## POTENTIOMETER TRANSMITTER SGP <br> SGPW SGPL INSTRUCTION MANUAL



## Preface

Thank you for purchasing our SGP, SGPW or SGPL, Potentiometer Transmitter. This manual contains instructions for the mounting, functions, operations and notes when operating the SGP, SGPW or SGPL. To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.

## Notes

- This instrument should be used in accordance with the specifications described in the manual. If it is not used according to the specifications, it may malfunction or cause a fire.
- Be sure to follow the warnings, cautions and notices. If they are not observed, serious injury or malfunction may occur.
- The contents of this instruction manual are subject to change without notice.
- Care has been taken to ensure that the contents of this instruction manual are correct, but if there are any doubts, mistakes or questions, please inform our sales department.
- This instrument is designed to be installed on a DIN rail within a control panel. If it is not, measures must be taken to ensure that the operator does not touch power terminals or other high voltage sections.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.
- Shinko Technos Co., Ltd. is not liable for any damage or secondary damage(s) incurred as a result of using this product, including any indirect damage.
SAFETY PRECAUTIONS (Be sure to read these precautions before using our products.) The safety precautions are classified into categories: "Warning" and "Caution". Depending on circumstances, procedures indicated by $\triangle \Delta$ Caution may result in serious consequences, so be sure to follow the directions for usage.
$\triangle$ Warning
$\triangle$ Caution

Procedures which may lead to dangerous conditions and cause death or serious injury, if not carried out properly.
Procedures which may lead to dangerous conditions and cause superficial to medium injury or physical damage or may degrade or damage the product, if not carried out properly.

## $\triangle$ Warning

- To prevent an electrical shock or fire, only Shinko or qualified service personnel may handle the inner assembly.
- To prevent an electrical shock, fire, or damage to instrument, parts replacement may only be undertaken by Shinko or qualified service personnel.


## Safety Precautions

- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office. (Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protective equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Proper periodic maintenance is also required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring
due to the instrument being used under conditions not otherwise stated in this manual.


## Caution with Respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument. In the case of resale, ensure that this instrument is not illegally exported.

## ■ Installation Precautions

## $\triangle$ Caution

This instrument is intended to be used under the following environmental conditions (IEC61010-1): Overvoltage category II, Pollution degree 2
Ensure the mounting location corresponds to the following conditions:

- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of -10 to $55^{\circ} \mathrm{C}\left(14\right.$ to $\left.131^{\circ} \mathrm{F}\right)$ that does not change rapidly, and no icing
- An ambient non-condensing humidity of 35 to $85 \%$ RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil or chemicals or the vapors of these substances can come into direct contact with the unit.
-When installing this unit within a control panel, please note that ambient temperature of this unit - not the ambient temperature of the control panel - must not exceed $55^{\circ} \mathrm{C}$ $\left(131^{\circ} \mathrm{F}\right)$. Otherwise the life of electronic components (especially electrolytic capacitor) may be shortened.

Note: Avoid setting this instrument directly on or near flammable material even though the case of this instrument is made of flame-resistant resin.

## Wiring Precautions

## Caution

- Do not leave bits of wire in the instrument, because they could cause a fire and malfunction.
- When wiring, use a crimping pliers and a solderless terminal with an insulation sleeve in which an M3 screw fits.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the screw or case may be damaged.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument. (Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 2 A )
- For wiring of the AC power source, be sure to use terminals as described in this manual. If the AC power source is connected to incorrect terminals, the unit will be burnt out.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.
- When using DC voltage and current input, do not confuse polarity when wiring.
- Keep the input/output wires and power line separate.


## - Operation and Maintenance Precautions

## Caution

- Do not touch live terminals. This may cause an electrical shock or problems in operation.
- Turn the power supply to the instrument OFF when retightening the terminal or cleaning. Working on or touching the terminal with the power switched ON may result in severe injury or death due to electrical shock.
- Use a soft, dry cloth when cleaning the instrument.
(Alcohol based substances may tarnish or deface the unit.)
- As the display section is vulnerable, be careful not to put pressure on, scratch or strike it with a hard object.

Characters used in this manual［：No character is indicated（unlit）．］

| Indication | － | $\square$ | 1 | 己 | Э | 4 | 5 | 5 | 7 | 日 | $\square$ | L | $F$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Number，${ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{F}$ | －1 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | ${ }^{\circ} \mathrm{C}$ | ${ }^{\circ} \mathrm{F}$ |
| Indication | ค | 口 | L | d | E | F | 5 | H | 1 | U | K | L | M |
| Alphabet | A | B | C | D | E | F | G | H | I | J | K | L | M |
| Indication | A | $\square$ | $\bigcirc$ | B | R | 5 | L | U | l＇ | W | K | 4 | $\overline{7}$ |
| Alphabet | N | 0 | P | Q | R | S | T | U | V | W | X | Y | Z |

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## 1. Model

### 1.1 Model

SGP


1: Multi-rotation trimmer,
2: Moisture-proof treatment
3: Multi-rotation trimmer+Moisture-proof treatment
-Power supply
0: 100 to 240 V AC
1: 24 V AC/DC
Output *2
-Input *1
-Series name

## SGPW



## SGPL


*1: Input
Total resistance: $100 \Omega$ to $10 \mathrm{k} \Omega$
Excitation: $\quad 0.5 \mathrm{~V}$ DC
Minimum span: $50 \%$ of total resistance
*2: Output, Output 1, Output 2

| Code | Output Type |  | Code | Output Type |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Current output | 4 to 20 mA | A | Voltage output | 0 to 10 mV |
| 2 |  | 0 to 20 mA | B |  | 0 to100 |
| 3 |  | 0 to 16 mA | C |  | 0 to 1 V |
| 4 |  | 2 to 10 mA | D |  | 0 to 5 V |
| 5 |  | 0 to 10 mA | E |  | 1 to 5 V |
|  |  |  | F |  | 0 to 10 V |
|  |  |  | G |  | -5 to 5 V * |

* Not available for the SGPW.


### 1.2 How to Read the Model Label

The model label is attached to the left side of the case.

(Fig. 1.2-1)

## 2. Name and Functions

### 2.1 Front Panel


(Fig. 2.1-1)

| (1) | Display section | Indicates setting contents, input value, output value, etc. |
| :--- | :--- | :--- |
| (2) | Mounting screw | Used for fixing the instrument to the socket or removal from it. |
| (3) | DISP key | Switches the displays, and moves to the next setting item. <br> In Manual mode, Output 1 and Output 2 setting can be switched. <br> Releases the lock status of the DISP key by pressing for 3 seconds. |
| (4) | MODE key | Selects either a setting mode or a display mode. <br> Shifts the digit for the Custom Display. <br> Enters the setting mode by pressing and holding for 5 seconds. |
| (5) | UP key | Increases the numerical value. <br> Contents of Multi-Display A and B can be changed alternately <br> when Default Display is RUN display mode 1, 2*, 3, 4*, 5 and 6*. |
| (6) | DOWN key | Decreases the numerical value. <br> Enters Manual mode by pressing for 3 seconds. |
| (7) | Output 1 Zero | Adjusts the value of Output 1 Zero. |
| (8) | Output 1 Span | Adjusts the value of Output 1 Span. |
| (9) | Output 2 Zero * | Adjusts the value of Output 2 Zero. |
| (10) | Output 2 Span* | Adjusts the value of Output 2 Span. |

### 2.2 Display Section


(Fig. 2.2-1)

| (1) | Setting display indicator A | Lights up in Manual mode. |
| :---: | :---: | :---: |
| (2) | Input indicator A | Lights up when Multi-Display A indicates an input value. |
| (3) | Alarm indicator A | Lights up if an input error or input disconnection occurs while Multi-Display A indicates an input value. |
| (4) | Output indicator A | Lights up when Multi-Display A indicates an output value. |
| (5) | mA indicator | Lights up when mA is selected in [Indication unit]. |
| (6) | \% indicator | Lights up when \% is selected in [Indication unit]. |
| (7) | Setting display indicator B | Lights up for the setting display. For the SGPW, lights up for the setting display or in Manual mode. |
| (8) | Input indicator B | Lights up when Multi-Display B indicates an input value. |
| (9) | Alarm indicator B | Lights up if an input error or input disconnection occurs while Multi-Display $B$ indicates an input value. |
| (10) | Output indicator B | Lights up when Multi-Display B indicates an output value. |
| (11) | 1 indicator A | Lights up when Multi-Display A indicates an input value, Output 1 value, Input setting display or Output 1 setting display. Is turned OFF when Multi-Display A indicates custom characters. |
| (12) | 2 indicator A | Lights up when Multi-Display A indicates Output 2 value or Output 2 setting display. <br> Is turned OFF when Multi-Display A indicates custom characters. |
| (13) | Multi-Display A | Indicates the following in accordance with the display indication: Input value, output value, custom characters, setting item |
| (14) | V indicator | Lights up when V is selected in [Indication unit]. |
| (15) | ${ }^{\circ} \mathrm{C}$ indicator | Lights up when ${ }^{\circ} \mathrm{C}$ is selected in [Indication unit]. |
| (16) | 1 indicator B | Lights up when Multi-Display B indicates an input value, Output 1 value, Input setting display or Output 1 setting display. <br> Is turned OFF when Multi-Display B indicates custom characters. |
| (17) | 2 indicator B | Lights up when Multi-Display B indicates Output 2 value or Output 2 setting display. <br> Is turned OFF when Multi-Display B indicates custom characters. |

(18) Multi-Display B: Indicates the following in accordance with the display indication: Input value, output value, custom characters, setting value

Output indicators A and B, Alarm indicators A and B: Red Other indicators: White

## 3. Mounting

### 3.1 External Dimensions (Scale: mm)



8P socket (SGP, SGPL)

(Fig. 3.1-1)

## Caution

- Mount the DIN rail horizontally.
- To remove the socket, a flat blade screwdriver is required.

Never turn the screwdriver when inserting it into the Lock lever. If excessive power is applied to the lever, it may break.

- If the instrument is mounted in a position susceptible to vibration or shock, mount commercially available fastening plates at both ends of the instrument.
Recommended Fastening Plate

| Manufacturer |  | Model |  |
| :--- | :--- | :--- | :---: |
| Omron Corporation | End plate | PFP-M |  |
| IDEC Corporation | Fastening plate | BNL6 |  |
| Panasonic Electric Works Co., Ltd. | Fastening plate | ATA4806 |  |

## Mounting to the DIN rail (Fig. 3.2-1)

(1) Separate the instrument from the socket by loosening the mounting screw on the front panel.
(2) Make sure the lock lever of the socket is located in the lower part of the socket. Hook the upper side of the socket onto the DIN rail, then fit the lower part of the socket onto the DIN rail (A clicking sound should be heard when done properly.).

## Caution

- Before inserting the instrument to the socket, make sure the cable is wired properly. (Refer to "4. Wiring".)
- When inserting or removing the socket, make sure the socket is oriented vertically. If force is applied in any other direction than vertically, a malfunction may occur.
- If the mounting screw is fastened too tightly, a malfunction may occur.
(3) Insert the SGP into the socket.
(4) Fasten the mounting screw by turning it clockwise, to secure the SGP onto the socket. Tighten the screw lightly.


## Removal from the DIN rail (Fig. 3.2-2)

(1) Turn the power to the instrument OFF.
(2) Separate the instrument from the socket by loosening the mounting screw on the front panel.
(3) Insert a flat blade screwdriver into the Lock lever (lower part of the socket), and remove the socket from the DIN rail while pulling the lever down.

(Fig. 3.2-1)

(Fig. 3.2-2)

## 4. Wiring

## 4. Warning

Turn the power supply to the instrument off before wiring or checking. Working on or touching the terminal with the power switched on may result in severe injury or death due to electrical shock.

### 4.1 Lead Wire Solderless Terminal

Use a solderless terminal with an insulation sleeve in which an M3 screw fits as shown below. The torque should be $0.63 \mathrm{~N} \cdot \mathrm{~m}$.

| Solderless <br> Terminal | Manufacturer | Model |
| :---: | :--- | :--- |
| Y-type | Nichifu Terminal Industries Co., Ltd. | TMEV1.25Y-3 |
|  | Japan Solderless Terminal MFG Co., Ltd. | VD1.25-B3A |
| Ring-type | Nichifu Terminal Industries Co., Ltd. | TMEV1.25-3 |
|  | Japan Solderless Terminal MFG Co., Ltd. | V1.25-3 |

Y-type(Scale: mm)

(Fig. 4.1-1)

Ring-type(Scale: mm)

(Fig. 4.1-2)

### 4.2 Circuit Configuration <br> SGP, SGPL


(Fig. 4.2-1)

SGPW

(Fig. 4.2-2)

### 4.3 Terminal Arrangement SGP


(Fig. 4.3-1)

## SGPL


(Fig. 4.3-2)

## SGPW




(Fig. 4.3-3)

| PWR | Power supply 100 to 240 V AC or $24 \mathrm{~V} \mathrm{AC/DC} \mathrm{(for} \mathrm{SGP)}$ |
| :--- | :--- |
| OUT (OUT1) | Output or Output 1 (for SGPW) |
| OUT2 | Output 2 (for SGPW) |
| POTENTIOMETER | Potentiometer input |
| RS-485 | Serial communication (for SGPL) |

## $\triangle$ Warning

- For 100 to 240 V AC, if the AC power source is connected to incorrect terminals, the instrument will be burnt out.
(1) Power Source Wiring

SGP: Use terminals (13), (14) for the power supply to the instrument.
For 24 V DC, use terminals (13)(+), (14)(-) for the power supply to the instrument.
SGPL: Use terminals (13), (14) for the power supply to the instrument.
SGPW: Use terminals (10, (11) for the power supply to the instrument.
(2) Output Wiring

SGP, SGPL: Use terminals (9)(+), (12)(-) for the output wiring.
SGPW: Output 1: Use terminals (7)(+), 8(-) for Output 1 wiring.
Output 2: Use terminals (3)(+), (6)(-) for Output 2 wiring.
(3) Input Wiring

SGP, SGPL: Use terminals (1), (4), (5) for the input wiring.
SGPW: Use terminals (1), (2), (4) for the input wiring.
(4) Communication Wiring

For the SGPL, connect the SGPL to SGPL using the provided cable.

(Fig. 4.4-1)

## 5. Display Mode



- --------- : Available only for the SGPW.


## Default Display:

If the MODE and DISP keys (in that order) are pressed together for approx. 3 seconds in any display mode, the display mode will become the Default Display.
Once the Default Display is set, the DISP key will be in lock status. If the DISP key is pressed for approx. 3 seconds on the Default Display, the key lock status will be cancelled.
If the DISP key is pressed while the DISP key is in lock status, Multi-Display A indicates $L$ 要地

| RUN display mode 1: | Multi-Display A indicates the input value, and Multi-Display B indicates Output 1 value. |
| :---: | :---: |
| RUN display mode 2: | Multi-Display A indicates the input value, and Multi-Display B indicates Output 2 value. |
| RUN display mode 3: | Multi-Display A indicates the input value, and Multi-Display B is unlit. |
| RUN display mode 4: | Multi-Display A indicates Output 1 value, and Multi-Display B indicates Output 2 value. |
| RUN display mode 5: | Multi-Display A is unlit, and Multi-Display B indicates Output 1 value. |
| RUN display mode 6: | Multi-Display A is unlit, and Multi-Display B indicates Output 2 value. |
| Custom display mode 1: | Multi-Display A indicates characters set in [Multi-Display A]. Multi-Display B indicates characters set in [Multi-Display B]. |
| Custom display mode 2: | Multi-Display A indicates the input value, and Multi-Display B indicates characters set in [Multi-Display B]. |
| Custom display mode 3: | Multi-Display A indicates Output 1 value, and Multi-Display B indicates characters set in [Multi-Display B]. |
| Custom display mode 4: | Multi-Display A indicates Output 2 value, and Multi-Display B indicates characters set in [Multi-Display B]. |
| Unlit display mode: | Multi-Display $A$ and $B$ are unlit, and the Input indicator $A$ lights up. <br> Alarm indicator $A$ and $B$ light up if they are under the conditions of lighting. |
| All unlit display mode: | All displays and indicators are unlit. <br> Alarm indicator $A$ and $B$ do not light up even if they are under the conditions of lighting. |
| Model display mode: | Multi-Display A indicates a model name, and Multi-Display B indicates an input code and output code. |

## 6. Setting Mode

### 6.1 Display Transition in Setting Mode

- i----- Available only for the SGPW.
- 「.-_-. : Available only for the SGPL.
- If the MODE key is pressed and held down for approx. 5 seconds in each setting mode, the unit will move to the Default Display.




### 6.2 Input Setting Mode

## Decimal Point Place

For DC input, selects a decimal point place.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B | 1 digit after decimal point $\Delta P$ N |
| No decimal point | - ${ }^{\text {dPay }}$ | M, $\mathrm{M}^{\square}$ |  |
| 1 digit after decimal point |  | $\bigcirc$ |  |
| 2 digits after decimal point |  | MOE |  |
| 3 digits after decimal point |  | 미물 |  |

## Output 0\% Value

Sets an input value (indicated on the display) at the time of output $0 \%$.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| -1999 to Output $100 \%$ value | $5 L L E$ | Set value | $5 L L T$ |

## Output 100\% Value

Sets an input value (indicated on the display) at the time of output $100 \%$.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Output 0\% value to 9999 | $5 L L H$ | Set value | $\begin{gathered} 100.0 \\ 5+4 H \\ \text { nar } \end{gathered}$ |

## Indication Unit

Selects the unit for indication.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| No unit | UNK | NTNE | No unit UNTK NGNE |
| \% |  | RER |  |
| mA |  | MA ${ }^{\text {a }}$ |  |
| V |  | VELE |  |
| ${ }^{\circ} \mathrm{C}$ |  | EELS |  |

## Save Settings

Selects whether the settings are saved (registered) or not.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Save | 5月VE | MES发 |  |
| Not save |  | N(T) | HES |

## 6．3 Output 1 Setting Mode

## Output 1 Type

Selects an output type．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| 4 to 20 mA |  | HETA |  |
| 0 to 20 mA |  | － |  |
| 0 to 16 mA |  | OTEA |  |
| 2 to 10 mA |  | P1同 |  |
| 0 to 10 mA |  | O1圆 |  |
| 0 to 10 mV |  | － 1 MV |  |
| 0 to 100 mV |  | 回回國 |  |
| 0 to 1 V |  | $\square \times 15$ |  |
| 0 to 5 V |  | O．5V |  |
| 1 to 5 V |  | M65 |  |
| 0 to 10 V |  | － 1 目 |  |
| -5 to 5 V ＊ |  | －55\％ |  |

＊Not available for the SGPW．

## Output 1 Decimal Point Place

Selects a decimal point place for Output 1.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| No decimal point | MPn | MY：${ }^{\text {a }}$ | 2 digits after decimal point MR M圆 |
| 1 digit after decimal point |  | M包 |  |
| 2 digits after decimal point |  | M0］ |  |
| 3 digits after decimal point |  | no문 |  |

## Indication Value at Output 0\％

Sets an indication value at the time of output $0 \%$ ．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| －1999 to 9999 |  | Set value |  |

## Indication Value at Output 100\％

Sets an indication value at the time of output $100 \%$ ．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| -1999 to 9999 | －55 | Set value | 20.00 |
|  |  |  | 25 |

## Output 1 Low Limit

Sets Output 1 low limit value.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| -10.0 to Output 1 high limit | BLLy | Set value | $-10.0 \%$ |
|  |  |  | WU |

## Output 1 High Limit

Sets Output 1 high limit value.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Output 1 low limit to 110.0 | GLH | Set value | $110.0 \%$ |
|  |  |  | MHN |

## Output 1 Normal/Reverse

Selects either Normal mode or Reverse mode for Output 1 status.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Normal | - $\square_{0}$ | MWME | Normal |
| Reverse |  | REVS | MOML |

## Save Settings

Selects whether the settings are saved (registered) or not.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Save | SALE | ye5 | $\begin{aligned} & \text { Save } \\ & 5 A v E \\ & \text { HES } \end{aligned}$ |
| Not save |  | N(TM |  |

## 6．4 Output 2 Setting Mode

Available only for the SGPW．
Output 2 Type
Selects an output type．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| 4 to 20 mA | － 45 | HETA |  |
| 0 to 20 mA |  | －${ }^{\text {anen }}$ |  |
| 0 to 16 mA |  | Q1EA |  |
| 2 to 10 mA |  | Q，${ }^{\text {an }}$ |  |
| 0 to 10 mA |  | Q1易 |  |
| 0 to 10 mV |  | Dimv |  |
| 0 to 100 mV |  | 吅顶國 |  |
| 0 to 1 V |  | O＋M |  |
| 0 to 5 V |  | －5 |  |
| 1 to 5 V |  | M65 |  |
| 0 to 10 V |  | － 1 圆 |  |

## Output 2 Decimal Point Place

Selects a decimal point place for Output 2.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| No decimal point | MRn起 | Mx，［圆 | No decimal point A П <br> ㄴㅁㅁ |
| 1 digit after decimal point |  | M圆圆 |  |
| 2 digits after decimal point |  | M0］ |  |
| 3 digits after decimal point |  | 므문 |  |

## Indication Value at Output 0\％

Sets an indication value at the time of output $0 \%$ ．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| －1999 to 9999 |  | Set value |  |

## Indication Value at Output 100\％

Sets an indication value at the time of output $100 \%$ ．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| －1999 to 9999 | －55 | Set value |  |

## Output 2 Low Limit

Sets Output 2 low limit value.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| -10.0 to Output 2 high limit | GLLE | Set value | $-10.0 \%$ |
|  |  |  | ML |

## Output 2 High Limit

Sets Output 2 high limit value.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Output 2 low limit to 110.0 | WLH | Set value | $110.0 \%$ |
|  |  |  | MHR |

## Output 2 Normal/Reverse

Selects either Normal mode or Reverse mode for Output 2 status.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Normal | -rys | MWME | Normal |
| Reverse |  | REVS | MOME |

## Save Settings

Selects whether the settings are saved (registered) or not.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Save | 5ALE | yegin |  |
| Not save |  | MTMT |  |

## 6．5 Instrument Setting Mode

## Filter Time Constant

Sets the input filter time constant． Input fluctuation due to noise can be decreased．

| Setting Range | Indication |  | Factory Default |
| :--- | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| 0.0 to 10.0 seconds | FULE | Set value | FULG |
|  |  |  | FRec |

## Sensor Correction

Sets sensor correction value．
Input value＝Current input value＋（Sensor correction value）

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| －1000 to 1000 ＊ | 5以FS | Set value |  |

＊The placement of the decimal point follows the selection．

## Indication Time

Sets duration from no operation until indication（of Multi－Display A，Multi－Display B， and each action indicator）turns off．
When set to 00．00，they remain lit．
After indication time has elapsed，and if any key is pressed while they are unlit， they will light up again．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| 00 ： 00 to 60 ： 00 （Minutes ：Seconds） 00：00 $\qquad$ Continuous 00： 01 to $60: 00 \cdots$ Indication time | $\triangle$ ME | Set value | 30 ： 00 （Minutes ： Seconds） EME院畨 |

## Auto／Manual

If AUTO is selected，the output value corresponding to the input value will be output． When MANUAL is selected，the unit can enter Manual mode．The output value set in Manual mode will be output．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| Auto | M ${ }^{\text {a }}$ | muter | Manual |
| Manual |  | MAND | MANU |

## Manual Mode Auto Return Time

Sets duration from manual mode until the unit automatically returns to the Default Display.
If set to 0 (zero), auto return will not occur.

| Setting Range | Indication |  | Factory Default |
| :--- | :---: | :---: | :---: |
| 0 to 60 minutes | Multi-Display A | Multi-Display B |  |
|  | MDF | Set value | 30 minutes |
| MEFL |  |  |  |

## Save Settings

Selects whether the settings are saved (registered) or not.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Save | 5月VE |  | Save |
| Not save |  | NTM | HES |

### 6.6 Communication Setting Mode

Available only for the communication specifications.

## Instrument Number

Sets an instrument number.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| 1 to 247 | CMNE | Set value | $\begin{gathered} 1 \\ \text { CMN品 } \end{gathered}$ |

## Communication Speed

Selects the communication speed.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| 9600 bps | CMER | M 9 95 | 38400 bps EMER <br>  |
| 19200 bps |  | N19] |  |
| 38400 bps |  | , 78.4 |  |

## Data bit/Parity

Selects data bit and parity.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| 8 bits/No parity | CME | ONEN | 8 bits/Odd EMFE Padd |
| 8 bits/Even |  | EEVN |  |
| 8 bits/Odd |  | \% ${ }^{\text {codd }}$ |  |

## Stop Bit

Selects the stop bit.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| 1 bit | CME | +0, ${ }^{4}$ | $\begin{gathered} 1 \mathrm{bit} \\ \text { EMFE } \end{gathered}$ |
| 2 bits |  | N0, P |  |

## Response Delay Time

Response from the instrument can be delayed after receiving command from the host computer.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| 0 to 1000 ms | EMUS | Set value | 10 ms <br> EMUH |

## Save Settings

Selects whether the settings are saved (registered) or not.

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Save | 5月VE | MES |  |
| Not save |  | MTM |  |

## 6．7 Custom Display Setting Mode

Customizes characters to be indicated on the Multi－Display A and B＊．
Use alphanumeric characters and symbols．
（e．g．）FLOW，TEMP，No．1，No． 2
＊Number of characters which can be indicated differs depending on the display mode．
Refer to Section＇5．Display Mode’（pp．15，16）．
－If Custom display mode 1 is selected：
Up to 8 characters can be displayed in total for both Multi－Display A and B．
－If any of Custom display mode 2 to 4 is selected：
Up to 4 characters can be displayed on the Multi－Display B．
Can be set from the thousands digit of the display．
Digits can be selected with the MODE key．

## Multi－Display A

Characters for the Multi－Display A can be customized．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| A to Z， 0 to 9，I，－，．，（Blank） | MS月品 | Set value | $\begin{aligned} & \text { AAAA } \\ & \text { MSFA } \\ & \text { 呺朋 } \end{aligned}$ |

## Multi－Display B

Characters for the Multi－Display B can be customized．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| A to Z， 0 to 9，／，－，．，（Blank） | MS号 | Set value | $\begin{aligned} & \text { AAAA } \\ & \text { MSRA } \\ & \text { म月月. } \end{aligned}$ |

## Save Settings

Selects whether the settings are saved（registered）or not．

| Setting Range | Indication |  | Factory Default |
| :---: | :---: | :---: | :---: |
|  | Multi－Display A | Multi－Display B |  |
| Save | SAVE |  | Save$5 月 K E$HES |
| Not save |  | MW： |  |

### 6.8 Potentiometer Adjustment Mode

## Potentiometer Zero Adjustment

Performs potentiometer input Zero adjustment.
After installing the potentiometer, press the DOWN key for 2 seconds.
Automatic adjustment will be performed.

| Setting Range | Indication |  | Factory Default |
| :--- | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Automatic adjustment <br> with the DOWN key | MZER | Set value | MEER |

## Potentiometer Span Adjustment

Performs potentiometer input Span adjustment.
Set the potentiometer to the MAX (Maximum) side, and press the UP key for 2 seconds.
Automatic adjustment will be performed.

| Setting Range | Indication |  | Factory Default |
| :--- | :---: | :---: | :---: |
|  | Multi-Display A | Multi-Display B |  |
| Automatic adjustment <br> with the UP key | MSF月 | Set value | 100.0 |

### 6.9 Manual Mode

If MANUAL is selected in [Auto/Manual] in Instrument setting mode, press the DOWN key for 3 seconds on the Default Display. Then the unit will enter Manual mode. At this time, Multi-Display A indicates Output 1 value, and Multi-Display B indicates Output 2 value.
The output value can be set by the UP or DOWN key. The output value is lit while setting. Pressing the DISP key switches the output to be set. The output to be set flashes. By pressing the MODE key in Manual mode, or after Manual mode auto return time has elapsed, the unit returns to the Default Display, and outputs the output value corresponding to the input value.

## 7. Adjustment

Performs the output zero and span adjustments.
For this instrument, the output adjustment has already been completed when shipped.
If the instrument is used with the ordered Input/Output spec, the adjustment is not required.
However, for calibration, or for the fine adjustment of the SGP to which any equipment is connected, perform the adjustment.

Connect an mV generator or Dial resistor to the input terminals of this instrument.
Connect a digital multimeter to the output terminals.

### 7.1 Basic Operation of Adjustment

Use the following trimmers on the front panel for adjustment.
Output 1 Zero: Adjusts the value of Output 1 Zero.
Output 1 Span: Adjusts the value of Output 1 Span.
Output 2 Zero: Adjusts the value of Output 2 Zero. (for SGPW only)
Output 2 Span: Adjusts the value of Output 2 Span. (for SGPW only)

### 7.2 Adjustment

All adjustment items are shown below.
Perform adjustment as follows.

### 7.2.1 Output 1 Adjustment

The following outlines the procedure for Output 1 adjustment.
(1) Enter the value corresponding to output $0 \%$, and adjust the value using the 'Output 1 Zero' trimmer while viewing the output value (on the digital multimeter).
(2) Enter the value corresponding to output $100 \%$, and adjust the value using the 'Output 1 Span' trimmer while viewing the output value (on the digital multimeter).
(3) Enter the value corresponding to output 0\% again, and confirm the output value (on the digital multimeter).
(4) If the value corresponding to output $0 \%$ is not at $0 \%$, repeat steps (1) to (3) again.

### 7.2.2 Output 2 Adjustment

The procedure for Output 2 adjustment is the same as that of Output 1 adjustment. Use Output 2 Zero and Span trimmers for adjustment

## 8. Operation

### 8.1 Indication after Power-on

After the power is turned on, the instrument is switched to warm-up status for 3 seconds. Multi-Display A indicates the model name, and Multi-Display B indicates the input code and output code.
(e.g.) SGP-A01-0-0

Multi-Display A: 5CR

A value corresponding to input $0 \%$ will be output for Output 1 and Output 2.

### 8.2 Operation

After warm-up indication, the unit enters display mode.
The input signal selected in [Input type] will be converted to the output selected in [Output 1 type] and [Output 2 type].

### 8.2.1 Input Indication Range

The measured value is indicated within the following range:
[Output $0 \%$ value - (Output $100 \%$ value - Output $0 \%$ value) $\times 10 \%$ ] to
[Output 100\% value + (Output 100\% value - Output 0\% value) $\times 10 \%$ ]
For a value lower than (and including) -2000, the input value and the minus (-) sign are indicated alternately. For a value higher than (and including) 10000, the lower 4 digits will flash. (The placement of the decimal point follows the selection.)

When the measured value drops below the indication range: $80=0$ will flash.

### 8.2.2 Indication Range of Output 1 and Output 2

The output value is indicated within the following range:
[Indication value at output 0\% - (Indication value at output 100\%- Indication value at output $0 \%) \times 10 \%$ ] to
[Indication value at output 100\% + (Indication value at output 100\% - Indication value at output $0 \%) \times 10 \%$ ]
However, the high limit value is 9999, and the low limit value is -1999 .
(The placement of the decimal point follows the selection.)

### 8.2.3 Input Disconnection

For overscale, if input is disconnected, the Alarm indicator will light up, and $\mathrm{T}^{\mathrm{T}} \mathrm{P}$ will flash.
For underscale, if input is disconnected, the Alarm indicator will light up, and $\qquad$ will flash.

### 8.2.4 Indication Time Setting

After preset indication time has elapsed, Multi-Display A, Multi-Display B and each action indicator are turned OFF.
They will light up again if any key is pressed.
They remain lit during setting mode, or in the event of an input error or input disconnection.
If the indication time is set to 00:00, they will remain lit.

## 9. Specifications

## Input Specifications

Total resistance: $100 \Omega$ to $10 \mathrm{k} \Omega$
Excitation: $\quad 0.5 \mathrm{~V}$ DC
Minimum span: $50 \%$ of total resistance
Output 1 Specifications

| Direct current | Output Range | Allowable Load Resistance | $\qquad$ | $\qquad$ |
| :---: | :---: | :---: | :---: | :---: |
|  | 4 to 20 mA | $750 \Omega$ max. | -5 to 5\% | 95 to 105\% |
|  | 0 to 20 mA * | $750 \Omega$ max. |  |  |
|  | 0 to 16 mA * | $900 \Omega$ max. |  |  |
|  | 2 to 10 mA | $1500 \Omega$ max. |  |  |
|  | 0 to 10 mA * | $1500 \Omega$ max. |  |  |
|  | * 0 mA or less: Out of base accuracy |  |  |  |
| DC voltage | Output Range | Allowable Load Resistance | $\qquad$ | Span <br> Adjustment Range |
|  | 0 to $10 \mathrm{mV}^{* 1}$ | $10 \mathrm{k} \Omega \mathrm{min}$. | -5 to 5\% | 95 to 105\% |
|  | 0 to $100 \mathrm{mV}{ }^{* 1}$ | $100 \mathrm{k} \Omega$ min. |  |  |
|  | 0 to $1 \mathrm{~V}^{*}$ | 1000 ת min. |  |  |
|  | 0 to $5 \mathrm{~V}^{*}$ | $5000 \Omega \mathrm{~min}$. |  |  |
|  | 1 to 5 V | $5000 \Omega \mathrm{~min}$. |  |  |
|  | 0 to $10 \mathrm{~V}^{* 1}$ | $10 \mathrm{k} \Omega \mathrm{min}$. |  |  |
|  | -5 to $5 \mathrm{~V}^{*} 2$ | $10 \mathrm{k} \Omega \mathrm{min}$. |  |  |
|  | *1: 0 V or less: Out of base accuracy *2: Not available for the SGPW. |  |  |  |

## Output 2 Specifications

| Direct current | Output Range | Allowable Load Resistance | $\qquad$ | Span Adjustment Range |
| :---: | :---: | :---: | :---: | :---: |
|  | 4 to 20 mA | $750 \Omega$ max. | -5 to $5 \%$ | 95 to 105\% |
|  | 0 to 20 mA * | $750 \Omega$ max. |  |  |
|  | 0 to 16 mA * | $900 \Omega$ max. |  |  |
|  | 2 to 10 mA | 1500 Q max. |  |  |
|  | 0 to 10 mA * | $1500 \Omega$ max. |  |  |
|  | * 0 mA or less: Out of base accuracy |  |  |  |
| DC voltage | Output Range | Allowable Load Resistance | $\qquad$ | $\qquad$ |
|  | 0 to 10 mV * | $10 \mathrm{k} \Omega \mathrm{min}$. | -5 to 5\% | 95 to 105\% |
|  | 0 to 100 mV * | $100 \mathrm{k} \Omega \mathrm{min}$. |  |  |
|  | 0 to 1 V * | $1000 \Omega \mathrm{~min}$. |  |  |
|  | 0 to 5 V * | $5000 \Omega \mathrm{~min}$. |  |  |
|  | 1 to 5 V | $5000 \Omega \mathrm{~min}$. |  |  |
|  | 0 to 10 V * | $10 \mathrm{k} \Omega \mathrm{min}$. |  |  |
|  | * 0 V or less: Out of base accuracy |  |  |  |

## Performance

| Base accuracy <br> (at $25^{\circ} \mathrm{C}$ ) | $\pm 0.1 \%$ of each input span |
| :--- | :--- |
| Temperature <br> coefficient | $\pm 0.015 \% /{ }^{\circ} \mathrm{C}$ <br> 0 to 10 mV output: $0.02 \% /{ }^{\circ} \mathrm{C}$ |
| Response time | 500 ms max. $(0 \rightarrow 90 \%)$ |
| Indication update <br> cycle | 125 ms |
| Insulation <br> resistance | $100 \mathrm{M} \Omega$ minimum, at 500 V DC |
| Dielectric strength | 2.0 kV AC for 1 minute |

## General Structure

| Dimensions | $22.5 \times 89 \times 70 \mathrm{~mm}(\mathrm{~W} \times \mathrm{H} \times \mathrm{D})$ |
| :--- | :--- |
| Weight | Approx. 77 g |
| Mounting method | DIN rail |
| Case | Flame-resistant resin, Color: Black |
| Front panel | Polycarbonate |

## Installation Specifications

| Power supply | 100 to $240 \mathrm{~V} \mathrm{AC} \mathrm{50/60} \mathrm{~Hz}$ <br> $24 \mathrm{~V} \mathrm{AC/DC} \mathrm{50/60} \mathrm{~Hz}$ |
| :--- | :--- |
| Allowable voltage <br> range | 100 to 240 V AC: 85 to 264 V AC <br> $24 \mathrm{~V} \mathrm{AC/DC:} 20$ to $28 \mathrm{~V} \mathrm{AC/DC}$ |
| Power <br> consumption | 100 to 240 V AC: Approx. 9 VA max. (SGPL: Approx. 10 VA max.) <br> $24 \mathrm{~V} \mathrm{AC:} \mathrm{Approx} .\mathrm{6} \mathrm{VA} \mathrm{max}$. <br> 24 V DC: Approx. 3 W max. |
| Ambient temperature | -10 to 55 ${ }^{\circ} \mathrm{C}$ (Non-condensing, no icing) |
| Ambient humidity | 35 to $85 \%$ RH (Non-condensing) |

## Serial Communication (SGPL)

| Operation from an <br> external computer | Reading and setting of various set values <br> Reading of the input value and action status <br> Function change。 |
| :--- | :--- |
| Communication <br> line | ElA RS-485 |
| Communication <br> method | Half-duplex communication |
| Communication <br> speed | $9600,19200,38400$ bps (Selectable by keypad) <br> (Factory default: 38400 bps) |
| Synchronization <br> method | Start-stop synchronization |
| Communication <br> protocol | Modbus RTU |
| Start bit | 1 bit |
| Data bit | 8 bits |
| Parity | Even/Odd/No parity (Selectable by keypad) <br> (Factory default: Odd) |
| Stop bit | 1 bit or 2 bits (Selectable by keypad) <br> (Factory default: 1 bit) |
| Response delay <br> time | Response from the instrument can be delayed after receiving <br> command from the host computer. <br> 0 to 1000 ms (Factory default: 10 ms) |

## Standard Function

| Power failure <br> countermeasure | The setting data is backed up in the non-volatile IC memory. |
| :--- | :--- |
| Self-diagnosis | The CPU is monitored by a watchdog timer, and if an abnormal <br> status occurs, the instrument is switched to warm-up status, <br> turning all outputs OFF. |

## 10. Troubleshooting

10.1 Indication

| Problem | Possible Cause | Solution |
| :---: | :---: | :---: |
| Multi-Display A or B flashes W\% or$\qquad$ when it indicates an input value. | The sensor may be disconnected. | Replace with a new sensor. |
|  | Check whether the sensor is securely mounted to the input terminals of this instrument. | Connect the sensor terminals to the instrument input terminals securely. |
|  | Check the input signal source. | Ensure that the input signal source works normally. |
| Multi-Display A or B is irregular or unstable when it indicates an input value. | Sensor correction value is unsuitable. | Set it to a suitable value. |
|  | AC leaks into the sensor circuit. | Use an ungrounded type sensor. |
|  | There may be equipment that interferes with or makes noise near the instrument. | Keep the instrument clear of any potentially disruptive equipment. |
| Displays and indicators are unlit. <br> If any key is pressed, they will light up. | The Indication Time (p.24) is set to any value other than $00: 00$. <br> (Factory default is $30: 00$.) | To indicate continuously, set the Indication Time (p.24) to "00: 00". |

### 10.2 Key Operation

| Problem | Possible Cause | Solution |
| :--- | :--- | :--- |
| If the DISP key is <br> pressed, Multi-Display A <br> shows $\mathrm{LSCL} N$, and the <br> display mode cannot be <br> switched. | The DISP key is in locked <br> status. | Press the DISP key for <br> approx. 3 seconds to release <br> the key lock. |

### 10.3 Operation

| Problem | Possible Cause | Solution |
| :---: | :---: | :---: |
| When Multi-Display A or $B$ indicates an input value, the input value does not change. | The sensor may be out of order. | Replace with the new sensor. |
|  | Check whether input and output wire are securely connected to the I/O terminals of the instrument. | Ensure that input and output wire are securely connected to the I/O terminals of the instrument. |
|  | Check whether the wiring of input and output are correct. | Wire them correctly. |
| No output | Selections in [Output 1 type (p.20)], [Output 1 Normal/ Reverse (p.21)], [Output 2 type (p.22)] or [Output 2 Normal/Reverse (p.23)] may be incorrect. | Make a correct selection in [Output 1 type (p.20)], <br> [Output 1 Normal/Reverse (p.21)], [Output 2 type (p.22)] or [Output 2 Normal/Reverse (p.23)]. |

## 11．Character Table

Please use the following factory default values for your reference．
Display mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Default display mode | Follows currently indicated display mode． |  |  |
| RUN display mode 1 | Input value | Output 1 value |  |
| RUN display mode 2＊ | Input value | Output 2 value |  |
| RUN display mode 3 | Input value | Unlit |  |
| RUN display mode 4＊ | Output 1 value | Output 2 value |  |
| RUN display mode 5 | Unlit | Output 1 value |  |
| RUN display mode 6 ＊ | Unlit | Output 2 value |  |
| Custom display mode 1 | 同同 | 朋同 |  |
| Custom display mode 2 | Input value | П月न号 |  |
| Custom display mode 3 | Output 1 value | 用同同 |  |
| Custom display mode 4 ＊ | Output 2 value | 同同 |  |
| Model display mode | Model | Input，Output code |  |

＊Available only for the SGPW．

## Setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Input setting mode | MNu＊ | Unlit |  |
| Output 1 setting mode | BUE | Unlit |  |
| Output 2 setting mode＊ | DULE | Unlit |  |
| Instrument setting mode | FNE： | Unlit |  |
| Communication setting mode | ETMM | Unlit |  |
| Custom display setting mode | EUSE | Unlit |  |

＊Available only for the SGPW．

## Input setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Decimal point place | MRN员 | \％＜${ }^{\text {Q }}$ |  |
| Output 0\％value | 5LLE | M回 |  |
| Output 100\％value | 5LLM | M0］ |  |
| Indication unit | MNK | MTME |  |
| Save settings | SAVE | HES号 |  |

Output 1 setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Output 1 type | － 65 | ME］ |  |
| Output 1 decimal point place | MPN | \％圆图 |  |
| Indication value at output 0\％ |  | M 4 圆 |  |
| Indication value at output 100\％ | －551 | EDS圆 |  |
| Output 1 low limit | WLL | － 1 圆 |  |
| Output 1 high limit | － $\mathrm{OLH}^{\text {L }}$ | M1圆 |  |
| Output 1 Normal／Reverse | － $0^{4}$ | MUML |  |
| Save settings | SAVE | HES要 |  |

Output 2 setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Output 2 type | －45E | 420］ |  |
| Output 2 decimal point place | $4 \mathrm{C} \times$ | TDCO |  |
| Indication value at output 0\％ | －578 | 4 4 目 |  |
| Indication value at output 100\％ | －553 | P0］ |  |
| Output 2 low limit | －LLE | － 1 回 |  |
| Output 2 high limit | ［LHE | M10］ |  |
| Output 2 Normal／Reverse | EfLE | NMML |  |
| Save settings | SAVE | HE5 |  |

## Instrument setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Filter time constant | FlLE | M ${ }^{\text {P／}}$ |  |
| Sensor correction | 5 CFF | NTM |  |
| Indication time | UME | 80．0］ |  |
| Auto／Manual | MAR5 | MAN |  |
| Manual mode auto return time | MEFE | M 3 ］ |  |
| Save settings | SALE | HE5 |  |

Communication setting mode（for SGPL）

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Instrument number | EMNE | W4， |  |
| Communication speed | EMSP | 37日4 |  |
| Data bit／Parity | EMFE | REdy |  |
| Stop bit | EMEE | W11 |  |
| Response delay time | EMdy | M1近 |  |
| Save settings | SAVE | HE5 |  |

## Potentiometer adjustment mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :--- | :--- | :--- | :---: |
| Potentiometer input zero <br> adjustment | MZER | M目 |  |
| Potentiometer input span <br> adjustment | MSRA | MDOR |  |

Custom display setting mode

| Setting Item | Multi－Display A | Multi－Display B | Data |
| :---: | :---: | :---: | :---: |
| Multi－Display A | 》 | AARA |  |
| Multi－Display B | MSPu | 月月囘 |  |
| Save settings | SAVE | HE5 |  |

***** Inquiries *****
For any inquiries about this unit, please contact our agency or the vendor where you purchased the unit after checking the following.
[Example]

- Model

SGP-A01-0-0

- Serial number 154F05000
In addition to the above, please let us know the details of the malfunction, or discrepancy, and the operating conditions.


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