment and Span adjustments.

The unit cannot enter Transmission output 2 Zero adjustment mode in the following cases:

- During Conductivity Calibration mode or Temperature Calibration mode
- When *LOCK 1* (Lock 1), *LOCK 2* (Lock 2) or *LOCK 3* (Lock 3) is selected in [Set value lock (p.36)]

The following outlines the procedure for Transmission output 2 adjustment.

- ① Press and hold the ∇ key and **SET** key (in that order) together for 3 seconds in Conductivity/Temperature Display Mode.

The unit enters Transmission output 2 Zero adjustment mode, and indicates the following.

| Display | Indication |
|----------------------|---|
| Conductivity Display | 0.000 |
| Temperature Display | Transmission output 2 Zero adjustment value |

- ② Set a Transmission output 2 Zero adjustment value with the Δ or ∇ key, while viewing the value indicated on the connected equipment (recorders, etc.).
Setting range: $\pm 5.00\%$ of Transmission output 2 span

- ③ Press the **SET** key.

The unit enters Transmission output 2 Span adjustment mode, and indicates the following.

| Display | Indication |
|----------------------|---|
| Conductivity Display | 0.000 |
| Temperature Display | Transmission output 2 Span adjustment value |

- ④ Set a Transmission output 2 Span adjustment value with the Δ or ∇ key, while viewing the value indicated on the connected equipment (recorders, etc.).
Setting range: $\pm 5.00\%$ of Transmission output 2 span

- ⑤ Press the **MODE** key.

The unit reverts to Transmission output 2 Zero adjustment mode.

Repeat steps ② to ⑤ if necessary.

- ⑥ To finish Transmission output 2 adjustment, press the **SET** key in Transmission output 2 Span adjustment mode.

The unit reverts to Conductivity/Temperature Display Mode.

9. Measurement

9.1 Starting Measurement

After mounting to the control panel, wiring, setup and calibration are complete, turn the power to the instrument ON.

For approx. 4 seconds after the power is switched ON, the following characters are indicated on the Conductivity Display and Temperature Display.

| Display | Character | Measurement Unit | |
|----------------------|-----------|-------------------------------------|--|
| Conductivity Display | CONV | Conductivity (μ S/cm) | |
| | 41 | Conductivity (mS/m) | |
| | TDS | TDS conversion (mg/L) | |
| Display | Character | Input Temperature Specification (*) | Selection Item in [Pt100 Input Wire Type] (p.25) |
| Temperature Display | Pt100 | Pt100 | 2W RE: 2-wire type |
| | Pt100 | | 3W RE: 3-wire type |
| | Pt1000 | Pt1000 | |

(*) This input temperature specification was specified at the time of ordering.

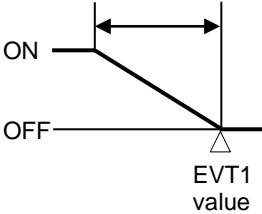
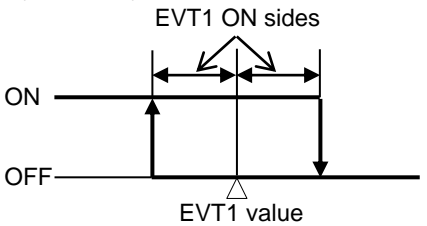
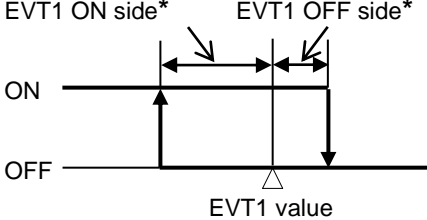
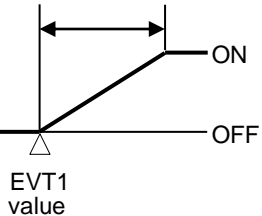
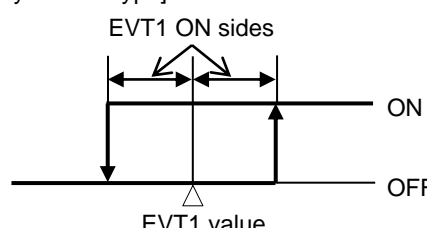
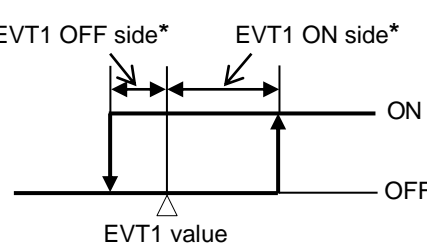
During this time, all outputs are in OFF status, and action indicators are turned off. After that, measurement starts, indicating the item selected in [Backlight Selection (p.40)].

9.2 EVT1 to EVT4 Outputs

If E_{c_L} (Conductivity input low limit action), E_{c_H} (Conductivity input high limit action), F_{EMPL} (Temperature input low limit action) or F_{EMPH} (Temperature input high limit action) is selected in [EVT1 type (p.27)], the following action is activated.

The same applies to EVT2, EVT3 and EVT4.

• EVT1 Action

| EVT1 Type | P Control Action | ON/OFF Control Action |
|---|---|---|
| Conductivity input low limit action, Temperature input low limit action (Activated based on indication value) | EVT1 proportional band  | If Medium Value is selected in [EVT1 hysteresis type]:  |
| | | If Reference Value is selected in [EVT1 hysteresis type]:  |
| Conductivity input high limit action, Temperature input high limit action (Activated based on indication value) | EVT1 proportional band  | If Medium Value is selected in [EVT1 hysteresis type]:  |
| | | If Reference Value is selected in [EVT1 hysteresis type]:  |

* Setting Example:

If [EVT1 ON side (E_{idFO})] is set to 0.000 or 0.0, EVT1 output can be turned ON at the value set in [EVT1 value (E_{SV})].

If [EVT1 OFF side (E_{idFL})] is set to 0.000 or 0.0, EVT1 output can be turned OFF at the value set in [EVT1 value (E_{SV})].

| EVT1 Type | ON/OFF Control Action |
|---|-----------------------|
| Conductivity input High/Low limits independent action, Temperature input High/Low limits independent action (Activated based on indication value) | |

(Fig. 9.2-1)

• **P Control Action**

Within the proportional band, the manipulated variable is output in proportion to the deviation between the EVT1 value and measured value.

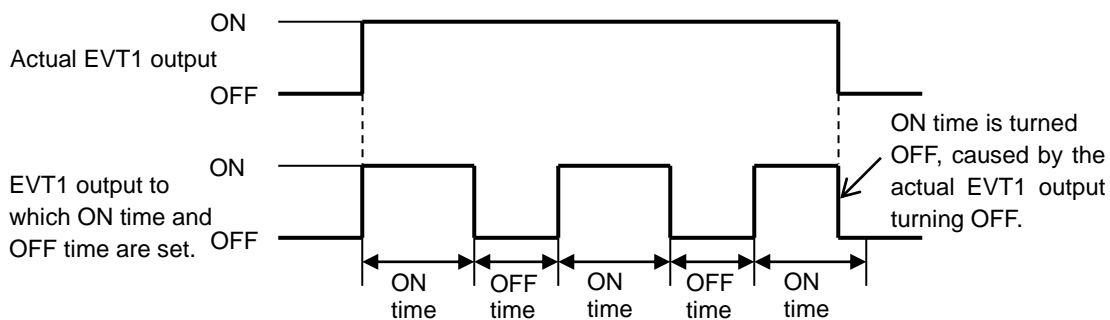
| EVT1 Type | Description |
|--|---|
| Conductivity input low limit action, Temperature input low limit action | If measured value is lower than [EVT1 value – EVT1 proportional band], EVT1 output is turned ON. If measured value enters within the proportional band, EVT1 output is turned ON/OFF in EVT1 proportional cycles. If measured value exceeds the EVT1 value, EVT1 output is turned OFF. |
| Conductivity input high limit action, Temperature input high limit action | If measured value is higher than [EVT1 value + EVT1 proportional band], EVT1 output is turned ON. If measured value enters within the proportional band, EVT1 output is turned ON/OFF in EVT1 proportional cycles. If measured value drops below the EVT1 value, EVT1 output is turned OFF. |

• **ON/OFF Control Action**

| EVT1 Type | Description |
|--|--|
| Conductivity input low limit action, Temperature input low limit action | If measured value is lower than EVT1 value, EVT1 output is turned ON. If measured value exceeds the EVT1 value, EVT1 output is turned OFF. |
| Conductivity input high limit action, Temperature input high limit action | If measured value is higher than EVT1 value, EVT1 output is turned ON. If measured value drops below the EVT1 value, EVT1 output is turned OFF. |

If ON time and OFF time are set in [Output ON time/OFF time when EVT1 output ON (p.31)], EVT1 output can be turned ON/OFF in a configured cycle when EVT1 output is ON.

Timing chart (Output ON time and OFF time when EVT1 output is ON)



(Fig. 9.2-2)

EVT output status can be read by reading Status flag 2 (EVT1, EVT2, EVT3, EVT4 output flag bit) in Serial communication (C5 option).

EVT output status, when input errors occur, differs depending on the selection in [EVT output when input errors occur (p.41)].

- If *OFF* (Disabled) is selected, EVT output will be turned OFF when input errors occur.
- If *ON* (Enabled) is selected, EVT output will be maintained when input errors occur.

9.3 Error Output

If *ERR* (Error output) is selected in [EVT1 type (p.27)], and when the error type is "Error" in (Table 9.5-1), the EVT1 output is turned ON.

The same applies to EVT2, EVT3 and EVT4.

9.4 Fail Output

If *FAIL* (Fail output) is selected in [EVT1 type (p.27)], and when the error type is "Fail" in (Table 9.5-1), the EVT1 output is turned ON.

The same applies to EVT2, EVT3 and EVT4.

9.5 Conductivity Input Error Alarm

Conductivity input error alarm is used for detecting actuator trouble.

Even if conductivity input error alarm time has elapsed, and if conductivity input does not become higher than conductivity input error alarm band, the unit assumes that actuator trouble has occurred, and sets Status flag 2 (EVT1, EVT2, EVT3, EVT4 output flag bit).

In Serial communication, status can be read by reading Status flag 2 (EVT1, EVT2, EVT3, EVT4 output flag bit).

If *EEUL* (Conductivity input error alarm output) is selected in [EVT1 type (p.27)], the EVT1 output is turned ON.

The same applies to EVT2, EVT3 and EVT4.

Conductivity input error alarm is disabled in the following cases.

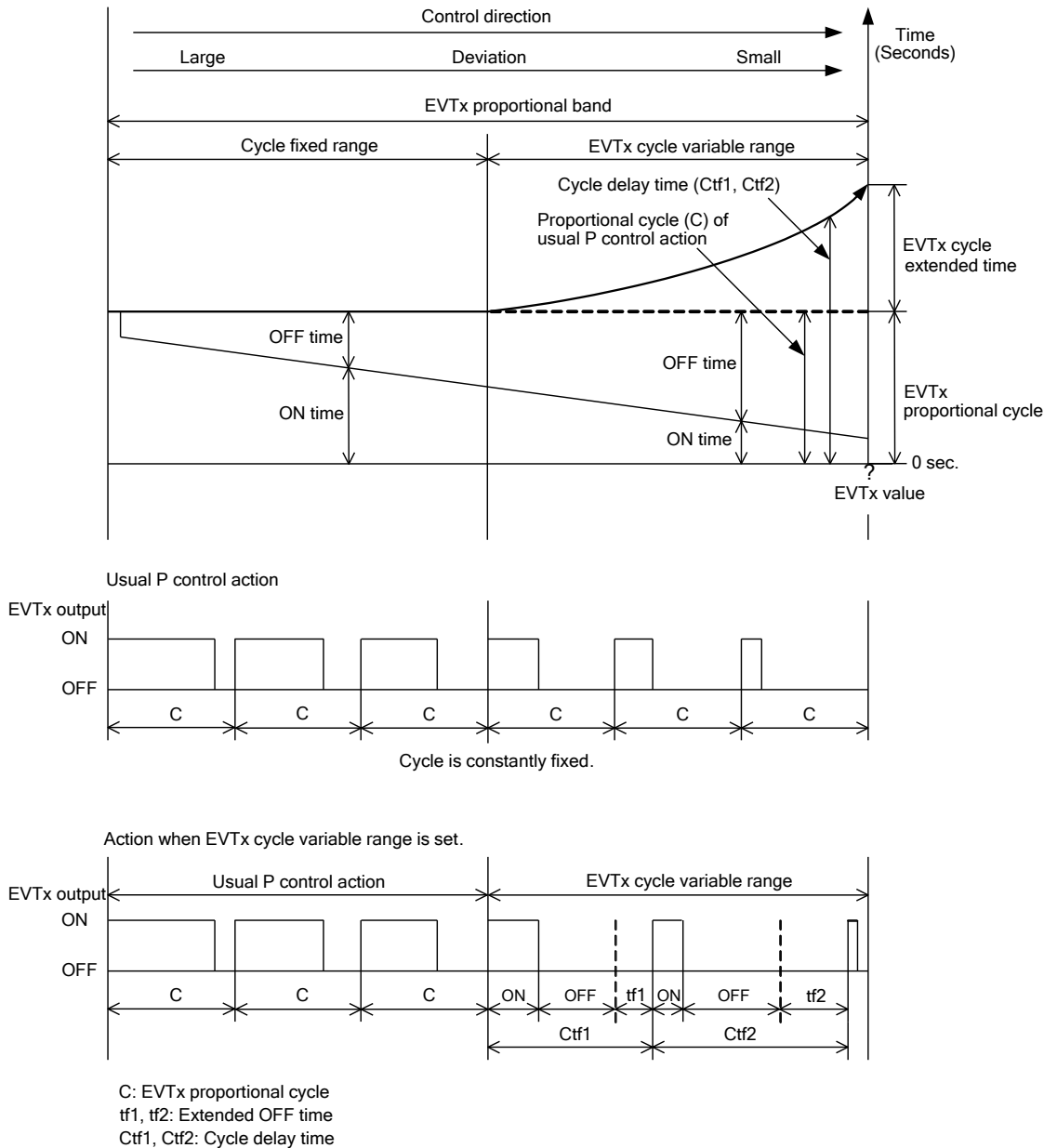
- During conductivity calibration
- When Conductivity input error alarm time is set to 0 (zero) seconds or minutes, or Conductivity input error alarm band is set to 0.000.

9.6 Cycle Automatic Variable Function

If deviation between EVT_{\square} value and measured value enters EVT_{\square} cycle variable range, the proportional cycle will be automatically extended in accordance with the deviation.

Proportional action OFF time will be extended, and ON/OFF ratio will be adjusted.

However, if EVT_{\square} cycle extended time is set to 0 (zero) seconds, this function will be disabled.



(Fig. 9.6-1)

9.7 Error Code during Measurement

For temperature sensor error or outside temperature compensation range during measurement, their corresponding error codes flash on the Temperature Display as shown below in (Table 9.7-1).

(Table 9.7-1)

| Error Code | Error Type | Error Contents | Description |
|--------------|------------|--|--|
| <i>ERR01</i> | Fail | Temperature sensor burnout | Temperature sensor lead wire is burnt out. |
| <i>ERR02</i> | Fail | Temperature sensor short-circuited | Temperature sensor lead wire is short-circuited. |
| <i>ERR03</i> | Error | Outside temperature compensation range | Measured temperature has exceeded 110.0°C. |
| <i>ERR04</i> | Error | Outside temperature compensation range | Measured temperature is less than 0.0°C. |

9.8 Setting EVT1 to EVT4 Values

EVT1 to EVT4 values can be set in Simple Setting mode.

These setting items are the same as those in EVT1 to EVT4 Action Groups.

To enter Simple Setting mode, follow the procedure below.

- ① *E4V1* Press the **SET** key in Conductivity/Temperature Display Mode. "EVT1 value" will be indicated.
- ② Set each setting item using the Δ or ∇ key, and register the value with the **SET** key.

| Character | Setting Item, Function, Setting Range | Factory Default |
|---|---|--|
| <i>E4V1</i> <input type="checkbox"/> <input type="text" value="0000"/> | EVT1 value <ul style="list-style-type: none"> • Sets EVT1 value. • Not available if <input type="text" value="0000"/> (No action), <i>ERR01</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT1 type (p.27)]. Not available if Transmission output 2 (TA2 option) is ordered. • Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| <i>E4V2</i> <input type="checkbox"/> <input type="text" value="0000"/> | EVT2 value <ul style="list-style-type: none"> • Sets EVT2 value. • Not available if <input type="text" value="0000"/> (No action), <i>ERR01</i> (Error output), <i>FAIL</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT2 type (p.27)]. • Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

| Character | Setting Item, Function, Setting Range | Factory Default |
|--------------|---|--|
| E4V3 □□□□ | EVT3 value <ul style="list-style-type: none"> • Sets EVT3 value. • Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FRI L</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT3 type (p.27)]. • Available only when EVT3, EVT4 outputs (EVT3 option) are/is ordered. • Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |
| E4V4 □□□□ | EVT4 value <ul style="list-style-type: none"> • Sets EVT4 value. • Not available if □□□□ (No action), <i>EROUT</i> (Error output), <i>FRI L</i> (Fail output) or <i>EEUL</i> (Conductivity input error alarm output) is selected in [EVT4 type (p.27)]. • Available only when EVT3, EVT4 outputs (EVT3 option) are/is ordered. • Conductivity input: Measurement range low limit to Measurement range high limit (*1) Temperature input: 0.0 to 100.0°C (*2) | Conductivity input: Measurement range low limit Temperature input: 0.0°C |

(*1) The measurement unit and decimal point place follow the measurement range.

(*2) The decimal point place does not follow the selection. It is fixed.

③ Press the **SET** key. The unit reverts to Conductivity/Temperature Display Mode.

9.9 Transmission Output 1 and 2

Converting conductivity, temperature or MV to analog signal every input sampling period, outputs in current.

If *OFF* (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if *TEMP* (Temperature transmission) is selected in [Transmission output 1 type (p.37)] or in [Transmission output 2 type (p.38)], Transmission output 1 or 2 value differs depending on the selection in [Temperature Display when no temperature compensation (p.41)].

- If *OFF* (Unlit) or *REF* (Reference temperature) is selected, the value set in [Reference temperature (p.25)] will be output.
- If *PV* (Measured value) is selected, the measured value will be output.

If Transmission output 1 high limit and low limit are set to the same value, Transmission output 1 will be fixed at 4 mA DC.

If Transmission output 2 high limit and low limit are set to the same value, Transmission output 2 will be fixed at 4 mA DC.

| | |
|-----------------|---|
| Resolution | 12000 |
| Current | 4 to 20 mA DC (Load resistance: Max. 550 Ω) |
| Output accuracy | Within ±0.3% of Transmission output 1 or 2 span |

10. Specifications

10.1 Standard Specifications

Rating

| Rated Scale | Input | | Cell Constant | Input Range | Resolution | | |
|--|---|-----------------------------|-----------------------|--------------------------------|---------------------------------|--------------------------------|-----------------------|
| | Conductivity | Conductivity | Cell constant 0.01/cm | | 0.000 to 2.000 $\mu\text{S/cm}$ | 0.001 $\mu\text{S/cm}$ | |
| | | | | 0.00 to 20.00 $\mu\text{S/cm}$ | 0.01 $\mu\text{S/cm}$ | | |
| | | | | 0.00 to 50.00 $\mu\text{S/cm}$ | 0.01 $\mu\text{S/cm}$ | | |
| | | | | 0.000 to 0.200 mS/m | 0.001 mS/m | | |
| | | | | 0.000 to 2.000 mS/m | 0.001 mS/m | | |
| | | | | 0.000 to 5.000 mS/m | 0.001 mS/m | | |
| | | | | 0.00 to 2.00 mg/L | 0.01 mg/L | | |
| | | | | 0.0 to 20.0 mg/L | 0.1 mg/L | | |
| | | | | 0.0 to 50.0 mg/L | 0.1 mg/L | | |
| | | | | Cell constant 0.1/cm | | 0.00 to 20.00 $\mu\text{S/cm}$ | 0.01 $\mu\text{S/cm}$ |
| | | | | | 0.00 to 50.00 $\mu\text{S/cm}$ | 0.01 $\mu\text{S/cm}$ | |
| | | | | | 0.0 to 500.0 $\mu\text{S/cm}$ | 0.1 $\mu\text{S/cm}$ | |
| | | | | | 0.000 to 2.000 mS/m | 0.001 mS/m | |
| | | | | | 0.000 to 5.000 mS/m | 0.001 mS/m | |
| | | | | | 0.00 to 50.00 mS/m | 0.01 mS/m | |
| | | | | | 0.0 to 20.0 mg/L | 0.1 mg/L | |
| | | | | | 0 to 200 mg/L | 1 mg/L | |
| | | | | | 0 to 500 mg/L | 1 mg/L | |
| | | | | Cell constant 1.0/cm | | 0.0 to 200.0 $\mu\text{S/cm}$ | 0.1 $\mu\text{S/cm}$ |
| | | | | | | 0.00 to 20.00 mS/m | 0.01 mS/m |
| | | | | 0 to 200 mg/L | 1 mg/L | | |
| Temperature (*) | Pt100 | | | 0.0 to 100.0°C | 0.1°C | | |
| | Pt1000 | | | 0.0 to 100.0°C | 0.1°C | | |
| (*) For the temperature indication, decimal point place can be selected. | | | | | | | |
| Input | 2-electrode Conductivity Sensor (Temperature element Pt100) 2-electrode Conductivity Sensor (Temperature element Pt1000) | | | | | | |
| Power Supply Voltage | Model | AER-102-ECL | | AER-102-ECL 1 | | | |
| | Power supply voltage | 100 to 240 V AC 50/60 Hz | | 24 V AC/DC 50/60 Hz | | | |
| | Allowable voltage fluctuation range | 85 to 264 V AC | | 20 to 28 V AC/DC | | | |

General Structure

| | | |
|-----------------------|---|---|
| External Dimensions | 48 x 96 x 98.5 mm (W x H x D) | |
| Mounting | Flush (Applicable panel thickness: 1 to 8 mm) | |
| Case | Material: Flame-resistant resin, Color: Black | |
| Front Panel | Membrane sheet | |
| Drip-proof/Dust-proof | IP66 (for front panel only) | |
| Indication Structure | Displays | |
| | Conductivity Display | 11-segment LCD display 5-digits Backlight: Red/Green/Orange Character size: 14.0 x 5.4 mm (H x W) |
| | Temperature Display | 11-segment LCD display 5-digits Backlight: Green Character size: 10.0 x 4.6 mm (H x W) |
| | Output Display | 22-segment LCD display Bar graph Backlight: Green |
| | Action indicators: Backlight: Orange color | |
| | EVT1 | EVT1 output (Contact output 1) ON: Lit |
| | EVT2 | EVT2 output (Contact output 2) ON: Lit |
| | EVT3 | EVT3 output (Contact output 3) ON: Lit |
| | EVT4 | EVT4 output (Contact output 4) ON: Lit |
| | T/R | During Serial communication TX output (transmitting): Lit |
| | LOCK | When Lock 1, 2 or 3 is selected: Lit |
| | Setting Structure | Input system using membrane sheet key |

Indication Performance

| | |
|-----------------------|--|
| Repeatability | Conductivity: $\pm 0.5\%$ of measurement span TDS conversion: $\pm 1.5\%$ of measurement span |
| Linearity | Conductivity: $\pm 0.5\%$ of measurement span TDS conversion: $\pm 1.5\%$ of measurement span |
| Indication Accuracy | Temperature: $\pm 1^\circ\text{C}$ |
| Input Sampling Period | 250 ms (2 inputs) |
| Time Accuracy | Within $\pm 1\%$ of setting time |

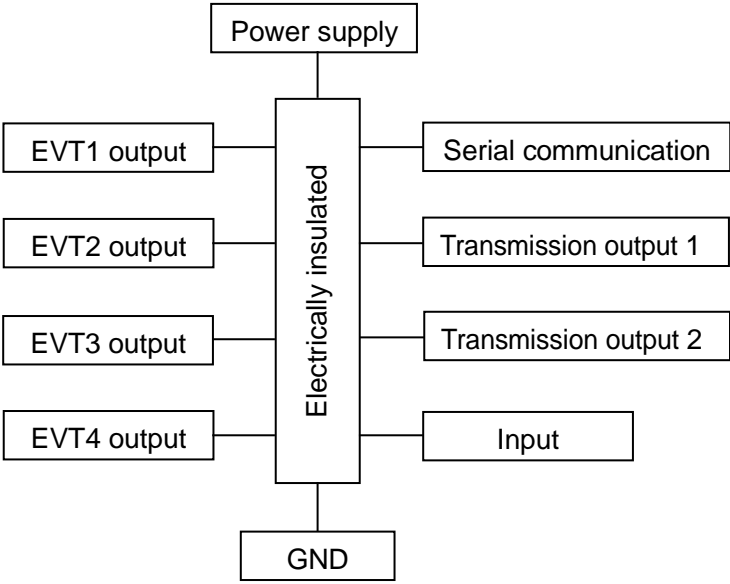
Standard Functions

| | | | | | | | | |
|--|--|-----------------|---|----------------|--|---|---|--|
| <p>Conductivity Calibration</p> | <p>Calibrate Conductivity Zero adjustment first, followed by Conductivity Span adjustment. If <i>LOCK 1</i> (Lock 1), <i>LOCK 2</i> (Lock 2) or <i>LOCK 3</i> (Lock 3) is selected in [Set value lock (p.36)], the unit can not proceed to Conductivity Calibration mode. In Conductivity Zero adjustment, adjustment is performed so that conductivity becomes 0 (zero), without immersing the 2-electrode Conductivity Sensor in the standard solution. In Conductivity Span adjustment, the 2-electrode Conductivity Sensor is immersed in the standard solution, and adjustment is performed, while checking conductivity. However, it is only effective within the measurement range regardless of the adjusted value.</p> | | | | | | | |
| <p>Temperature Calibration</p> | <p>When a sensor cannot be set at the exact location where measurement is desired, the resulting measured temperature may deviate from the temperature in the desired location. In this case, the desired temperature can be set for the desired location by setting a temperature calibration value. However, it is only effective within the input rated range regardless of the temperature calibration value.</p> | | | | | | | |
| <p>Transmission Output 1</p> | <p>Converting conductivity, temperature or MV to analog signal every input sampling period, and outputs the value in current. If <i>OFF</i> (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if <i>TEMP</i> (Temperature transmission) is selected in [Transmission output 1 type (p.37)], Transmission output 1 value will differ depending on the selection in [Temperature Display when no temperature compensation (p.41)] as follows.</p> <ul style="list-style-type: none"> • If <i>OFF</i> (Unlit) or <i>REF</i> (Reference temperature) is selected, the value set in [Reference temperature (p.25)] will be output. • If <i>PIV</i> (Measured value) is selected, the measured value will be output. <p>If Transmission output 1 high limit and low limit are set to the same value, Transmission output 1 will be fixed at 4 mA DC.</p> <table border="1" data-bbox="470 1387 1244 1522"> <tr> <td>Resolution</td> <td>12000</td> </tr> <tr> <td>Current</td> <td>4 to 20 mA DC (Load resistance: Max. 550 Ω)</td> </tr> <tr> <td>Output accuracy</td> <td>Within ±0.3% of Transmission output 1 span</td> </tr> </table> | | Resolution | 12000 | Current | 4 to 20 mA DC (Load resistance: Max. 550 Ω) | Output accuracy | Within ±0.3% of Transmission output 1 span |
| Resolution | 12000 | | | | | | | |
| Current | 4 to 20 mA DC (Load resistance: Max. 550 Ω) | | | | | | | |
| Output accuracy | Within ±0.3% of Transmission output 1 span | | | | | | | |
| <p>Transmission Output 1 Adjustment</p> | <p>Fine adjustment of the Transmission output 1 is performed via Transmission output 1 Zero and Span adjustments.</p> | | | | | | | |
| <p>Transmission Output 1 Status when Calibrating</p> | <p>Selects Transmission output 1 status when calibrating conductivity.</p> <table border="1" data-bbox="470 1632 714 1821"> <tr> <td>Last value HOLD</td> <td>Retains the last value before conductivity calibration, and outputs it.</td> </tr> <tr> <td>Set value HOLD</td> <td>Outputs the value set in [Transmission output 1 value HOLD when calibrating (p.39)].</td> </tr> <tr> <td>Measured value</td> <td>Outputs the measured value when calibrating conductivity.</td> </tr> </table> | Last value HOLD | Retains the last value before conductivity calibration, and outputs it. | Set value HOLD | Outputs the value set in [Transmission output 1 value HOLD when calibrating (p.39)]. | Measured value | Outputs the measured value when calibrating conductivity. | |
| Last value HOLD | Retains the last value before conductivity calibration, and outputs it. | | | | | | | |
| Set value HOLD | Outputs the value set in [Transmission output 1 value HOLD when calibrating (p.39)]. | | | | | | | |
| Measured value | Outputs the measured value when calibrating conductivity. | | | | | | | |

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|--|---------------|--|--|--|--------------------|--|-------------------|---------------------|---|------------------|--|--|--------------------|---|-------------------|--------------------|---|-----------|--|--|--------------------|--|-------------------|---------------------|---|--------------------|---|-------------------|--------------------|---|--|--|
| TDS Conversion | <p>TDS stands for Total Dissolved Solids. Conductivity of a solution results from the amount of salt, minerals or dissolved gas. Conductivity is an index indicating total amount of substance in a solution, and TDS indicates only the amount of all dissolved solid substances.</p> <p>TDS can be used correctly to compare the two solutions in which one ingredient, such as NaCl, is included. However, for comparison between a solution in which one ingredient such as NaCl is included and the other solution in which more than one ingredient is included, TDS error will occur.</p> <p>TDS and conductivity are expressed with the following formula. For Conductivity of SI unit (mS/m): $\text{TDS (mg/L)} = \text{L (mS/m)} \times \text{K} \times 10$ For Conductivity of older unit ($\mu\text{S/cm}$): $\text{TDS (mg/L)} = \text{L } (\mu\text{S/cm}) \times \text{K}$ K: TDS conversion factor, L: Conductivity</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT Output | <table border="1"> <tr> <td data-bbox="207 730 467 923">Output Action</td> <td colspan="2" data-bbox="467 730 1245 923"> P control action: When setting the proportional band to any value except 0.000 or 0.0. ON/OFF control action: When setting the proportional band to 0.000 or 0.0. </td> </tr> <tr> <td data-bbox="207 923 714 1107" rowspan="2">EVT <input type="checkbox"/> proportional band</td> <td data-bbox="714 923 902 1031">Conductivity input</td> <td data-bbox="902 923 1245 1031">Measurement range low limit to Measurement range high limit (*1)</td> </tr> <tr> <td data-bbox="714 1031 902 1107">Temperature input</td> <td data-bbox="902 1031 1245 1107">0.0 to 100.0°C (*2)</td> </tr> <tr> <td data-bbox="207 1107 714 1147">EVT <input type="checkbox"/> proportional cycle</td> <td colspan="2" data-bbox="714 1107 1245 1147">1 to 300 seconds</td> </tr> <tr> <td data-bbox="207 1147 714 1296" rowspan="2">EVT <input type="checkbox"/> ON side, OFF side</td> <td data-bbox="714 1147 902 1222">Conductivity input</td> <td data-bbox="902 1147 1245 1222">0 to 20% of Measurement range high limit (*1)</td> </tr> <tr> <td data-bbox="714 1222 902 1296">Temperature input</td> <td data-bbox="902 1222 1245 1296">0.0 to 10.0°C (*2)</td> </tr> <tr> <td data-bbox="207 1296 714 1336">EVT <input type="checkbox"/> output high limit, low limit</td> <td colspan="2" data-bbox="714 1296 1245 1336">0 to 100%</td> </tr> <tr> <td data-bbox="207 1336 714 1522" rowspan="2">EVT <input type="checkbox"/> High/Low limits independent upper, lower side value</td> <td data-bbox="714 1336 902 1445">Conductivity input</td> <td data-bbox="902 1336 1245 1445">Measurement range low limit to Measurement range high limit (*1)</td> </tr> <tr> <td data-bbox="714 1445 902 1522">Temperature input</td> <td data-bbox="902 1445 1245 1522">0.0 to 100.0°C (*2)</td> </tr> <tr> <td data-bbox="207 1522 714 1671" rowspan="2">EVT <input type="checkbox"/> hysteresis</td> <td data-bbox="714 1522 902 1597">Conductivity input</td> <td data-bbox="902 1522 1245 1597">1 to 20% of Measurement range high limit (*1)</td> </tr> <tr> <td data-bbox="714 1597 902 1671">Temperature input</td> <td data-bbox="902 1597 1245 1671">0.1 to 10.0°C (*2)</td> </tr> <tr> <td colspan="3" data-bbox="207 1671 1245 1769"> (*1) The measurement unit and decimal point place follow the measurement range. (*2) The decimal point place does not follow the selection. It is fixed. </td> </tr> </table> | | Output Action | P control action: When setting the proportional band to any value except 0.000 or 0.0. ON/OFF control action: When setting the proportional band to 0.000 or 0.0. | | EVT <input type="checkbox"/> proportional band | Conductivity input | Measurement range low limit to Measurement range high limit (*1) | Temperature input | 0.0 to 100.0°C (*2) | EVT <input type="checkbox"/> proportional cycle | 1 to 300 seconds | | EVT <input type="checkbox"/> ON side, OFF side | Conductivity input | 0 to 20% of Measurement range high limit (*1) | Temperature input | 0.0 to 10.0°C (*2) | EVT <input type="checkbox"/> output high limit, low limit | 0 to 100% | | EVT <input type="checkbox"/> High/Low limits independent upper, lower side value | Conductivity input | Measurement range low limit to Measurement range high limit (*1) | Temperature input | 0.0 to 100.0°C (*2) | EVT <input type="checkbox"/> hysteresis | Conductivity input | 1 to 20% of Measurement range high limit (*1) | Temperature input | 0.1 to 10.0°C (*2) | (*1) The measurement unit and decimal point place follow the measurement range. (*2) The decimal point place does not follow the selection. It is fixed. | | |
| Output Action | P control action: When setting the proportional band to any value except 0.000 or 0.0. ON/OFF control action: When setting the proportional band to 0.000 or 0.0. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> proportional band | Conductivity input | Measurement range low limit to Measurement range high limit (*1) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Temperature input | 0.0 to 100.0°C (*2) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> proportional cycle | 1 to 300 seconds | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> ON side, OFF side | Conductivity input | 0 to 20% of Measurement range high limit (*1) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Temperature input | 0.0 to 10.0°C (*2) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> output high limit, low limit | 0 to 100% | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> High/Low limits independent upper, lower side value | Conductivity input | Measurement range low limit to Measurement range high limit (*1) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Temperature input | 0.0 to 100.0°C (*2) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EVT <input type="checkbox"/> hysteresis | Conductivity input | 1 to 20% of Measurement range high limit (*1) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Temperature input | 0.1 to 10.0°C (*2) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| (*1) The measurement unit and decimal point place follow the measurement range. (*2) The decimal point place does not follow the selection. It is fixed. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

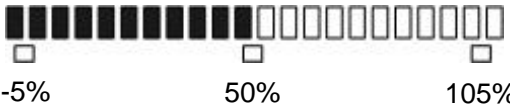
| | | |
|--|--|--|
| Type | Selectable by the keypad from the following. [See EVT1 action. (Fig.9.2-1) (pp. 48, 49)] <ul style="list-style-type: none"> • No action • Conductivity input low limit action • Conductivity input high limit action • Temperature input low limit action • Temperature input high limit action • Error output • Fail output • Conductivity input error alarm output • Conductivity input High/Low limits independent action • Temperature input High/Low limits independent action | |
| Output | Relay contact 1a | |
| | Control capacity | 3 A 250 V AC (resistive load) 1 A 250 V AC (inductive load $\cos\phi=0.4$) |
| | Electrical life | 100,000 cycles |
| EVT□ ON Delay Time | 0 to 10000 seconds | |
| EVT□ OFF Delay Time | 0 to 10000 seconds | |
| Output ON Time/ OFF Time when EVT□ Output ON | If ON time and OFF time are set, the output can be turned ON/OFF in a configured cycle when EVT□ output is ON. See “Timing chart (Output ON time and OFF time when EVT1 output is ON)”. (Fig. 9.2-2) (p.50) | |
| Conductivity Input Error Alarm | Detects actuator trouble. Even if conductivity input error alarm time has elapsed, and if conductivity input does not become higher than conductivity input error alarm band, the unit assumes that actuator trouble has occurred, and sets Status flag 2 (EVT1, EVT2, EVT3, EVT4 output flag bit). In Serial communication, status can be read by reading Status flag 2 (EVT1, EVT2, EVT3, EVT4 output flag bit). When $EEUL$ □ (Conductivity input error alarm output) is selected in [EVT1 type (p.27)], EVT1 output is turned ON. The same applies to EVT2, EVT3 and EVT4. Conductivity input error alarm is disabled in the following cases. <ul style="list-style-type: none"> • During conductivity calibration • When Conductivity input error alarm time is set to 0 (zero) seconds or minutes, or Conductivity input error alarm band is set to 0.000. | |
| Cycle Automatic Variable Function | If deviation between EVT□ value and measured value enters EVT□ cycle variable range, the proportional cycle will be automatically extended in accordance with the deviation. Proportional action OFF time will be extended, and ON/ OFF ratio will be adjusted. However, if EVT□ cycle extended time is set to 0 (zero) seconds, this function will be disabled. | |

Insulation, Dielectric Strength

| | |
|----------------------------------|---|
| Circuit Insulation Configuration |  <p>The diagram shows a central vertical box labeled "Electrically insulated". At the top, a "Power supply" box is connected to the top of the central box. At the bottom, a "GND" box is connected to the bottom of the central box. On the left side, four boxes labeled "EVT1 output", "EVT2 output", "EVT3 output", and "EVT4 output" are connected to the central box. On the right side, three boxes labeled "Serial communication", "Transmission output 1", and "Transmission output 2" are connected to the central box. Below the central box, an "Input" box is connected to the bottom of the central box.</p> <p>Insulation Resistance: 10 MΩ minimum, at 500 V DC</p> |
| Dielectric Strength | <p>Power terminal - ground (GND): 1.5 kV AC for 1 minute Input terminal - ground (GND): 1.5 kV AC for 1 minute Input terminal - power terminal: 1.5 kV AC for 1 minute</p> |

Attached Functions

| | |
|--|--|
| Set Value Lock | <p>Lock 1: None of the set values can be changed. Lock 2: Only EVT1, EVT2, EVT3, EVT4 values can be changed. Lock 3: All set values – except Sensor cell constant, Measurement unit, Measurement range, Conductivity Zero and Span adjustment values, Temperature calibration value, Transmission output 1 Zero and Span adjustment values, Transmission output 2 Zero and Span adjustment values – can be temporarily changed. However, they revert to their previous value after the power is turned off because they are not saved in the non-volatile IC memory.</p> |
| Conductivity Input Sensor Correction | <p>This corrects the input value from the conductivity sensor. When conductivity measured by the sensor may deviate from the conductivity in the measured location, the desired conductivity can be obtained by adding a sensor correction value. However, it is only effective within the measurement range regardless of the sensor correction value.</p> |
| Temperature Display when No Temperature Compensation | <p>If $\square\square\square\square$ (No temperature compensation) is selected in [Temperature compensation method (p.25)], the item to be indicated on the Temperature Display can be selected.</p> |
| Cable Length Correction | <p>If $\square\square\square\square$ (2-wire type) is selected in [Pt100 input wire type (p.25)], and if sensor cable is too long, temperature measurement error will occur due to cable resistance. This can be corrected by setting the cable length correction value and cable cross-section area.</p> |

| | | | | |
|---|--|-------------------------------|------------------------------------|---|
| Outside Measurement Range | When Conductivity measured value or TDS conversion factor is outside the measurement range, the following will be indicated. | | | |
| | Conductivity Display | | Temperature Display | |
| | Conductivity or TDS conversion high limit is flashing. | | Temperature measurement value | |
| | When temperature measurement value is outside the measurement range, the following will be indicated. | | | |
| | Conductivity Display | | Temperature Display | |
| | Measured conductivity | | Exceeding 110.0°C: <i>ERR03</i> | |
| Measured conductivity | | Less than 0.0°C: <i>ERR04</i> | | |
| Power Failure Countermeasure | The setting data is backed up in the non-volatile IC memory. | | | |
| Self-diagnosis | The CPU is monitored by a watchdog timer, and if an abnormal status occurs, the AER-102-ECL is switched to warm-up status. | | | |
| Bar Graph Indication | <p>When <i>TR0F1</i> (Transmission output 1) or <i>TR0F2</i> (Transmission output 2) is selected in [Bar graph indication (p.41)], segments light in accordance with the output. Scale is -5 to 105%. Segments will light from left to right in accordance with the output.</p> <p>(e.g.) When output is 50%</p>  <p>Lights from left to right in accordance with the output.</p> | | | |
| Warm-up Indication | For approx. 4 seconds after the power is switched ON, the characters below are indicated on the Conductivity Display and Temperature Display. | | | |
| | Display | Character | Measurement Unit | |
| | Conductivity Display | <i>CONV</i> □ | Conductivity (μS/cm) | |
| | | <i>4</i> □ □ □ | Conductivity (mS/m) | |
| | | <i>Td4</i> □ □ | TDS conversion (mg/L) | |
| | Display | Character | Input temperature spec. (*) | Selection Item in [Pt100 input wire type] (p.25) |
| | Temperature Display | <i>PT</i> □ □ | Pt100 | <i>2WI RE</i> : 2-wire type |
| | | <i>PT</i> □ □ | | <i>3WI RE</i> : 3-wire type |
| <i>PT</i> 100 | | Pt1000 | | |
| (*) This input temperature specification was specified at the time of ordering. | | | | |

| Conductivity Color Selection | Selects the Conductivity Display color. | |
|--|---|----------------------------|
| | Selection Item in [Conductivity Color (p.40)] | Conductivity Display Color |
| | GRN | Green |
| | RED | Red |
| | ORNG | Orange |
| ECGR | Conductivity color changes continuously. | |
| <p>Conductivity color changes continuously: Conductivity Display color changes according to [Conductivity color reference value (p.40)] and [Conductivity color range (p.40)] settings.</p> <ul style="list-style-type: none"> • When Conductivity is lower than [Conductivity color reference value] – [Conductivity color range]: Orange • When Conductivity is within [Conductivity color reference value] ± [Conductivity color range]: Green • When Conductivity is higher than [Conductivity color reference value] + [Conductivity color range]: Red | | |
| <p>Orange Green Red</p> <p>Δ : Conductivity color reference value Hys : Conductivity color range</p> | | |

Error Code

| Error Code | | Error codes below flash on the Temperature Display. | | |
|------------|------------|---|--|--------------------------------|
| Error Code | Error Type | Error Contents | Description | Occurrence |
| ERR01 | Fail | Temperature sensor burnout | Temperature sensor lead wire is burnt out. | When Measuring and calibrating |
| ERR02 | Fail | Temperature sensor short-circuited | Temperature sensor lead wire is short-circuited. | |
| ERR03 | Error | Outside temperature compensation range | Measured temperature has exceeded 110.0°C. | |
| ERR04 | Error | Outside temperature compensation range | Measured temperature is less than 0.0°C. | |

Other

| | |
|-----------------------------|--|
| Power Consumption | Approx. 13 VA |
| Ambient Temperature | 0 to 50°C |
| Ambient Humidity | 35 to 85 %RH (Non-condensing) |
| Altitude | 2,000 m or less |
| Weight | Approx. 280 g |
| Accessories Included | Unit label: 1 sheet Mounting brackets: 1 set Instruction manual: 1 copy Inspection report: 1 sheet When Serial communication (C5 option) is ordered: Wire harness C5J (0.2 m): 1 length Wire harness C0J (3 m): 1 length When EVT3, EVT4 outputs (Contact output 3, 4) (EVT3 option) are/is ordered: Wire harness HBJ (3 m): 2 lengths |
| Accessories Sold Separately | Terminal cover |

10.2 Optional Specifications

Serial Communication (Option code: C5)

| | |
|------------------------|--|
| Serial Communication | The following operations can be carried out from an external computer. (1) Reading and setting of various set values (2) Reading of the conductivity, temperature and status (3) Function change, adjustment (4) Reading and setting of user save area |
| Cable Length | 1.2 km (Max.), Cable resistance: Within 50 Ω (Terminators are not necessary, but if used, use 120 Ω minimum on one side.) |
| Communication Line | EIA RS-485 |
| Communication Method | Half-duplex communication |
| Communication Speed | 9600, 19200, 38400 bps (Selectable by keypad) |
| Synchronization Method | Start-stop synchronization |
| Code Form | ASCII, Binary |
| Communication Protocol | Shinko protocol, MODBUS ASCII, MODBUS RTU (Selectable by keypad) |
| Data Bit/Parity | 8 bits/No parity, 7 bits/No parity, 8 bits/Even, 7 bits/Even, 8 bits/Odd, 7 bits/Odd (Selectable by keypad) |
| Stop Bit | 1 bit, 2 bits (Selectable by keypad) |
| Error Correction | Command request repeat system |
| Error Detection | Parity check, Checksum (Shinko protocol), LRC (MODBUS protocol ASCII), |

| | | | | |
|-------------|------------------------------|------------------------|--|--|
| | CRC-16 (MODBUS protocol RTU) | | | |
| Data Format | Communication Protocol | Shinko Protocol | MODBUS ASCII | MODBUS RTU |
| | Start bit | 1 | 1 | 1 |
| | Data bit | 7 | 7 (8) Selectable | 8 |
| | Parity | Even | Even (No parity, Odd) Selectable | No parity (Even, Odd) Selectable |
| | Stop bit | 1 | 1 (2) Selectable | 1 (2) Selectable |

EVT3, EVT4 Outputs (Contact output 3, 4) (Option code: EVT3)

| | |
|---|-------------------------------------|
| EVT3, EVT4 Outputs (Contact output 3, 4) | Same as the EVT output (pp. 57, 58) |
|---|-------------------------------------|

Transmission Output 2 (Option Code: TA2)

| | | |
|---|--|---|
| Transmission Output 2 | <p>Converting conductivity, temperature or MV to analog signal every input sampling period, and outputs the value in current. If $\square F F \square$ (No temperature compensation) is selected in [Temperature compensation method (p.25)], and if $F E M F \square$ (Temperature transmission) is selected in [Transmission output 2 type (p.38)], Transmission output 2 value will differ depending on the selection in [Temperature Display when no temperature compensation (p.41)] as follows.</p> <ul style="list-style-type: none"> • If $\square F F \square$ (Unlit) or $4 F \square$ (Reference temperature) is selected, the value set in [Reference temperature (p.25)] will be output. • If $F v \square$ (Measured value) is selected, the measured value will be output. <p>If Transmission output 2 high limit and low limit are set to the same value, Transmission output 2 will be fixed at 4 mA DC.</p> | |
| | Resolution | 12000 |
| | Current | 4 to 20 mA DC (Load resistance: Max 550 Ω) |
| | Output accuracy | Within $\pm 0.3\%$ of Transmission output 2 Span |
| Transmission Output 2 Adjustment | Fine adjustment of Transmission output 2 can be performed via Transmission output 2 Zero adjustment and Span adjustment. | |
| Transmission Output 2 Status when Calibrating | <p>Transmission output 2 status can be selected when calibrating conductivity.</p> <p>Last value HOLD: Retains the last value before conductivity calibration, and outputs it.</p> <p>Set value HOLD: Outputs the value set in [Transmission output 2 value HOLD when calibrating].(p.39)</p> <p>Measured value: Outputs the measured value when calibrating conductivity.</p> | |

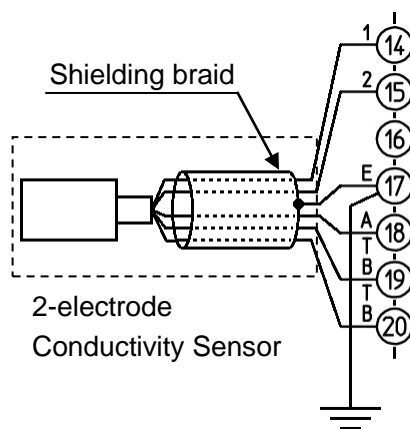
11. Troubleshooting

If any malfunction occurs, refer to the following items after checking that power is being supplied to the AER-102-ECL.

11.1 Indication

| Problem | Possible Cause | Solution |
|---|---|---|
| The Conductivity/ Temperature Displays are unlit. | The time set in [Backlight time (p.41)] has passed. | If any key is pressed while displays are unlit, it will re-light. Set the backlight time to a suitable time-frame. |
| Indication of the Conductivity Display or Temperature Display is unstable or irregular. | Conductivity calibration and temperature calibration may not have finished. | Perform conductivity calibration and temperature calibration. |
| | Temperature compensation method might not be selected correctly. | Select a correct Temperature compensation method. |
| | Specification of the conductivity sensor may not be suitable. | Replace the sensor with a suitable one. |
| | There may be equipment that interferes with or makes noise near the AER-102-ECL. | Keep AER-102-ECL clear of any potentially disruptive equipment. Try [Grounding of shield wire terminal (E) (P.65)]. |
| The Temperature Display is unlit. | $\square F F \square \square$ (Unlit) is selected in [Temperature Display when no temperature compensation (p.41)]. | Select $\square r \square \square \square$ (Reference temperature) or $\square v \square \square \square$ (Measured value). |
| [ERR01] is flashing on the Temperature Display. | The temperature sensor lead wire is burnt out. | Replace with a new conductivity sensor. |
| [ERR02] is flashing on the Temperature Display. | The temperature sensor lead wire is short-circuited. | Replace with a new conductivity sensor. |
| [ERR03] is flashing on the Temperature Display. | The measured temperature value has exceeded 110.0°C. | Check the measuring environment. |
| [ERR04] is flashing on the Temperature Display. | The measured temperature value is less than 0.0°C. | Check the measuring environment. |
| [ERR10] is indicating on the Conductivity Display. | Internal memory is defective. | Contact our agency or us. |

- Grounding of shield wire terminal (E)
If the indication fluctuates due to noise, ground the shield wire terminal (E).
However, depending on the installation environment, the symptom may not be improved.
In this case, disconnect the grounding of the shield wire terminal (E) and return it to the original state.
(Depending on the type of sensor, the cable for the shield wire terminal (E) may not be available.)



11.2 Key Operation

| Problem | Possible Cause | Solution |
|---|--|---|
| Unable to set values. | <i>Lock 1</i> (Lock 1) or <i>Lock 2</i> (Lock 2) is selected in [Set value lock (p.36)]. (The LOCK indicator is lit when Lock 1 or Lock 2 is selected.) | Select <input type="text" value="-- -- -- --"/> (Unlock). |
| The values do not change by the Δ or ∇ key. | | |

11.3 Calibration

| Problem | Possible Cause | Solution |
|---|--|---|
| Span adjustment does not work or does not work well | Is Zero adjustment being performed with the 2-electrode Conductivity Sensor immersed in the standard solution? | <ul style="list-style-type: none"> • Perform Zero adjustment without immersing the sensor in the standard solution. • Clear the adjustment by hanging the cell constant (p.22), measurement unit (p.22), and measurement range (p.23) of the sensor, and then perform re-calibration. |

12. Temperature Compensation Method

12.1 Temperature Compensation Based on the Temperature Characteristics of NaCl

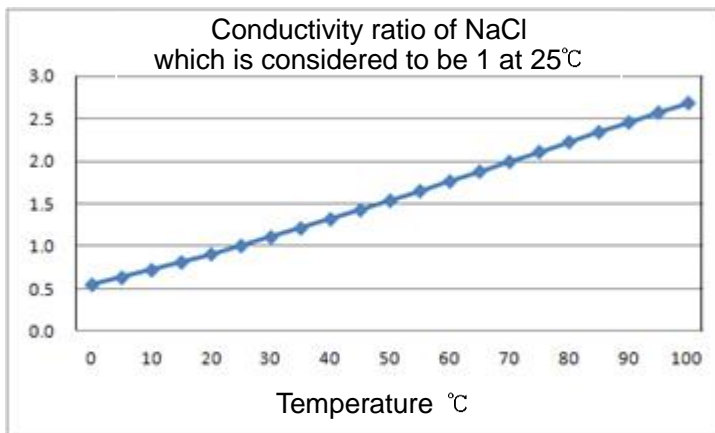
When the main ingredient of the salt contained in a sample is NaCl, use temperature compensation method based on the temperature characteristics of NaCl.

Conductivity of NaCl solution varies with the ratio based on the conductivity at 25°C as shown below.

The conductivity at 25°C is calculated on the basis of the conductivity ratio at each temperature in (Table 12.1-1).

(Table 12.1-1)

| Temperature (°C) | Conductivity ratio of NaCl | Coefficient |
|------------------|----------------------------|-------------|
| 0 | 0.542 | 1.845 |
| 5 | 0.626 | 1.596 |
| 10 | 0.715 | 1.399 |
| 15 | 0.806 | 1.240 |
| 20 | 0.902 | 1.109 |
| 25 | 1.000 | 1.000 |
| 30 | 1.101 | 0.908 |
| 35 | 1.205 | 0.830 |
| 40 | 1.312 | 0.762 |
| 45 | 1.420 | 0.704 |
| 50 | 1.531 | 0.653 |
| 55 | 1.643 | 0.609 |
| 60 | 1.757 | 0.569 |
| 65 | 1.872 | 0.534 |
| 70 | 1.987 | 0.503 |
| 75 | 2.103 | 0.476 |
| 80 | 2.219 | 0.451 |
| 85 | 2.335 | 0.428 |
| 90 | 2.450 | 0.408 |
| 95 | 2.564 | 0.390 |
| 100 | 2.677 | 0.374 |



(Fig.12.1-1)

12.2 How to Input Temperature Coefficient

Temperature compensation is conducted using temperature coefficient (%/°C) and a randomly selected reference temperature.

Conductivity of the solution varies depending on the temperature.

If temperature rises by 1°C, the conductivity rises by 2% at 25°C basis in general.

Temperature coefficient differs depending on the solution type and its concentration, which ranges from 0.50 to 2.50.

By inputting the temperature coefficient, temperature compensation can be calculated to find the conductivity at 25°C.

Temperature coefficient 2.00 %/°C can be used for most of solutions.

If temperature coefficient of solution is already-known, enter the value. (Table 12.2-1)

If the conductivity at an arbitrary temperature T°C is already-known, and if reference temperature is ST°C, conductivity C_(ST) at the reference temperature can be obtained according to the following formula.

$$C_{(ST)} = \frac{C_{(T)}}{(1 + 0.01 \times \alpha \times (T - ST))}$$

C_(ST): Conductivity of the solution at ST°C

C_(T): Conductivity of the solution at T°C

α: Temperature coefficient of conductivity (%)

T: Arbitrary temperature T°C

ST: Reference temperature ST°C

(Table 12.2-1)

| Sub-stance | Temperature (°C) | Concentration Wt% | Conductivity S/m | Temperature coefficient (%/°C) | Sub-stance | Temperature (°C) | Concentration Wt% | Conductivity S/m | Temperature coefficient (%/°C) | | | |
|-----------------|------------------|-------------------|------------------|--------------------------------|---------------------------------|------------------|---------------------------------|------------------|--------------------------------|------|------|------|
| NaOH | 15 | 5 | 19.69 | 2.01 | NaCl | 18 | 5 | 6.72 | 2.17 | | | |
| | | 10 | 31.24 | 2.17 | | | 10 | 12.11 | 2.14 | | | |
| | | 15 | 34.63 | 2.49 | | | 15 | 16.42 | 2.12 | | | |
| | | 20 | 32.70 | 2.99 | | | 20 | 19.57 | 2.16 | | | |
| | | 30 | 20.22 | 4.50 | | | 25 | 21.35 | 2.27 | | | |
| | | 40 | 11.64 | 6.48 | | | 5 | 4.09 | 2.36 | | | |
| KOH | 15 | 25.2 | 54.03 | 2.09 | Na ₂ SO ₄ | 18 | 10 | 6.87 | 2.49 | | | |
| | | 29.4 | 54.34 | 2.21 | | | 15 | 8.86 | 2.56 | | | |
| | | 33.6 | 52.21 | 2.36 | | | Na ₂ CO ₃ | 18 | 5 | 4.56 | 2.52 | |
| | | 42 | 42.12 | 2.83 | 10 | 7.05 | | | 2.71 | | | |
| NH ₃ | 15 | 0.1 | 0.0251 | 2.46 | 15 | 8.36 | 2.94 | KCl | 18 | 5 | 6.90 | 2.01 |
| | | 1.6 | 0.0867 | 2.38 | 10 | 13.59 | 1.88 | | | | | |
| | | 4.01 | 0.1095 | 2.50 | 15 | 20.20 | 1.79 | | | | | |
| | | 8.03 | 0.1038 | 2.62 | 20 | 26.77 | 1.68 | | | | | |
| | | 16.15 | 0.0632 | 3.01 | 21 | 28.10 | 1.68 | | | | | |
| HF | 18 | 1.5 | 1.98 | 0.72 | KBr | 15 | 5 | 4.65 | 2.06 | | | |
| | | 4.8 | 5.93 | 0.66 | | | 10 | 9.28 | 1.94 | | | |
| | | 24.5 | 28.32 | 0.58 | | | 20 | 19.07 | 1.77 | | | |
| HCl | 18 | 5 | 39.48 | 1.58 | KCN | 15 | 3.25 | 5.07 | 2.07 | | | |
| | | 10 | 63.02 | 1.56 | | | 6.5 | 10.26 | 1.98 | | | |
| | | 20 | 76.15 | 1.54 | | | - | - | - | | | |
| | | 30 | 66.20 | 1.52 | | | - | - | - | | | |

| Sub-stance | Temperature (°C) | Concentration Wt% | Conductivity S/m | Temperature coefficient (%/°C) | Sub-stance | Temperature (°C) | Concentration Wt% | Conductivity S/m | Temperature coefficient (%/°C) |
|--------------------------------|------------------|-------------------|------------------|--------------------------------|---------------------------------|------------------|-------------------|------------------|--------------------------------|
| H ₂ SO ₄ | 18 | 5 | 20.85 | 1.21 | NH ₄ Cl | 18 | 5 | 9.18 | 1.98 |
| | | 10 | 39.15 | 1.28 | | | 10 | 17.76 | 1.86 |
| | | 20 | 65.27 | 1.45 | | | 15 | 25.86 | 1.71 |
| | | 40 | 68.00 | 1.78 | | | 20 | 33.65 | 1.61 |
| | | 50 | 54.05 | 1.93 | | | 25 | 40.25 | 1.54 |
| | | 60 | 37.26 | 2.13 | NH ₄ NO ₃ | 15 | 5 | 5.90 | 2.03 |
| | | 80 | 11.05 | 3.49 | | | 10 | 11.17 | 1.94 |
| | | 100.14 | 1.87 | 0.30 | | | 30 | 28.41 | 1.68 |
| - | - | - | 50 | 36.22 | | | 1.56 | | |
| HNO ₃ | 18 | 6.2 | 31.23 | CuSO ₄ | 18 | 2.5 | 10.90 | 2.13 | |
| | | 12.4 | 54.18 | | | 5 | 18.90 | 2.16 | |
| | | 31 | 78.19 | | | 10 | 32.00 | 2.18 | |
| | | 49.6 | 63.41 | | | 15 | 42.10 | 2.31 | |
| | | 62 | 49.64 | | | 10 | 15.26 | 1.69 | |
| H ₃ PO ₄ | 15 | 10 | 5.66 | CH ₃ COOH | 18 | 15 | 16.19 | 1.74 | |
| | | 20 | 11.29 | | | 20 | 16.05 | 1.79 | |
| | | 40 | 20.70 | | | 30 | 14.01 | 1.86 | |
| | | 45 | 20.87 | | | 40 | 10.81 | 1.96 | |
| | | 50 | 20.73 | | | 60 | 4.56 | 2.06 | |

12.3 Temperature Compensation Based on the Temperature Characteristics of Deionized Water

Conductivity of deionized water is calculated by adding conductivity of deionized water to conductivity caused by ionic impurities.

$$C_{(T)} = F_{(T)} + G_{(T)}$$

$C_{(T)}$: Conductivity of solution at T°C

$F_{(T)}$: Conductivity of deionized water at T°C

$G_{(T)}$: Conductivity caused by ionic impurities at T°C

Conductivity of Deionized Water

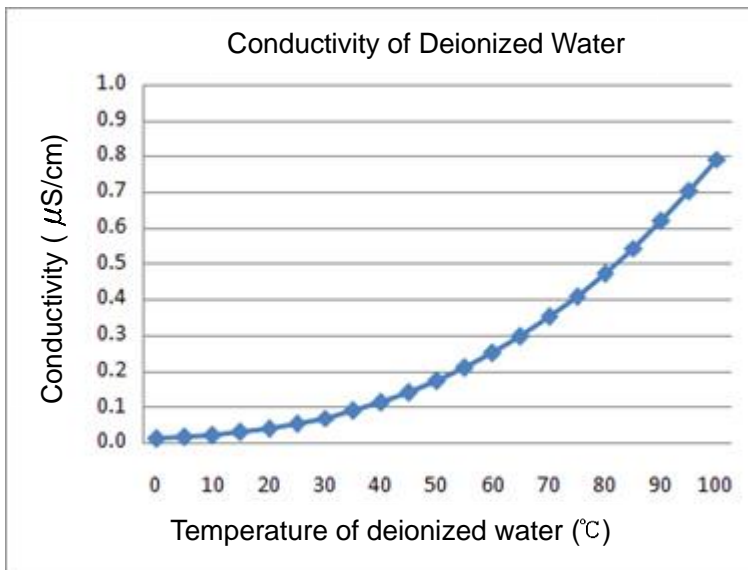
Conductivity of deionized water is caused by dissociation of water molecules.

The dissociation of water molecules is greatly affected by the change of temperature.

Conductivity of deionized water is measured based on the characteristics in (Table 12.3-1) (ASTM D 1125-91, JISK0130-1995).

(Table 12.3-1)

| Temperature (°C) | Conductivity ($\mu\text{S}/\text{cm}$) |
|------------------|--|
| 0 | 0.012 |
| 5 | 0.017 |
| 10 | 0.023 |
| 15 | 0.031 |
| 20 | 0.042 |
| 25 | 0.055 |
| 30 | 0.071 |
| 35 | 0.090 |
| 40 | 0.114 |
| 45 | 0.141 |
| 50 | 0.173 |
| 55 | 0.210 |
| 60 | 0.251 |
| 65 | 0.299 |
| 70 | 0.352 |
| 75 | 0.410 |
| 80 | 0.474 |
| 85 | 0.544 |
| 90 | 0.621 |
| 95 | 0.703 |
| 100 | 0.793 |



(Fig.12.3-1)

Conductivity Caused by Ionic Impurities

Conductivity caused by ionic impurities can be calculated based on the NaCl characteristics in Section 12.1 (p.66).

13. Character Tables

The following shows our character tables. Use data column for your reference.

13.1 Setting Group List

| Character | Setting Group | Reference Section |
|------------------------------------|--------------------------|-----------------------------|
| <i>FNC.1</i> <input type="text"/> | Conductivity Input Group | Section 13.7 (pp.73, 74) |
| <i>FNC.2</i> <input type="text"/> | Temperature Input Group | Section 13.8 (pp.75) |
| <i>EVT.a1</i> <input type="text"/> | EVT1 Action Group | Section 13.9 (pp.76, 77) |
| <i>EVT.a2</i> <input type="text"/> | EVT2 Action Group | Section 13.10 (pp.78, 79) |
| <i>EVT.a3</i> <input type="text"/> | EVT3 Action Group | Section 13.11 (pp.80, 81) |
| <i>EVT.a4</i> <input type="text"/> | EVT4 Action Group | Section 13.12 (pp.82, 83) |
| <i>aFER</i> <input type="text"/> | Basic Function Group | Section 13.13 (pp.84 to 86) |

13.2 Temperature Calibration Mode

| Character | Setting Item, Setting Range | Factory Default | Data |
|--|---|-----------------|------|
| <i>40</i> <input type="text"/> (*) <input type="text"/> <i>00</i> | Temperature calibration value -10.0 to 10.0°C | 0.0°C | |

(*) *40* and temperature are displayed alternately.

13.3 Conductivity Calibration Mode

| Character | Setting Item, Setting Range | Factory Default | Data |
|--|---|-----------------|------|
| <i>AdjZ</i> <input type="text"/> (*) <input type="text"/> <i>000</i> | Conductivity Zero adjustment value See (Tables 13.3-1) (p.71) | 0.00 | |
| <i>Adj4</i> <input type="text"/> (*) <input type="text"/> <i>1000</i> | Conductivity Span adjustment value 0.700 to 1.300 | 1.000 | |

(*) *AdjZ* and conductivity are displayed alternately.

Adj4 and conductivity are displayed alternately.

(Table 13.3-1)

| Measurement Range | | Conductivity Zero Adjustment Value Setting Range |
|--------------------------|------------------------|---|
| Cell constant 0.01/cm | 2.000 $\mu\text{S/cm}$ | -0.200 to 0.200 |
| | 20.00 $\mu\text{S/cm}$ | -2.00 to 2.00 |
| | 50.00 $\mu\text{S/cm}$ | -5.00 to 5.00 |
| | 0.200 mS/m | -0.020 to 0.020 |
| | 2.000 mS/m | -0.200 to 0.200 |
| | 5.000 mS/m | -0.500 to 0.500 |
| | 2.00 mg/L | -0.20 to 0.20 |
| | 20.0 mg/L | -2.0 to 2.0 |
| | 50.0 mg/L | -5.0 to 5.0 |
| Cell constant 0.1/cm | 20.00 $\mu\text{S/cm}$ | -2.00 to 2.00 |
| | 50.00 $\mu\text{S/cm}$ | -5.00 to 5.00 |
| | 500.0 $\mu\text{S/cm}$ | -50.0 to 50.0 |
| | 2.000 mS/m | -0.200 to 0.200 |
| | 5.000 mS/m | -0.500 to 0.500 |
| | 50.00 mS/m | -5.00 to 5.00 |
| | 20.0 mg/L | -2.0 to 2.0 |
| | 200 mg/L | -20 to 20 |
| | 500 mg/L | -50 to 50 |
| Cell constant 1.0/cm | 200.0 $\mu\text{S/cm}$ | -20.0 to 20.0 |
| | 20.00 mS/m | -2.00 to 2.00 |
| | 200 mg/L | -20 to 20 |

13.4 Transmission Output 1 Adjustment Mode

| Character | Setting Item, Setting Range | Factory Default | Data |
|-----------------|--|-----------------|------|
| RUZ 10 □□000 | Transmission output 1 Zero adjustment value ±5.00% of Transmission output 1 span | 0.00% | |
| RU4 10 □□000 | Transmission output 1 Span adjustment value ±5.00% of Transmission output 1 span | 0.00% | |

13.5 Transmission Output 2 Adjustment Mode

| Character | Setting Item, Setting Range | Factory Default | Data |
|-----------------|--|-----------------|------|
| RUZ 20 □□000 | Transmission output 2 Zero adjustment value ±5.00% of Transmission output 2 span | 0.00% | |
| RU4 20 □□000 | Transmission output 2 Span adjustment value ±5.00% of Transmission output 2 span | 0.00% | |

13.6 Simple Setting Mode

| Character | Setting Item, Setting Range | Factory Default | Data |
|------------------|--|---|------|
| E4V 10 □□0000 | EVT1 value | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| | Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | | |
| E4V 20 □□0000 | EVT2 value | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| | Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | | |
| E4V 30 □□0000 | EVT3 value | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| | Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | | |
| E4V 40 □□0000 | EVT4 value | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| | Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | | |

13.7 Conductivity Input Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|---------------|---|----------------------------|------|
| cELL 0001 | Sensor cell constant 0001 : 0.01/cm 0001 : 0.1/cm 0010 : 1.0/cm | 0.01/cm | |
| caEF 1000 | Cell constant correction value Setting range: 0.001 to 5.000 | 1.000 | |
| UNI F caNK | Measurement unit caNK : Conductivity (μ S/cm) 41 : Conductivity (mS/m) Fd4 : TDS conversion (mg/L) | Conductivity (μ S/cm) | |
| MRNG 2000 | Measurement range See (Table 13.7-1) (p.74) | 2.000 μ S/cm | |
| Fd4K 0050 | TDS conversion factor Setting range: 0.30 to 1.00 | 0.50 | |
| F1F10 0000 | Conductivity input filter time constant Setting range: 0.0 to 10.0 seconds | 0.0 seconds | |
| E4a 0000 | Conductivity input sensor correction Setting range: \pm 10% of measurement span | 0.000 μ S/cm | |
| 4EFR 0000 | 3-electrode Conductivity Sensor resistance Setting range: 0 to 100 Ω | 0 Ω | |
| dFcF 0020 | Conductivity inputs for moving average Setting range: 1 to 120 | 20 | |

(Table 13.7-1)

| Cell Constant | Measurement Unit | Selection Item | Measurement Range |
|----------------------|--|-----------------------|--|
| 0.01/cm | Conductivity ($\mu\text{S}/\text{cm}$) | 2000 | 0.000 to 2.000 $\mu\text{S}/\text{cm}$ |
| | Conductivity ($\mu\text{S}/\text{cm}$) | 2000 | 0.00 to 20.00 $\mu\text{S}/\text{cm}$ |
| | Conductivity ($\mu\text{S}/\text{cm}$) | 5000 | 0.00 to 50.00 $\mu\text{S}/\text{cm}$ |
| | Conductivity (mS/m) | 0200 | 0.000 to 0.200 mS/m |
| | Conductivity (mS/m) | 2000 | 0.000 to 2.000 mS/m |
| | Conductivity (mS/m) | 5000 | 0.000 to 5.000 mS/m |
| | TDS conversion (mg/L) | □200 | 0.00 to 2.00 mg/L |
| | TDS conversion (mg/L) | □200 | 0.0 to 20.0 mg/L |
| | TDS conversion (mg/L) | □500 | 0.0 to 50.0 mg/L |
| 0.1/cm | Conductivity ($\mu\text{S}/\text{cm}$) | 2000 | 0.00 to 20.00 $\mu\text{S}/\text{cm}$ |
| | Conductivity ($\mu\text{S}/\text{cm}$) | 5000 | 0.00 to 50.00 $\mu\text{S}/\text{cm}$ |
| | Conductivity ($\mu\text{S}/\text{cm}$) | 5000 | 0.0 to 500.0 $\mu\text{S}/\text{cm}$ |
| | Conductivity (mS/m) | 2000 | 0.000 to 2.000 mS/m |
| | Conductivity (mS/m) | 5000 | 0.000 to 5.000 mS/m |
| | Conductivity (mS/m) | 5000 | 0.000 to 50.00 mS/m |
| | TDS conversion (mg/L) | □200 | 0.0 to 20.0 mg/L |
| | TDS conversion (mg/L) | □200 | 0 to 200 mg/L |
| | TDS conversion (mg/L) | □500 | 0 to 500 mg/L |
| 1.0/cm | Conductivity ($\mu\text{S}/\text{cm}$) | 2000 | 0.0 to 200.0 $\mu\text{S}/\text{cm}$ |
| | Conductivity (mS/m) | 2000 | 0.00 to 20.00 mS/m |
| | TDS conversion (mg/L) | □200 | 0 to 200 mg/L |

13.8 Temperature Input Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|---|--|-----------------------------|------|
| TcM <input type="checkbox"/> NaCl <input type="checkbox"/> TcoE <input type="checkbox"/> PURE <input type="checkbox"/> OFF <input type="checkbox"/> | Temperature compensation method NaCl: Temperature compensation is conducted using temperature characteristics of NaCl. Select when the main ingredient of salt included in a sample is NaCl. TcoE: Temperature compensation is conducted using temperature coefficient (%/°C) and randomly selected reference temperature. PURE: Temperature compensation is conducted using temperature characteristics of deionized water. OFF: No temperature compensation | NaCl | |
| KcoE <input type="checkbox"/> <input type="text" value="2.00"/> | Temperature coefficient Setting range: -5.00 to 5.00 %/°C | 2.00 %/°C | |
| YNd <input type="checkbox"/> <input type="text" value="25.0"/> | Reference temperature Setting range: 5.0 to 95.0°C | 25.0°C | |
| dP2 <input type="checkbox"/> <input type="text" value="00"/> | Decimal point place <input type="text" value="0"/> : No decimal point <input type="text" value="00"/> : 1 digit after decimal point | 1 digit after decimal point | |
| cNEcF 3WI RE | Pt100 input wire type 2WI RE : 2-wire type 3WI RE : 3-wire type | 3-wire type | |
| cABLE <input type="text" value="00"/> | Cable length correction Setting range: 0.0 to 100.0 m | 0.0 m | |
| c4Ec <input type="text" value="0.30"/> | Cable cross-section area Setting range: 0.10 to 2.00 mm ² | 0.30 mm ² | |
| FIT2 <input type="checkbox"/> <input type="text" value="00"/> | Temperature input filter time constant Setting range: 0.0 to 10.0 seconds | 0.0 seconds | |
| dFcF <input type="checkbox"/> <input type="text" value="20"/> | Temperature inputs for moving average Setting range: 1 to 120 | 20 | |

13.9 EVT1 Action Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|---------------------------|--|---|------|
| EVT 1F [] [] [] [] | EVT1 type [] [] [] []: No action Ec_L []: Conductivity input low limit action Ec_H []: Conductivity input high limit action TEMP_L: Temperature input low limit action TEMP_H: Temperature input high limit action EROUT: Error output FAIL []: Fail output EEUL []: Conductivity input error alarm output Ec_HL: Conductivity input High/Low limits independent action TEMP_HL: Temperature input High/Low limits independent action | No action | |
| EVT 1V [] [] [] [] | EVT1 value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| EVT 1P [] [] [] [] | EVT1 proportional band Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| EVT 1R [] [] [] [] | EVT1 reset Conductivity input: ±10% of Measurement span Temperature input: ±10.0°C | Conductivity input: 0.000 μS/cm Temperature input: 0.0°C | |
| EVT 1H [] [] [] [] | EVT1 hysteresis type cdl F []: Medium Value ydl F []: Reference Value | Reference Value | |
| EVT 1O [] [] [] [] | EVT1 ON side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| EVT 1O [] [] [] [] | EVT1 OFF side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| EVT 1D [] [] [] [] | EVT1 ON delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| EVT 1D [] [] [] [] | EVT1 OFF delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| EVT 1C [] [] [] [] | EVT1 proportional cycle Setting range: 1 to 300 seconds | 30 seconds | |
| EVT 1L [] [] [] [] | EVT1 output high limit Setting range: EVT1 output low limit to 100% | 100% | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|-----------------|---|--|------|
| E 1oLL □□□□0 | EVT1 output low limit Setting range: 0% to EVT1 output high limit | 0% | |
| oONF 1 □□□□0 | Output ON time when EVT1 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| oOFF 1 □□□□0 | Output OFF time when EVT1 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| E 1c4□ □□□□□ | EVT1 conductivity input error alarm EVT□ type □□□□□ : No action EVT2□ : EVT2 type EVT3□ : EVT3 type EVT4□ : EVT4 type | No action | |
| E 1Eo□ □□□□0 | EVT1 conductivity input error alarm band when EVT□ output ON Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E 1EoF □□□□0 | EVT1 conductivity input error alarm time when EVT□ output ON Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| E 1Ec□ □□□□0 | EVT1 conductivity input error alarm band when EVT□ output OFF Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E 1EcF □□□□0 | EVT1 conductivity input error alarm time when EVT□ output OFF Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| MVZN 1 □□500 | EVT1 cycle variable range Setting range: 1.0 to 100.0% | 50.0% | |
| cENF 1 □□□□0 | EVT1 cycle extended time Setting range: 0 to 300 seconds | 0 seconds | |
| E 1LL□ □□□□0 | EVT1 High/Low limits independent lower side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E 1LH□ □□□□0 | EVT1 High/Low limits independent upper side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E 1LH9 □□□□1 | EVT1 hysteresis Conductivity input: 0.001 to 20% of Measurement range high limit Temperature input: 0.1 to 10.0°C | Conductivity input: 0.001 μ S/cm Temperature input: 1.0°C | |

13.10 EVT2 Action Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|--|---|------|
| EVT2F □□□□□ | EVT2 type □□□□□: No action Ec_L□: Conductivity input low limit action Ec_H□: Conductivity input high limit action TEMP_L: Temperature input low limit action TEMP_H: Temperature input high limit action EROUT: Error output FAIL□: Fail output EEUL□: Conductivity input error alarm output Ec_HL: Conductivity input High/Low limits independent action TEMP_HL: Temperature input High/Low limits independent action | No action | |
| E4V2□ □□□□□ | EVT2 value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| EP2□□ □□□□□ | EVT2 proportional band Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E2R4F □□□□□ | EVT2 reset Conductivity input: ±10% of Measurement span Temperature input: ±10.0°C | Conductivity input: 0.000 μS/cm Temperature input: 0.0°C | |
| E2d1F 4d1F□ | EVT2 hysteresis type cd1F□: Medium Value 4d1F□: Reference Value | Reference Value | |
| E2dF□ □□□□□ | EVT2 ON side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E2dFU □□□□□ | EVT2 OFF side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E2oNF □□□□□ | EVT2 ON delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E2oFF □□□□□ | EVT2 OFF delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E2c□□ □□□□□ | EVT2 proportional cycle Setting range: 1 to 300 seconds | 30 seconds | |
| E2oLH □□□□□ | EVT2 output high limit Setting range: EVT2 output low limit to 100% | 100% | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|--|--|------|
| E2oLL □□□□0 | EVT2 output low limit Setting range: 0% to EVT2 output high limit | 0% | |
| o0NF2 □□□□0 | Output ON time when EVT2 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| o0FF2 □□□□0 | Output OFF time when EVT2 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| E2c4□ □□□□□ | EVT2 conductivity input error alarm EVT□ type EVT1□ : EVT1 type □□□□□ : No action EVT3□ : EVT3 type EVT4□ : EVT4 type | No action | |
| E2Eo□ □□□□□ | EVT2 conductivity input error alarm band when EVT□ output ON Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E2EoF □□□□0 | EVT2 conductivity input error alarm time when EVT□ output ON Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| E2Ec□ □□□□□ | EVT2 conductivity input error alarm band when EVT□ output OFF Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E2EcF □□□□0 | EVT2 conductivity input error alarm time when EVT□ output OFF Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| MVZM2 □□500 | EVT2 cycle variable range Setting range: 1.0 to 100.0% | 50.0% | |
| cENF2 □□□□0 | EVT2 cycle extended time Setting range: 0 to 300 seconds | 0 seconds | |
| E2_L□ □□□□□ | EVT2 High/Low limits independent lower side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E2_H□ □□□□□ | EVT2 High/Low limits independent upper side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E2_H4 □□□□1 | EVT2 hysteresis Conductivity input: 0.001 to 20% of Measurement range high limit Temperature input: 0.1 to 10.0°C | Conductivity input: 0.001 μ S/cm Temperature input: 1.0°C | |

13.11 EVT3 Action Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|--|---|------|
| EVT3F ----- | EVT3 type -----: No action Ec_L: Conductivity input low limit action Ec_H: Conductivity input high limit action TEMP_L: Temperature input low limit action TEMP_H: Temperature input high limit action EROUT: Error output FAIL: Fail output EEUL: Conductivity input error alarm output Ec_HL: Conductivity input High/Low limits independent action TEMP_HL: Temperature input High/Low limits independent action | No action | |
| E4V3 0000 | EVT3 value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| EP3 0000 | EVT3 proportional band Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E3R4F 0000 | EVT3 reset Conductivity input: ±10% of Measurement span Temperature input: ±10.0°C | Conductivity input: 0.000 μS/cm Temperature input: 0.0°C | |
| E3d1F 4d1F | EVT3 hysteresis type cd1F: Medium Value 4d1F: Reference Value | Reference Value | |
| E3dF0 0001 | EVT3 ON side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E3dFU 0001 | EVT3 OFF side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E30NF 0000 | EVT3 ON delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E30FF 0000 | EVT3 OFF delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E3c 0030 | EVT3 proportional cycle Setting range: 1 to 300 seconds | 30 seconds | |
| E30LH 0100 | EVT3 output high limit Setting range: EVT3 output low limit to 100% | 100% | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|--|--|------|
| E3oLL □□□□0 | EVT3 output low limit Setting range: 0% to EVT3 output high limit | 0% | |
| oONF3 □□□□0 | Output ON time when EVT3 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| oOFF3 □□□□0 | Output OFF time when EVT3 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| E3c4□ □□□□□ | EVT3 conductivity input error alarm EVT□ type EVT1□ : EVT1 type EVT2□ : EVT2 type □□□□□ : No action EVT4□ : EVT4 type | No action | |
| E3Eo□ □□□□0 | EVT3 conductivity input error alarm band when EVT□ output ON Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E3EoF □□□□0 | EVT3 conductivity input error alarm time when EVT□ output ON Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| E3Ec□ □□□□0 | EVT3 conductivity input error alarm band when EVT□ output OFF Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E3EcF □□□□0 | EVT3 conductivity input error alarm time when EVT□ output OFF Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| MVZNB □□500 | EVT3 cycle variable range Setting range: 1.0 to 100.0% | 50.0% | |
| cENF3 □□□□0 | EVT3 cycle extended time Setting range: 0 to 300 seconds | 0 seconds | |
| E3_L□ □□□□0 | EVT3 High/Low limits independent lower side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E3_H□ □□□□0 | EVT3 High/Low limits independent upper side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E3_HY □□□□1 | EVT3 hysteresis Conductivity input: 0.001 to 20% of Measurement range high limit Temperature input: 0.1 to 10.0°C | Conductivity input: 0.001 μ S/cm Temperature input: 1.0°C | |

13.12 EVT4 Action Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|--|---|------|
| EVT4F ----- | EVT4 type -----: No action Ec_L: Conductivity input low limit action Ec_H: Conductivity input high limit action TEMP_L: Temperature input low limit action TEMP_H: Temperature input high limit action EROUT: Error output FAIL: Fail output EEUL: Conductivity input error alarm output Ec_HL: Conductivity input High/Low limits independent action TEMP_HL: Temperature input High/Low limits independent action | No action | |
| E4V4 0000 | EVT4 value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| EP4 0000 | EVT4 proportional band Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E4R4F 0000 | EVT4 reset Conductivity input: ±10% of Measurement span Temperature input: ±10.0°C | Conductivity input: 0.000 μS/cm Temperature input: 0.0°C | |
| E4d1F 4d1F | EVT4 hysteresis type cd1F: Medium Value 4d1F: Reference Value | Reference Value | |
| E4dF0 0001 | EVT4 ON side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E4dFU 0001 | EVT4 OFF side Conductivity input: 0.000 to 20% of Measurement range high limit Temperature input: 0.0 to 10.0°C | Conductivity input: 0.001 μS/cm Temperature input: 1.0°C | |
| E4oNF 0000 | EVT4 ON delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E4oFF 0000 | EVT4 OFF delay time Setting range: 0 to 10000 seconds | 0 seconds | |
| E4c 0030 | EVT4 proportional cycle Setting range: 1 to 300 seconds | 30 seconds | |
| E4oLH 0100 | EVT4 output high limit Setting range: EVT4 output low limit to 100% | 100% | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|-----------------|--|--|------|
| E4oLL □□□□0 | EVT4 output low limit Setting range: 0% to EVT4 output high limit | 0% | |
| ooNF4 □□□□0 | Output ON time when EVT4 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| ooFF4 □□□□0 | Output OFF time when EVT4 output ON Setting range: 0 to 10000 seconds | 0 seconds | |
| E4c4□ □□□□□ | EVT4 conductivity input error alarm EVT□ type EVT1□ : EVT1 type EVT2□ : EVT2 type EVT3□ : EVT3 type □□□□□ : No action | No action | |
| E4Eo□ □□□□0 | EVT4 conductivity input error alarm band when EVT□ output ON Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E4EoF □□□□0 | EVT4 conductivity input error alarm time when EVT□ output ON Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| E4Ec□ □□□□0 | EVT4 conductivity input error alarm band when EVT□ output OFF Measurement range low limit to Measurement range high limit | Measurement range low limit | |
| E4EcF □□□□0 | EVT4 conductivity input error alarm time when EVT□ output OFF Setting range: 0 to 10000 seconds or minutes | 0 seconds | |
| MVZN4 □□500 | EVT4 cycle variable range Setting range: 1.0 to 100.0% | 50.0% | |
| cENF4 □□□□0 | EVT4 cycle extended time Setting range: 0 to 300 seconds | 0 seconds | |
| E4_LL□ □□□□0 | EVT4 High/Low limits independent lower side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E4_H□ □□□□0 | EVT4 High/Low limits independent upper side value Conductivity input: Measurement range low limit to Measurement range high limit Temperature input: 0.0 to 100.0°C | Conductivity input: Measurement range low limit Temperature input: 0.0°C | |
| E4_H4 □□□□1 | EVT4 hysteresis Conductivity input: 0.001 to 20% of Measurement range high limit Temperature input: 0.1 to 10.0°C | Conductivity input: 0.001 μ S/cm Temperature input: 1.0°C | |

13.13 Basic Function Group

| Character | Setting Item, Setting Range | Factory Default | Data |
|-----------------|---|--|------|
| Lock□ □□□□□ | Set value lock □□□□□ : Unlock Lock 1 : Lock 1 Lock 2 : Lock 2 Lock 3 : Lock 3 | Unlock | |
| cM4L□ NoML□ | Communication protocol NoML□ : Shinko protocol ModR□ : MODBUS ASCII mode ModR□ : MODBUS RTU mode | Shinko protocol | |
| cMNo□ □□□□0 | Instrument number Setting range: 0 to 95 | 0 | |
| cM4P□ □□□96 | Communication speed □□□96 : 9600 bps □□192 : 19200 bps □□384 : 38400 bps | 9600 bps | |
| cMFF□ 7EVEN□ | Data bit/Parity 8NoN□ : 8 bits/No parity 7NoN□ : 7 bits/No parity 8EVEN□ : 8 bits/Even 7EVEN□ : 7 bits/Even 8odd□ : 8 bits/Odd 7odd□ : 7 bits/Odd | 7 bits/Even | |
| cM4F□ □□□□1 | Stop bit □□□□1 : 1 bit □□□□2 : 2 bits | 1 bit | |
| FRo41 Ec□□□ | Transmission output 1 type Ec□□□ : Conductivity transmission TEMP□ : Temperature transmission MV 1□□ : EVT1 MV transmission MV 2□□ : EVT2 MV transmission MV 3□□ : EVT3 MV transmission MV 4□□ : EVT4 MV transmission | Conductivity transmission | |
| FRLH1 □2000 | Transmission output 1 high limit Conductivity transmission: Transmission output 1 low limit to Measurement range high limit Temperature transmission: Transmission output 1 low limit to 100.0°C MV transmission: Transmission output 1 low limit to 100.0% | Conductivity transmission: Measurement range high limit Temperature transmission:100.0°C MV transmission:100.0% | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|----------------|---|--|------|
| FRLL1 □□□□ | Transmission output 1 low limit Conductivity transmission: Measurement range low limit to Transmission output 1 high limit Temperature transmission: 0.0°C to Transmission output 1 high limit MV transmission: 0.0% to Transmission output 1 high limit | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% | |
| FRc42 TEMP□ | Transmission output 2 type Ec□□□: Conductivity transmission TEMP□: Temperature transmission MV2□□: EVT2 MV transmission MV3□□: EVT3 MV transmission MV4□□: EVT4 MV transmission | Temperature transmission | |
| FRLL2 □□□□ | Transmission output 2 high limit Conductivity transmission: Transmission output 2 low limit to Measurement range high limit Temperature transmission: Transmission output 2 low limit to 100.0°C MV transmission: Transmission output 2 low limit to 100.0% | Conductivity transmission: Measurement range high limit Temperature transmission: 100.0°C MV transmission: 100.0% | |
| FRLL2 □□□□ | Transmission output 2 low limit Conductivity transmission: Measurement range low limit to Transmission output 2 high limit Temperature transmission: 0.0°C to Transmission output 2 high limit MV transmission: 0.0% to Transmission output 2 high limit | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% | |
| FRc4□ bEFH□ | Transmission output 1 status when calibrating bEFH□: Last value HOLD yEFH□: Set value HOLD PVH□: Measured value | Last value HOLD | |
| FR4E□ □□□□ | Transmission output 1 value HOLD when calibrating Conductivity transmission: Measurement range low limit to Measurement range high limit Temperature transmission: 0.0 to 100.0°C MV transmission: 0.0 to 100.0% | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% | |
| FRc42 bEFH□ | Transmission output 2 status when calibrating bEFH□: Last value HOLD yEFH□: Set value HOLD PVH□: Measured value | Last value HOLD | |

| Character | Setting Item, Setting Range | Factory Default | Data |
|------------------|---|---|------|
| TR4E2 □□□□ | Transmission output 2 value HOLD when calibrating Conductivity transmission: Measurement range low limit to Measurement range high limit Temperature transmission: 0.0 to 100.0°C MV transmission: 0.0 to 100.0% | Conductivity transmission: Measurement range low limit Temperature transmission: 0.0°C MV transmission: 0.0% | |
| bKLF□ ALL□□ | Backlight selection ALL□□ : All are backlit. Ec□□□ : Conductivity Display is backlit. TEMP□ : Temperature Display is backlit. Ac□□□ : Action indicators are backlit. EcTEMP : Conductivity Display + Temperature Display are backlit. EcAc□ : Conductivity Display + Action indicators are backlit. TEMPAc : Temperature Display + Action indicators are backlit. | All are backlit. | |
| coLR□ REd□□ | Conductivity color GRN□□ : Green REd□□ : Red oRD□□ : Orange EcGR□ : Conductivity color changes continuously. | Red | |
| cLPR□ □ 1000 | Conductivity color reference value Setting range: 0.000 to Measurement range high limit | 50% of Measurement range high limit | |
| cLRG□ □□□ 10 | Conductivity color range Setting range: 0.010 to Measurement range high limit | 0.010 μS/cm | |
| dPTM□ □□□□ | Backlight time Setting range: 0 to 99 minutes | 0 minutes | |
| BER4L - - - - | Bar graph indication - - - - : No indication TRoF1 : Transmission output 1 TRoF2 : Transmission output 2 | No indication | |
| INERR oFF□□ | EVT output when input errors occur oFF□□ : Disabled oN□□□ : Enabled | Disabled | |
| oFdP□ oFF□□ | Temperature Display when no temperature compensation oFF□□ : Unlit 4Fd□□ : Reference temperature PV□□□ : Measured value | Unlit | |
| M_4□□ 4Ec□□ | Conductivity input error alarm time unit 4Ec□□ : Second(s) MIN□□ : Minute(s) | Second(s) | |

13.14 Error Code List

If the following errors occur, corresponding error codes will be flashing in the Temperature Display.

| Error Code | Error Type | Error Contents | Description | Occurrence |
|-------------------|-------------------|--|--|-------------------------------|
| <i>ERR01</i> | Fail | Temperature sensor burnout | Temperature sensor lead wire is burnt out. | When measuring or calibrating |
| <i>ERR02</i> | Fail | Temperature sensor short-circuited | Temperature sensor lead wire is short-circuited. | |
| <i>ERR03</i> | Error | Outside temperature compensation range | Measured temperature has exceeded 110.0°C. | |
| <i>ERR04</i> | Error | Outside temperature compensation range | Measured temperature is less than 0.0°C. | |

***** Inquiries *****

For any inquiries about this unit, please contact our agency or the vendor where you purchased the unit after checking the following.

[Example]

- Model ----- AER-102-ECL
- Serial number ----- No. 195F05000

In addition to the above, please let us know the details of the malfunction, or discrepancy, and the operating conditions.

SHINKO TECHNOS CO., LTD.
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